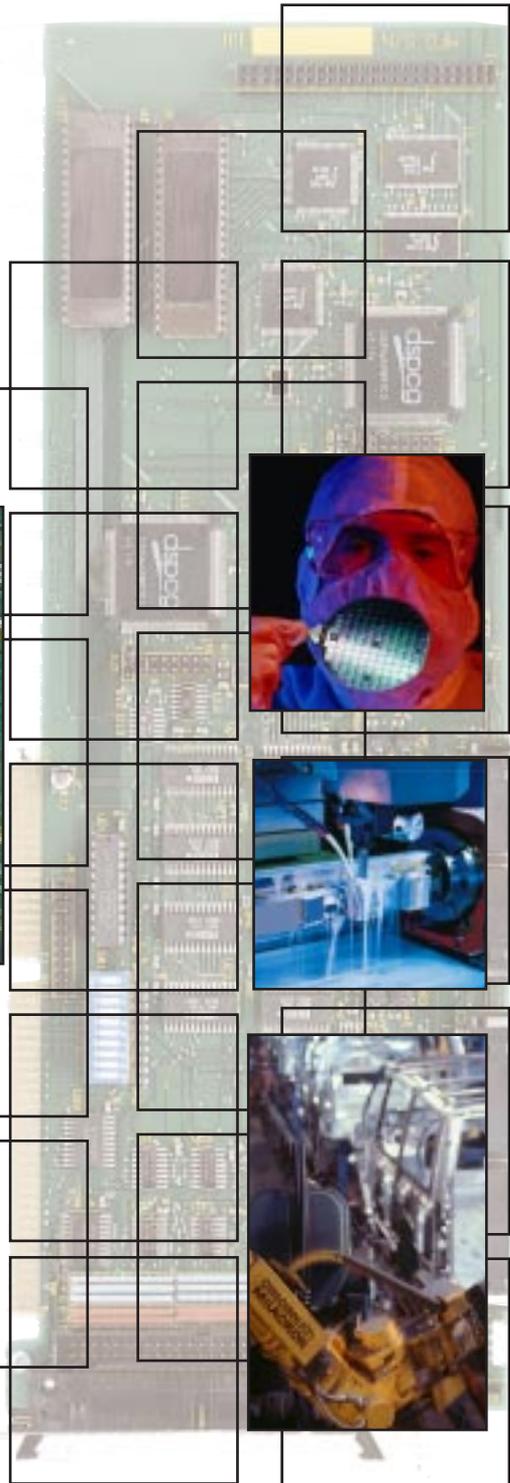

DSPL v5.1

A Guide to Programming DSPEtherCAT in DSPL



DSPL
PROGRAMMER'S GUIDE
v5.1

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CONTENTS

1	INTRODUCTION	1-1
2	INSTALLATION	2-1
3	METHODS OF PROGRAMMING MX4	3-1
	Host-Based Programming	3-1
	DSPL Programming	3-2
	Combining DSPL and Host-Based Programming	3-3
	Introduction to DSPL Programming	3-3
	PLC Programs	3-4
	Motion Programs	3-5
4	DSPL PROGRAMMING	4-1
	DSPL Programming Basics	4-2
	Program Entry	4-2
	Syntax	4-2
	Writing PLC Programs	4-4
	What is a PLC Program?	4-4
	PLC I/O Functionality	4-9
	PLC Program Syntax	4-9
	PLC Program Examples	4-9
	PLC Program Specifications	4-10
	Writing Motion Programs.....	4-11
	What is a Motion Program?.....	4-11
	Motion Program Syntax	4-11
	Motion Program Examples.....	4-11
	Subroutine Structure.....	4-13
	Motion Program Specifications.....	4-14

Contents

	Using # Includes Files	4-14
	Using # Define.....	4-15
5	DSPL BASICS	5-1
	DSPL Identifiers.....	5-1
	Variables.....	5-2
	Tables	5-2
	State Variables.....	5-4
	Input Registers.....	5-5
	Interrupt Registers	5-6
	Drive Control (Vx4++) Parameters	5-6
	Cam and Cubic Spline Table Counter	5-7
	Constants	5-7
	Timer.....	5-7
	DSPL Operators and Functions	5-8
	Basic Arithmetic Operators	5-8
	Elementary Math Functions	5-9
	Trigonometric Functions	5-10
	Relational Operators.....	5-10
	Bitwise and Logical Operators	5-11
	Bit Register Functionality	5-11
6	DSPL PROGRAM DEVELOPMENT	6-1
	Opening DSPL Files.....	6-2
	Editing Files.....	6-3
	Compiling Files	6-3
	Downloading Files.....	6-4
	Executing DSPL Programs.....	6-5
	Monitoring Execution of DSPL Programs	6-5
	Closing the DSPL Development Tool.....	6-6
7	TUTORIAL.....	7-1
	Session 1..... Getting Started.....	7-1
	Session 2..... Using Variables	7-2

Session 3..... Mathematical Functions	7-3
Session 4..... Electronic Gearing.....	7-4
Session 5..... Cam Programming.....	7-5
Session 6..... Linear Moves.....	7-7
Session 7..... Circular Moves	7-8
Session 8..... Table-Based Cubic Spline	7-9
Session 9..... ASCII Terminal Communication	7-11
Session 10... Vector Control.....	7-14
Session 11... Using Interrupts.....	7-16

8 DSPL COMMAND SET.....	8-1
Reference	8-1
DSPL Command Summary	8-5
Control Law & Initialization	8-6
Simple Motion	8-6
PLC & Multitasking	8-7
Input / Output Control	8-7
Program Flow Control.....	8-7
Program Flow Control.....	8-7
Contouring.....	8-8
Motor, Power, Sensors and Drive.....	8-8
Coordinated Motion - Gearing	8-9
Coordinated Motion - Cam.....	8-9
Single & Multi-Dimensional Interpolation	8-10
Interrupt Control.....	8-11
ASCII Interface	8-11
Filtering (Optional).....	8-11
DSPL Command Set.....	8-12

Contents

APPENDIX AA-1

DSPEtherCAT I/O Module Processing

APPENDIX BA-1

DSPEtherCAT Estop Processing

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1 INTRODUCTION

Congratulations on purchasing a DSP Control Group's high-speed multi-DSP motion controller. You will find DSPL a powerful language with an instruction set suitable for all coordinated motion control applications.

This manual contains additional information specific to Turbo DSPL, a version of DSPL which maximizes instruction throughput for higher performance. Instruction listings in Chapter 8 include instruction timing information.

The DSPL Programmer's Guide supports the 2-axis Mx42, the 4-axis DSPEtherCAT, and the 8-axis DSPEtherCAT controllers. Unless otherwise noted, descriptions are provided for the 8-axis DSPEtherCAT. When this manual is used in conjunction with the 4-axis DSPEtherCAT or the 2-axis Mx42, remember that the axes available are 1-4 for the DSPEtherCAT and 1-2 for the Mx42 (rather than 1-8 for the DSPEtherCAT).

Also note that throughout this manual, unless otherwise noted, the term Mx4 will be used to refer generically to all three controllers.

In addition to this manual, you may find the following manuals helpful:

MX4 USER'S GUIDE

These manuals include comprehensive information on Mx42/Mx4/DSPEtherCAT hardware, software, system tuning, memory organization, trouble shooting, and more. The *User's Guide* is the focal point in learning the technical details of these products. All other manuals assume that the user has familiarity with these manuals.

MX4PRO DEVELOPMENT TOOLS

This manual describes Mx4Pro - a testing and tuning software program used with Mx42, Mx4, and DSPEtherCAT. Mx4Pro includes features such as a signal generator, oscilloscope, and live block diagram which make the program useful for testing and performance optimization.

Introduction

Vx4++ USER'S GUIDE

This manual includes information on the add-on drive control option. Vx4++ is DSPCG's multi-DSP based drive controller that provides complete drive signal processing for all industrial DC and AC machines. Vx4++ has capabilities that are normally offered by servo control amplifiers.

MX4 & WINDOWS

If your motion application operates under the Windows 95 or Windows NT operating system, you will want to utilize the Mx4 DLL. The *Mx4 & Windows* manual accompanies the DLL, providing information for both Visual Basic and C/C++ programming. The Mx4 DLL includes functionality in all aspects of Mx42 / Mx4 / DSPEtherCAT use, including utilities for DSPL downloading, DSPL execution start and stop, and much more.

2 INSTALLATION

The Mx4Pro Development Tools include DSPL Program Development as an integrated part of the Tools. The Mx4Pro Development Tools provide both first-time and experienced DSPL programmers with easy access to a host of powerful development aids, ranging from simple DSPL tutorials to compensation table download utilities for more advanced applications. As such, it is strongly recommended that the Mx4Pro Development Tools be used for DSPL program development. Within Mx4Pro, the DSPL Program Development environment may be invoked via the DSPL icon on the main Mx4pro Development Tools tool bar. Please refer to the *Mx4Pro Development Tools v5.x* manual for software installation details.

Chapter 6, *DSPL Program Development*, contains helpful information which details the use of the DSPL Program Development environment within the Mx4Pro Development Tools.

DSPL program development may also be integrated into any Windows 95 or Windows NT application via the DSPL utilities provided in the Mx4 DLL. Refer to the *Mx4 & Windows* manual or contact DSPCG for more information.

Installation

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3 METHODS OF PROGRAMMING Mx4

Before we immerse ourselves in the specifics of DSPL programming, let's look at the two different methods of programming the Mx4 controller. DSP Control Group has applied years of experience in the motion control industry to the development of Mx4's dual programming platform. Mx4 may be programmed via real time Host-based programming, or at a DSPL (internal language of Mx4) level, or a combination of both.

HOST-BASED PROGRAMMING

Host-based programming entails real-time communication between the host computer and the Mx4 card across the host computer bus. This communication originates from an Mx4 motion application running on the host computer. The host computer may read and write to the Mx4 card as it would any computer peripheral. The user chooses the programming language for the host computer program. For example, it may be a DOS application written in C, or maybe a Visual Basic Windows NT application. DSPCG provides programming utilities ranging from C functions to Visual Basic / C DLLs for host-based program development. This host program includes the following: facilities to transfer commands to the Mx4 card through the host bus, any conditional program code execution routines, PLC emulation code, an optional interrupt service routine to handle any enabled Mx4 interrupts, Mx4 system parameter readback routines, plus any other software features required for the application. When using host programming, an executable host program runs the operation of the Mx4 card in real time.



Note: Mx4 Host programming is described in detail in the *Mx4 User's Guide*. This document, the *DSPL Programmer's Guide*, focuses on Mx4 DSPL programming.

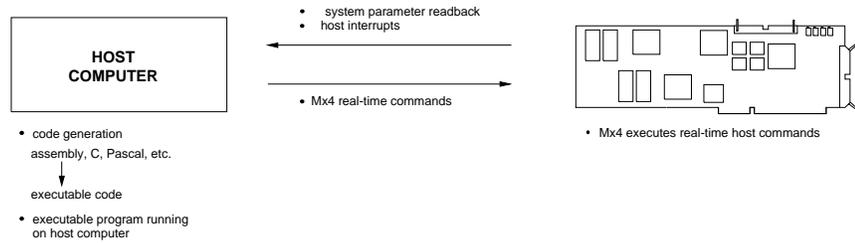


Fig. 3-1: Mx4 Host-Based Programming

DSPL PROGRAMMING

The Mx4's high-level DSPL programming platform enables complete motion control applications to be written in the DSPL programming language, downloaded once to the Mx4 card, and executed by the Mx4 card. The DSPL programming language is a powerful, full-featured, yet easy to use language that includes features such as conditional program execution, subroutine calls, separate PLC and motion programming facilities, and the ability to run PLC and multiple Motion programs simultaneously on the Mx4 card.

A DSPL program consists of a text file which may be written with any text editor. The DSPL code is then compiled and downloaded to Mx4's memory. With the use of the optional non-volatile battery-backup memory available for Mx4, standalone operation is possible once the DSPL program is downloaded to the card. Once the DSPL code is loaded into Mx4's memory, Mx4 may begin executing the code. DSPL code execution by Mx4 is independent of the host computer.

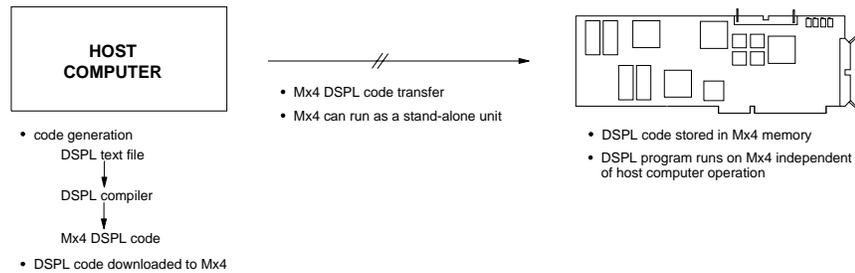


Fig. 3-2: Mx4 DSPL Programming

COMBINING DSPL & HOST-BASED PROGRAMMING

Although both the Host and DSPL Mx4 programming techniques are full featured and self-supporting, you may choose to combine the two, drawing the advantages of both techniques in solving a particular programming application. While running or executing DSPL PLC and Motion programs, Mx4 is still completely programmable via the host (Host-based programming methods). This feature of Mx4 allows for a combination of Host and DSPL programming. In addition, a synchronizing timing structure may be established between an executing DSPL program and the host computer via Mx4's powerful command sets.

INTRODUCTION TO DSPL PROGRAMMING

DSPL was designed to combine the flexibility of low-level instructions with the convenience of a high-level language. To use DSPL, only a minimum programming background is required, since DSPL only contains common sense language constructs. If you are a first time DSPL programmer, you will find yourself writing simple applications in minutes with the aid of the Mx4pro Development Tools and included tutorials.

DSPL is a powerful programming language designed to take advantage of Mx4's multi-DSP architecture and multi-tasking capabilities. DSPL includes low and high-level instructions that make it ideal for both simple and more advanced motion control programming.

A typical DSPL program consists of two distinct portions, PLC programming code and Motion programming code. A DSPL program always includes a single PLC sub-program and any number of Motion sub-programs (Fig. 3-3). (In this manual the PLC and Motion sub-programs will be referred to as PLC and Motion programs).

Methods of Programming Mx4

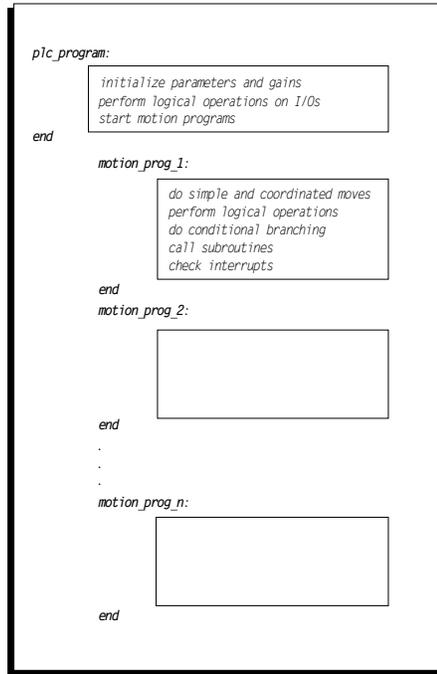


Fig. 3-3: A Typical DSPL Program Sheet

Mx4 is capable of running the PLC program and up to two Motion programs simultaneously. Mx4 Octavia is capable of running the PLC program and up to three Motion programs simultaneously.

PLC PROGRAMS

The PLC program is typically used as a "monitor" program emulating a Programmable Logic Controller. As is indicated in Fig. 3-3, the PLC may be used to execute initialization routines, monitor system status, perform logical operations based on input/output, run Motion programs, perform conditional Motion program execution, and many more application-specific functions.

Based on a logical combination of inputs and/or dynamic system state values (e.g., position, position error, or velocity), the PLC can make an executive decision. The decision can be as simple as setting an output bit or executing one or several motion programs simultaneously.

As an example, consider the following simple PLC program.

```
PLC_PROGRAM

    #include "INIT.h11"

    VAR1 = 0
    run_m_program (INIT_MX4)
    wait_until (INP1_REG & 0x0001)
    run_m_program (PROFILE_1)

END
```

This PLC program, although very simple, illustrates some important fundamentals of PLC programming such as variable and system initialization and conditional Motion program execution.

MOTION PROGRAMS

The Mx4's multi-tasking operating system allows simultaneous execution of the PLC program and up to three Motion programs. DSPL Motion programs consist of either conditional or unconditional execution of DSPL commands (both motion and non-motion related), logical operations, conditional branching, subroutine calls, the issuance of interrupts, etc. A Motion program is initiated by the PLC program, but runs independent of the PLC.

Motion programs may contain I/O instructions similar to those found traditionally in the PLC. The Motion programs resemble C code and include common logical and conditional constructs such as if, endif, while, wend, etc. A Motion program can include several hundred lines of high-level commands, or, in a shorter form, can include several calls to subroutines performing a dedicated task.

Methods of Programming Mx4

The following is an example of a simple Motion program.

```
SEG_A1_TO_B1:
    pos_preset (0x3,1000,3500)
    if ((POS3 > 500) and (CVEL1 = 0))
        linearmove (0x2,0,0,1000,1.0,2,0.025)
        circle (0xC,0,1000,500,0.75,0,0)
    endif
END
```

4 DSPL PROGRAMMING

As we have seen, a DSPL program consists of two parts: the PLC sub-program and the Motion sub-program(s) (Fig. 4-1)

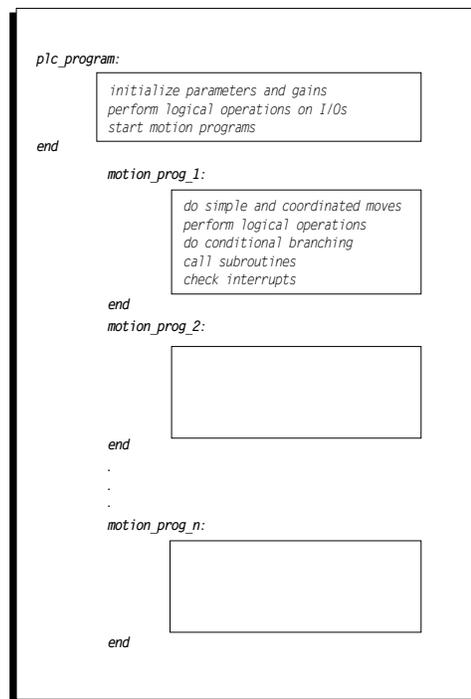


Fig. 4-1: A Typical DSPL Program Sheet

The PLC and Motion programs together are collectively referred to as a DSPL program. The DSPL program is merely a text file, which is then compiled and downloaded to the DSPEtherCAT card. The following sections illustrate some of the basics of DSPL programming.

DSPL PROGRAMMING BASICS

PROGRAM ENTRY

The DSPL program is a text file containing a series of DSPL commands, keywords, and operators, which make up the PLC and (any number of) Motion programs. A DSPL program may consist of a maximum of 2048 DSPL command lines. The DSPL program may be entered with any standard text editor via the Mx4pro Development Tool (see Chapter 6, *DSPL Program Development*).

The DSPL program file must be a suffix of .hll. For example:

filename.hll



Note: The .hll suffix is required in order for the DSPL program file to be compiled by the DSPL compiler.

SYNTAX



Note: The syntax for the usage of individual DSPL commands is included in the listing of each of the commands (see *DSPL Command Set*).

The DSPL programming language follows some very simple structural syntax rules.

UPPER & LOWER CASE CHARACTERS

DSPL programs may be written in either upper or lower case characters, or any combination of such. The DSPL compiler does not differentiate between upper and lower case. The following example Motion program illustrates this point,

```
EXAMPLE:

var1=1
VAR2=33

if(inp1_REG&0x0010)
    maxacc(0x1,0.024)
    VELMODE(0x1,6.5)
ENDIF

end
```

In order to ease program readability, it is advisable that the programmer follows a procedure for the use of upper and lower case characters. For example, the programmer may wish to reserve upper case characters for program labels and variable designators,

```
EXAMPLE:

VAR1=1
VAR2=33

if(INP1_REG&0x0010)
    maxacc(0x1,0.024)
    velmode(0x1,6.5)
endif

END
```

BLANK SPACE

The DSPL compiler does not require any spacing or carriage returns between commands. For example, the following example Motion program is a valid program,

```
EXAMPLE:      VAR1=1VAR2=33      if(INP1_REG&  0x0010)
maxacc      (0x1,  0.024)velmode
(0x1,6.5)
endif END
```

Again, it is strongly advised that the programmer use a spacing procedure with spaces, tabs, and/or carriage returns in order to increase readability of the program as well as to indicate program flow and structure.

```
EXAMPLE:
```

Mx4 DSPL Programming

```
VAR1 = 1
VAR2 = 33

if (INP1_REG & 0x0010)
    maxacc (0x1,0.024)
    velmode (0x1,6.5)
endif

END
```

COMMENTING PROGRAMS

It is often convenient to place comments or notes in a program in order to improve the program's readability. In DSPL a comment always begins with a semi-colon (;) and ends with a carriage return. For example,

```
;This program is an example

EXAMPLE:

VAR1 = 1      ;initialize variable 1
VAR2 = 33    ;define VAR2=33

if (INP1_REG & 0x0010)      ;if IN1(1) input is
    maxacc (0x1,0.024)     ;set, then initiate
    velmode (0x1,6.5)     ;velocity mode motion
endif

END
```

WRITING PLC PROGRAMS

WHAT IS A PLC PROGRAM?

Each DSPL program must include a single PLC program. The PLC (or Programmable Logic Controller) program is typically used as a monitor program, utilizing input logic and/or system parameter conditions for evaluating conditional expressions, and initiating the execution of Motion programs.

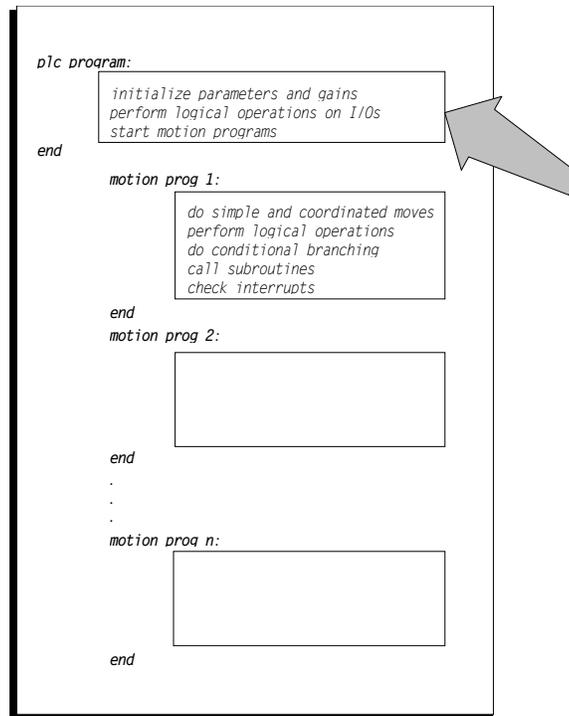


Fig. 4-2: A Typical DSPL Program Sheet, PLC Program Highlighted

Due to its “monitoring” function, the PLC program must execute in an uninhibited fashion. For this reason, the PLC program is limited as to the DSPL commands, which may appear within it. For example, a `DELAY` command is not allowed in the PLC program, since the PLC program code execution halts during the specified duration of the `DELAY` command, impairing the PLC “monitoring” function. Also, motion and system commands are restricted from use in the PLC program. In short, only those commands, operators, and keywords related to system initialization, conditional expression evaluation, and Motion program execution are available to the PLC program.

The DSPL command listings (see *DSPL Command Set*) include a `USAGE` category that indicates whether or not the command is available for use in the PLC program. The following table indicates the PLC and/or Motion program usage of the DSPL commands.



Note : Operators and identifiers are not PLC/Motion program sensitive.

DSPL COMMANDS	PLC	MOTION
ABS	✓	✓
ADC1, ADC2, ADC3, ADC4	✓	✓
AND, OR	✓	✓
ARCTAN	✓	✓
AXMOVE		✓
AXMOVE_S	CNC option	✓
AXMOVE_T	CNC option	✓
BTRATE	CNC option	✓
CALL		✓
CAM		✓
CAM_OFF		✓
CAM_OFF_ACC		✓
CAM_POINT		✓
CAM_POS		✓
CAM_PROBE	CNC option	✓
CAMCOUNT1, ..., CAMCOUNT8	✓	✓
CIRCLE		✓
COS	✓	✓
CPOS1, ..., CPOS8	✓	✓
CTRL		✓
CTRL_KA	CNC option	✓
CUBIC_INT		✓
CUBIC_RATE		✓
CUBIC_SCALE		✓
CURR_LIMIT		✓
CURR_OFFSET		✓
CURR_PID		✓
CVEL1, ..., CVEL8	✓	✓
DDAC	CNC option	✓
DELAY		✓
DISABL_INT		✓
DISABL2_INT		✓
ELSE	✓	✓
EN_BUFBRK	CNC option	✓
ENCOD_MAG	CNC option	✓
ENDIF	✓	✓
EN_ENCFLT	CNC option	✓
EN_ERR		✓
EN_ERRHLT		✓
EN_INDEX	CNC option	✓
EN_MOTCP		✓
EN_POSBRK		✓
EN_PROBE	CNC option	✓

Table 4-1: DSPL Command Usage Listing

DSPL COMMANDS	PLC	MOTION
ERR1, ..., ERR8	✓	✓
ESTOP_ACC		✓
ESTOP_REG	✓	✓
FERR_REG	✓	✓
FERRH_REG	✓	✓
FLUX_CURRENT	CNC option	✓
FRAC	✓	✓
GEAR		✓
GEAR_OFF		✓
GEAR_OFF_ACC		✓
GEAR_POS		✓
GEAR_PROBE	CNC option	✓
ICUBCOUNT	✓	✓
IF	✓	✓
INDEX_POS1, ..., INDEX_POS8	✓	✓
INDEX_REG	✓	✓
INP1_REG, INP2_REG	✓	✓
INP_STATE	CNC option	✓
INPUT		✓
INT	✓	✓
INT_HOST	✓	✓
INT_REG_ALL_CLR	✓	✓
INT_REG_CLR	✓	✓
KILIMIT	CNC option	✓
LINEAR_MOVE		✓
LINEAR_MOVE_S	CNC option	✓
LINEAR_MOVE_T	CNC option	✓
LOW_PASS	CNC option	✓
MAXACC		✓
MOTCP_REG	✓	✓
MOTOR_PAR	DRV option	✓
MOTOR_TECH	DRV option	✓
NOTCH	CNC option	✓
OFFSET	CNC option	✓
OFFSET_REG	CNC option	✓
OUTGAIN	CNC option	✓
OUTP_OFF	✓	✓
OUTP_ON	✓	✓
OVERRIDE	CNC option	✓
PI	✓	✓
POS1, ..., POS8	✓	✓
POSBRK_OUT		✓
POSBRK_REG	✓	✓
POS_PRESET		✓
POS_SHIFT		✓
PROBE_REG	CNC option	✓
PRINT	PRT option	✓

Table 4-1 cont.: DSPL Command Usage Listing

Mx4 DSPL Programming

DSPL COMMANDS	PLC	MOTION
PRINTS	PRT option	✓
PROBE_POS1, ..., PROBE_POS8	CNC option	✓
PWM_FREQ	DRV option	✓
REL_AXMOVE		✓
REL_AXMOVE_S	CNC option	✓
REL_AXMOVE_T	CNC option	✓
REL_AXMOVE_SLAVE		✓
RESET		✓
RET		✓
RUN_M_PROGRAM	✓	✓
SIGN	✓	✓
SIN	✓	✓
SINE_OFF	✓	✓
SINE_ON	✓	✓
SQRT	✓	✓
START		✓
STOP		✓
STOP_ALL_M_PROGRAM	✓	✓
STOP_M_PROGRAM	✓	✓
SYNC	CNC option	✓
TABLE_OFF	CNC option	✓
TABLE_ON	CNC option	✓
TABLE_P, TABLE_V	CNC option	✓
TABLE_SEL	CNC option	✓
TAN	✓	✓
TIMER, TIMER_RESET	✓	✓
TRQ_LIMIT		✓
VAR1, ..., VAR128	✓	✓
VECCHG		✓
VECT4_PAR1, ..., VECT4_PAR8	✓	✓
VX4_BLOCK		✓
VEL1, ..., VEL8	✓	✓
VELMODE		✓
VIEWVEC		✓
WAIT_UNTIL	✓	✓
WAIT_UNTIL_RTC	✓	✓
WEND	✓	✓
WHILE	✓	✓
=	✓	✓
+	✓	✓
-	✓	✓
*	✓	✓
/	✓	✓
~	✓	✓
&	✓	✓
<, >, <=, >=, ==, !=	✓	✓

Table 4-1 cont.: DSPL Command Usage Listing

The PLC program controls the execution of the Motion programs contained in the DSPL program. The PLC program and up to three Motion programs can be running simultaneously on DSPEtherCAT.

PLC I/O FUNCTIONALITY

In addition to scanning inputs within the PLC program, the ability to change output status has been added. The `OUTP_ON` and `OUTP_OFF` commands may be used within the PLC program.

PLC PROGRAM SYNTAX

The first line of the PLC program is must be the label `PLC_PROGRAM` followed by a colon (:). The last line of the PLC program must be the keyword `END`.

```
PLC_PROGRAM:
    ;PLC program code here
END
```

PLC PROGRAM EXAMPLES

EXAMPLE 1

The following PLC program,

- 1) initializes two variables, `VAR1` and `VAR2`
- 2) initializes the DSPEtherCAT gains, etc. by running an initialization Motion program
- 3) initiates execution of `TEST_1` Motion program
- 4) monitors the axis 1 following error, initiating halting procedure if error exceeds limit

```
PLC_PROGRAM:
    VAR1 = 0                ;initialize variables
    VAR2 = 1
    run_m_program(MX4_INIT) ;run initialization program
    wait_until(VAR1 == 1)  ;wait for variable condition
    run_m_program(TEST_1)  ;run TEST_1 program
    wait_until(ERR1 > 500) ;monitor motor 1 error
    run_m_program(HALT_ALL) ;run halting procedure
END
```

EXAMPLE 2

PLC programs may initiate simultaneous up to three Motion programs (using Mx4's multi-tasking capabilities) and repeat execution of Motion programs.

```
PLC_PROGRAM:
    VAR1 = 1
    run_m_program (PRG_1,)           ;PRG_1
    while ((CPOS1 > -1)or(CPOS1 < 1)) ;endless while case
        if (VAR1 == 1)
            VAR1 == 0
            run_m_program (EX) ;EX program executed repeatedly
        endif
    wend
END
```



Note : Additional PLC programming examples may be found in the *Applications Notes* chapter.

PLC PROGRAM SPECIFICATIONS

STACK SIZE

Stack size refers to the allowable depth of nested IF-THEN structures in the PLC program. DSPL allows a maximum of 256 IF-THEN constructs in a PLC program.

WRITING MOTION PROGRAMS

WHAT IS A MOTION PROGRAM?

DSPL Motion programs include all of the capabilities of the PLC program in addition to system and motion-related commands. The function of a particular Motion program, thus, is defined by the requirements of an application. The Motion program may emulate PLC monitoring functions or motion commands such as circular and linear interpolations, or a combination of those commands.

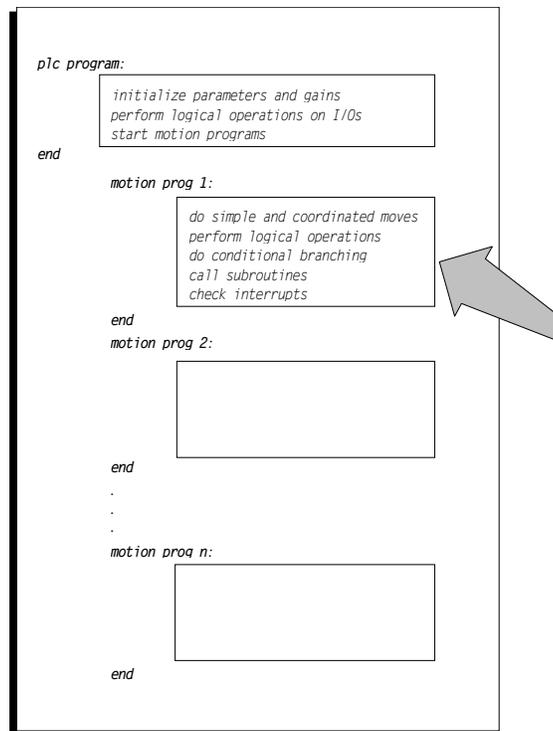


Fig. 4-3: A Typical DSPL Program Sheet, Motion Program Highlighted

The complete DSPL command set is available to Motion programs (see Table 4-1). A DSPL program may contain any number of Motion programs (as opposed to the PLC program, of which only one is permitted). A particular application may require only a single Motion program, whereas the needs of another application may be better served by 20 different Motion programs. The

Mx4 DSPL Programming

number of Motion programs used in a DSPL program depends both on a particular application and on the programmer's preferences.

In addition to the PLC program, up to three Motion programs can be executed simultaneously on DSPEtherCAT.

The execution of a motion program is initiated by the `RUN_M_PROGRAM` DSPL command. The execution of a motion program may be terminated by one of the following cases:

- The motion program terminates itself upon reaching the `END` mark of the program
- The DSPL commands `STOP_M_PROGRAM` and `STOP_ALL_M_PROGRAM` will terminate motion program execution
- The host-programming `STOP_DSPL` RTC will terminate DSPL program execution (and thus any motion programs)

MOTION PROGRAM SYNTAX

The first line of a Motion program is its label, up to 21 characters long followed by a colon (:). The last line of this program must be the keyword `END`. For example,

```
CURVE_43DEG:
    ;CURVE_43DEG program code here
END
```

MOTION PROGRAM EXAMPLES

EXAMPLE 1

The `MX4_INT` Motion program sets the gains, maximum acceleration, and integral gains limits for axis 1 and axis 4.

```
MX4_INT:
```

```

;initialize DSPEtherCAT parameters

ctrl (0x9,10,10000,0,2000,0,10000,500,1000)
maxacc (0x9,0.05,0.13)
estop_acc (0x9,0.2,0.2)
kilimit (0x9,2,3)

VAR1 = 1

```

END

EXAMPLE 2

The following Motion program performs a simple trapezoidal velocity profile to move motor 3 to target position of 100,000 counts. When the target command position is reached, Mx4 output OUT0 is set. Motion programs can initiate the execution of other Motion programs (similar to the PLC program function) as is included in the TEST example Motion program.

TEST:

```

axmove (0x4,0.855,100000,3.4) ;trapezoidal profile
wait_until (CPOS3 == 100000) ;wait for end of move
outp_on (0x0001) ;see OUT0
if (INP1_REG & 0x0200) ;if input condition is
    run_m_program (TEST2) ;met, run TEST2
endif

```

END



Note : Additional Motion programming examples may be found in the *Applications Notes* chapter.

SUBROUTINE STRUCTURE

Subroutine calls (up to 15 levels deep) may be made in Motion programs via the `CALL` and `RET` commands. The structure of the subroutine itself is identical to the Motion program structure with the exception that `RET` commands are placed in the subroutine program code to indicate at which point in the subroutine code that the program flow should return to the calling Motion program.

As an example, consider the following subroutine program with three return options,

INPUT_CHECK:

```
if (INPl_REG & 0x1010)
    VAR3 = 12
    ret ()
else
    if (INPl_REG & 0x0035)
        pos_preset (0x4,20000)
        ret ()
    endif
endif
axmove (0x1,0.15,1000,5.0)
wait (CPOS1 = 1000)
ret ()
```

END

MOTION PROGRAM SPECIFICATIONS

STACK SIZE

Stack size refers to the allowable depth of nested IF-THEN structures in a Motion program. DSPL allows a maximum of 256 IF-THEN constructs in a Motion program.

USING #INCLUDE FILES

Many DSPL programs may share similar routines such as DSPEtherCAT card initialization routines or emergency motion-halting routines. Rather than copying duplicate Motion programs between DSPL files, the user may wish to use the DSPL compiler `#include` operand. The `#include` operand, when used in a DSPL file, allows the DSPL programmer to link the DSPL file with the specified `#include` file. An `#include` file may contain any number of Motion programs or subroutine codes and, like a DSPL file, must have the `.hll` extension. The `#include` file must be within the same directory as the DSPL file when the DSPL file is compiled.

The correct syntax for the `#include` operand is,

```
#include "filename.hll"
```

The `#include` operand(s) must appear at the beginning of the DSPL file, separate from the PLC and any Motion programming in the file. For example, consider the following DSPL program which includes an `#include` compiler operand,

```
#include "init.hll"
```

```
PLC_PROGRAM:  
    run_m_program (MX4_INIT)  
END
```

where the *init.hll* file consists of,

```
MX4_INIT:  
    ctrl (0x1,10,10000,5000,3400)  
    kilimit (0x1,2)  
    maxacc (0x1,0.5)  
    estop_acc (0x1,1.0)  
END
```

USING #DEFINE

#define may be used in DSPL programming to customize or personalize VAR_x variable definitions. #define allows the DSPL programmer to assign names to VAR_x variables. For example,

```
#define LENGTHX VAR13  
#define toolradius VAR7
```

#defines should be located to the top of the .HLL DSPL text file. References to the variables in the PLC and motion program (s) may use the defined name or the standard VAR_x syntax.

Mx4 DSPL Programming

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5 DSPL BASICS

Now that you have gained some familiarity with a DSPL program and the PLC and Motion programs which comprise it, let's look at the specific components which make up both PLC and Motion programs. DSPL includes a number of identifiers, operators, and functions.

DSPL IDENTIFIERS

- Variables
- Tables
- State Variables
- Input Registers
- Interrupt Registers
- Drive Control Parameters
- Cam & Cubic Spline Table Counters
- Constants

DSPL OPERATORS AND FUNCTIONS

- Basic Arithmetic Operators
- Elementary Math Functions
- Trigonometric Functions
- Relational Operators
- Logical Operators

DSPL IDENTIFIERS

The DSPL programming language contains a number of *identifiers*. The DSPL identifiers allow users to:

- Store, retrieve, and modify floating point numbers.
- Create tables.
- Obtain information about system state variables such as position, velocity, and error values.
- Read the status of the Mx4 input registers.
- Check the status of the Mx4 interrupt registers.

VARIABLES

IDENTIFIER	DESCRIPTION
VAR1 to VAR128	General purpose DSPL variables 1 to 128

The DSPL language includes 128 general-purpose variables, which store data in either floating point format for extended precision or as bit registers (when used in bit register operations, see *Bit Register Functionality*). Variables can be used in assignment, function, and relational operations.

```
var3 = var2/var25
var4 = sin(var6)
if (var3 > = var4)
```

Variables can also be used as arguments in DSPL commands. This permits the real time adjustment of motion parameters. For example, the DSPL line:

```
axmove(1, var19, var2, var62)
```

uses variables to perform a real time update of acceleration, slew rate, and target position in a trapezoidal move.

Variables can also be used to store and retrieve data from a table location.

```
table_p(1) = var23
table_v(91) = var11
```

The first line (involving `TABLE_P`) saves `VAR23` in the position format (32-bit value) in the table at location 1. The second line (involving `TABLE_V`) saves the floating-point value `VAR11` in the velocity format (25 bit two's complement value sign extended to 32 bits, the least significant 16 bits represent the fractional value) in the table at location 91. Tables are discussed further in the next section.

TABLES

IDENTIFIER	DESCRIPTION
TABLE_P	Mx4 position table. Stores integer values
TABLE_V	Mx4 velocity table. Stores floating point values

DSPL offers 4096 (32-bit) table locations. Table locations can be used to save either integer or fractional values. Integer values (such as positions) can be stored in `TABLE_P`, while values involving fractions (such as velocities) can be

stored in `TABLE_V`. Numbers in `TABLE_P` are stored as 32-bit values, while the values in `TABLE_V` are stored as 25-bit values (sign extended to 32 bits) where the least significant 16 bits represent the fractional portion of the value. The index into the table can be specified as either a constant or a variable. For example:

```
table_p(17) = 42.5
```

saves integer value 42 at index 17. Whereas

```
var50 = 23
table_v(var50) = 42.5
```

will save 42.5 at index 23.

The values to be stored in the table can be specified by either a constant or a variable. Therefore,

```
var49 = 42.5
table_p(17) = var49
table_v(23) = var49
```

will result in the exact same table values as the previous two examples.

Values can also be retrieved from the table. For example, continuing with the previous example:

```
var33 = table_v(23)
```

retrieves the fractional value stored at index 23 of `TABLE_V` (that is 42.5 if we use the previous example) and stores the value into `VAR33`. The DSPL instruction:

```
var26 = table_p(17)
```

reads the value stored in index 17 of `TABLE_P` (i.e. 42 if we continue using the previous examples) in `VAR26`.

For a slightly more involved example, the DSPL diagram below

```
var3 = 1
while (var3 <= 25)
    table_p(var3) = var3
    var3 = var3 + 1
wend
```

will save the integer values 1 through 25 in the table locations indexed from 1 to 25. The information saved in the locations indexed from 1 through 25 can be retrieved using the following DSPL code: (note that `VAR5` will be overwritten with a new table value each pass through the `WHILE` structure.)

```
var3 = 1
while (var3 <= 25)
    var5 = table_p(var3)
    var3 = var3 + 1
wend
```

STATE VARIABLES

IDENTIFIER	DESCRIPTION
CPOS1-8	Command position, axes 1-8
CVEL1-8	Command velocity, axes 1-8
ERR1-8	Following error, axes 1-8
INDEX_POS1-8	Index-capture position, axes 1-8
POS1-8	Actual position, axes 1-8
PROBE_POS1-8	Probe-capture position, axes 1-8
VEL1-8	Actual velocity, axes 1-8

The system state variable values such as position, velocity, and error are available in DSPL as 32-bit registers. The state variables can be used to set the value of a variable. For example:

```
var11 = POS3
```

sets the value of `VAR11` to the actual position value of axis 3

State variable can also be used (either alone or in conjunction with variables) in the DSPL conditional structures `IF`, `WHILE`, and `WAIT_UNTIL`. For example,

```
wait_until (POS3 >= var23)
```

prevents execution of the next instruction until the actual position of axis 3 is greater than or equal to the value stored in `VAR23`.

INPUT REGISTERS

IDENTIFIER	DESCRIPTION
ADC1-4	Analog inputs 1-4
INP1_REG	Bit register (IN0 through IN15)
INP2_REG	Bit register (IN16 through IN31)

DSPL has two 16-bit input registers, `INP1_REG` and `INP2_REG`, that hold the real time status of the [Mx4:22][Mx4 Octavia:32] external user-defined inputs. The status of the first 16 Mx4 inputs (IN0 through IN15) is contained in `INP1_REG`, while the real time status of the last 16 Mx4 inputs (IN16 – IN31) is held in `INP2_REG`. In both `INP1_REG` and `INP2_REG`, a set bit (bit = 1) indicates an active input condition. Either input register can be used (in conjunction with a bitwise operator) in the DSPL conditional structures `IF`, `WHILE`, and `WAIT_UNTIL`. In the following example:

```
while (inp1_reg & 0x8)
    var12 = 1.5
wend
```

`VAR12` is set to 1.5 only if the signal IN2 is set.

If the Mx4 controller includes the Mx4 Quad ADC Acc4 option, four (4) analog-to-digital (ADC) values are available in DSPL programs. The value (in Volts) that is applied to each of the ADC inputs can be saved in a variable and subsequently transferred to the table. For example, the following command,

```
var23 = ADC3
```

sets `VAR23` to the value (in volts) of the channel 3 voltage. For instance, applying -1.25 volts across the channel 3 input, would result in `VAR23` being set to -1.25 (in floating point format).

INTERRUPT REGISTERS

IDENTIFIER	DESCRIPTION
ESTOP_REG	Bit register signaling ESTOP interrupt
FERR_REG	Bit register coding source of following error interrupt
FERRH_REG	Bit register coding source of following error /halt int.
INDEX_REG	Bit register coding source of index pulse interrupt
MOTCP_REG	Bit register coding source of motion complete interrupt
OFFSET_REG	Bit register coding source of offset complete interrupt
POSBRK_REG	Bit register coding source of pos. breakpoint interrupt
PROBE_REG	Bit register coding source of external probe interrupt

The status of a variety of Mx4 interrupt conditions is available to the DSPL programmer via the DSPL interrupt bit registers. All of the DSPL interrupt bit registers, with the exception of `ESTOP_REG`, are 16-bit registers (bit 0-15) that specify the axis(es) responsible for the interrupt. Since there is only one ESTOP signal for all eight (8) axes, `ESTOP_REG` is a single-bit register. In all of the interrupt registers, a set bit (bit = 1) indicates an interrupt.

Like the input registers, interrupt registers can be used (in conjunction with a bitwise operator) in the DSPL conditional structures `IF`, `WHILE` and `WAIT_UNTIL`. For example, the following command:

```
wait_until (index_reg & 0x2)
```

will prevent the execution of the next line until the previously enabled index pulse for axis 2 generates an interrupt. Some or all of the interrupt registers can be cleared by using the DSPL commands `INT_REG_CLR` and `INT_REG_ALL_CLR`.

DRIVE CONTROL (Vx4++) PARAMETERS

IDENTIFIER	DESCRIPTION
VECT4_PAR1-8	Vx4++ drive control parameters 1-8

When using the Vx4++ option, Vx4++ state variables are available in Mx4s' DSPL programming language. The drive control parameters `VECT4_PAR1` through `VECT8_PAR4` can be assigned one of the following drive variables:

I_{qs} , I_{ds} , I_r , I_s , I_{qs} (feedback), I_{ds} (feedback)

The DSPL command `VIEWVEC` can be used to determine which one of the above drive variables is assigned to each of the drive control parameters. The following DSPL code:

```
viewvec (0x1,3)
var2 = vect8_par1
```

assign phase current I_s to `var2`.

CAM AND CUBIC SPLINE TABLE COUNTER

IDENTIFIER	DESCRIPTION
CAMCOUNT1-8	Cam slave axis table index
ICUBCOUNT	Cubic spline table index

`CAMCOUNT1-8` indicates the table index for the slave axes (1-8) engaged in camming.

The users utilizing Mx4's internal cubic command can benefit from the `ICUBCOUNT` counter. This DSPL reserved word is used in conjunction with cubic spline instructions and indicates the active cubic spline table index.

CONSTANTS

IDENTIFIER	DESCRIPTION
PI	Approximation to π (3.14159265)

The DSPL constant `PI` is a reserved word that can be used in arithmetic, trigonometric, and conditional expressions as an approximation to the value π (3.14159265).

```
var1 = pi/2
var2 = cos(pi)
```

TIMER

The keyword `TIMER` on Mx4/Mx42 (`TIMER1`, `TIMER2`, `TIMER3`, and `TIMER4` on Octavia) may be read into a variable or used in conditional statements such as `IF`, `WHILE`, or `WAIT_UNTIL`. The timer units are 200 μ sec. The timer may be

reset with the `TIMER_RESET()` command. Note that the timer is always running, and that the `TIMER_RESET()` command will reset the timer value to 0.

For example, to turn on outputs 0, 1, and 2 in succession 750msec apart, the following Mx4/Mx42 code is used.

```
TIMER_RESET ( )
OUTP_ON (0x0001)
WAIT_UNTIL (TIMER >= 3750)
OUTP_ON (0x0002)
WAIT_UNTIL (TIMER >= 7500)
OUTP_ON (0x0004)
```

DSPL OPERATORS AND FUNCTIONS

The DSPL operators and functions act on either one or two of the DSPL identifiers. A sample DSPL program using its operators and functions is shown below:

```
var1 = -1.92
var2 = 3.285e+003
var3 = var1/var2           ;var3 is set to
                           ;0.0005916795069
var8 = abs(var1)           ;var8 is set to 1.92
var5 = sqrt(var2)         ;var5 is set to 56.9689015
var6 = sin(2.1)           ;var6 is set to 0.863209366
```

The following sections briefly describe each of the operators and functions.

BASIC ARITHMETIC OPERATORS

OPERATOR	DESCRIPTION
=	Assignment
+	Addition
-	Subtraction
*	Multiplication
/	Division

The assignment “=” operator is the simplest of the DSPL operators, and can be used to set the value of a variable or a table entry equal to a constant value. For example:

```
var1 = -1.92
var2 = 3.285e+003
var3 = 0x38           ;var3 is set to a hexadecimal number
```

```
value 38 = 52
```

The assignment operator can also be used to set the value of a variable equal to the result of an arithmetic operation. For example:

```
var1 = -1.92
var2 = 3.285e+003
var3 = var1 + 11.1           ;var3 is set to 9.18
var8 = var1/var2           ;var8 is set to -
                           ;0.0005916795069
```

ELEMENTARY MATH FUNCTIONS

FUNCTION	DESCRIPTION
ABS()	Absolute value
FRAC()	Fraction function
INT()	Integer function
SIGN()	Sign function
SQRT()	Square root function

The elementary math functions work on a single variable or constant value. The examples in this section continue the example in the previous section.

The function `ABS()` finds the absolute value of a constant or a variable value.

```
var5 = abs(var1)           ;var5 is set to 1.92
```

The function `FRAC()` extracts the fractional portion of a constant or a variable value.

```
var6 = frac(var1)         ;var6 is set to -0.92
```

The function `INT()` extracts the integer portion of a constant or a variable value.

```
var7 = int(var1)          ;var7 is set to -1
```

The function `SIGN()` returns +1, 0 or -1 depending on whether a constant or a variable value is greater than, equal to, or less than 0.

```
var8 = sign(var1)         ;var8 is set to -1
```

The function `SQRT()` calculates the square root of a constant or a variable value.

```
var9 = sqrt(var2)           ;var9 is set to 56.9689015
```

TRIGONOMETRIC FUNCTIONS

FUNCTION	DESCRIPTION
ARCTAN()	Arctangent function
COS()	Cosine function
SIN()	Sine function
TAN()	Tangent function

Trigonometric functions work on either constant or variable values. The arguments in the functions `SIN`, `COS`, and `TAN` are expressed in radians. The result of `ARCTAN` is expressed in radians.

```
var1 = 1.5707
var3 = sin(var1)           ;var3 is set to 0.99999999
var8 = cos(var1)           ;var8 is set to 0.000096326
var5 = arctan(var1)        ;var5 is set to 1.00805632
```

RELATIONAL OPERATORS

OPERATOR	DESCRIPTION
<	Less than
>	Greater than
<=	Less than or equal to
>=	Greater than or equal to
==	Equal to
!=	Not equal to

Relational operators are used in conditional statements in the DSPL conditional structures `IF`, `WHILE` and `WAIT_UNTIL`. For example:

```
wait_until(POS1 >= 38)
```

will prevent execution of the next instruction until the actual position of the first axis (i.e. `POS1`) is greater than or equal to 38 counts.

BITWISE AND LOGICAL OPERATORS

OPERATOR	DESCRIPTION
~	Bitwise complement
&	Bitwise AND
AND	Logical AND
OR	Logical OR

Bitwise and logical operators are used with both input and interrupt registers in conditional expressions. The bitwise operator “&” is used for masking a selected number of bits in an input or interrupt register. The bitwise operator “~” complements the contents of a register. Logical operators AND/OR work on the conditional statements in the DSPL conditional structures IF, WHILE, and WAIT_UNTIL. For example, the DSPL conditional expression line below:

```
if ((inp1_reg & 0x3) AND (~inp2_reg & 0x1))
```

will first mask all but the two least significant bits of input register 1, then mask all but the least significant bit of the complemented input register 2, and finally perform a logical AND of the results. For a bitwise condition to be true, there must be an exact match between set bits in the mask and corresponding bits of the register (or ~register).

BIT REGISTER FUNCTIONALITY

Bit Register Functionality enables variables to be manipulated as 16-bit bit registers. Specifically, the following bit register operations are available.

- VAR[1-128] = hex constant

for example, VAR41 = 0xA055

- VAR[1-128] = bit register (registers ending with _reg, such as inp1_reg)

for example, VAR33 = INP2_REG
 VAR15 = MOTCP_REG

- VAR[1-128] = VAR[1-128] & 16-bit mask

for example, VAR1 = VAR1 & 0x00FF
 VAR12 = VAR12 & 0x0003

DSPL Basics

- $\text{VAR}[1-128] = \text{VAR}[1-128] \mid \text{16-bit mask}$

for example, $\text{VAR51} = \text{VAR3} \mid 0\text{xFF00}$
 $\text{VAR2} = \text{VAR2} \mid 0\text{x0001}$
- $\text{VAR}[1-128] = \text{VAR}[1-128] \& \text{VAR}[1-128]$

for example, $\text{VAR1} = \text{VAR1} \& \text{VAR44}$
 $\text{VAR12} = \text{VAR12} \& \text{VAR1}$
- $\text{VAR}[1-128] = \text{VAR}[1-128] \mid \text{VAR}[1-128]$

for example, $\text{VAR21} = \text{VAR3} \mid \text{VAR15}$
 $\text{VAR8} = \text{VAR72} \mid \text{VAR82}$
- $\text{VAR}[1-128] = \sim \text{VAR}[1-128]$ bitwise complement

for example, $\text{VAR59} = \sim \text{VAR3}$
 $\text{VAR24} = \sim \text{VAR8}$
- Logical condition checks for IF, WAIT_UNTIL, WHILE
 $\text{VAR}[1-128] \& \text{16-bit mask}$
 $\text{VAR}[1-128] \mid \text{16-bit mask}$
 $\sim \text{VAR}[1-128] \& \text{16-bit mask}$
 $\sim \text{VAR}[1-128] \mid \text{16-bit mask}$

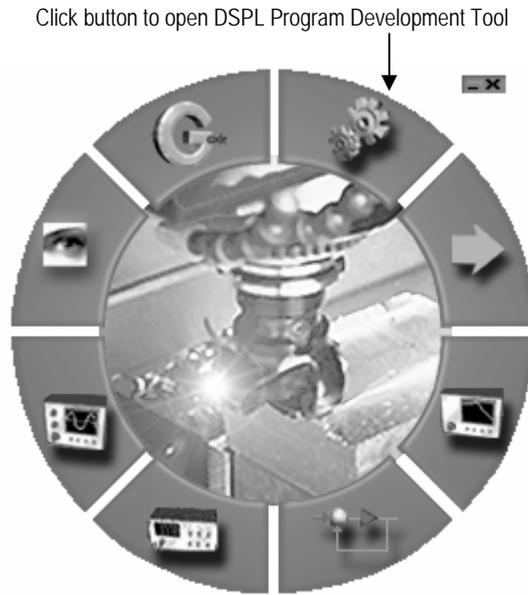
for example, $\text{WAIT_UNTIL}(\text{VAR24} \& 0\text{x0010})$
 $\text{WHILE}(\sim \text{VAR1} \& 0\text{x0001})$

6 DSPL PROGRAM DEVELOPMENT

DSPL Program Development



Note: This chapter assumes prior installation of the Mx4Pro Development Tools v5.x (see the *Mx4Pro Development Tools* manual, Chapters 2 and 3).



The DSPL Program Development Tool allows you to create, modify, compile, download, and execute DSPL programs. The DSPL Development Tool may be opened by clicking on the **DSPL** button on the Mx4Pro Development Tools tool bar. The following window will appear:

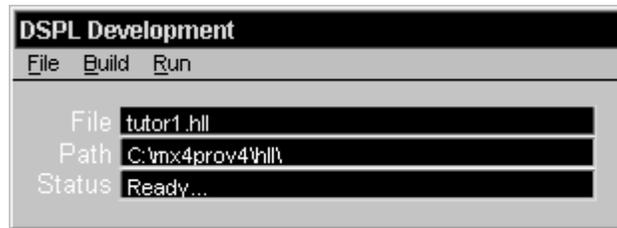


Fig. 6-1: DSPL Development Tool

The DSPL Development tool displays the name of the open DSPL **File**, the **Path** for the open file, and the **Status** of a compile and/or download performed on the file. The following sections describe how to utilize the different features of the DSPL Development Tool.

OPENING DSPL FILES

Before a DSPL program can be edited, compiled, or downloaded, it must be opened by the user. To open a DSPL program:

1. **Open the DSPL Selection window.** This can be achieved by selecting **Open...** under the **File** menu or in the popup menu (right click in the DSPL Development window). Double-clicking inside one of the three black areas (File, Path, or Status text boxes) inside the DSPL Development window (Figure 4-1) will also open the DSPL Selection window.
2. **Select the DSPL File.** To open a file, browse your hard drive to the path where your project will exist or does exist, then click on the filename or enter the file name in the **File Name** text box. Note, there is a **File Type** filter. After your file has been selected, click on the **OK** button to accept your selection or the **Cancel** button to disregard (Figure 6-2).

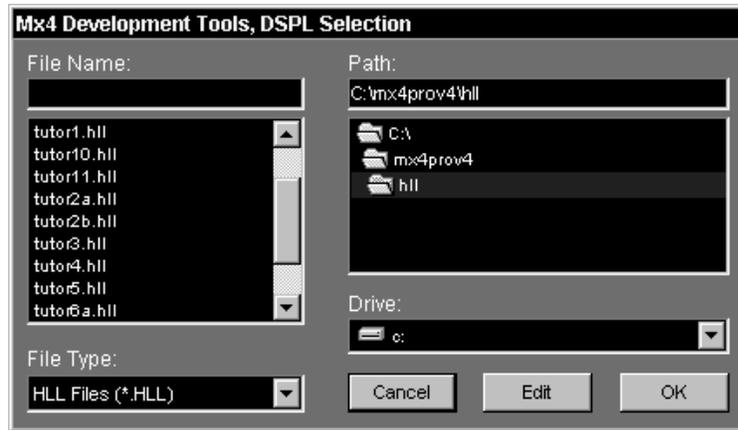


Fig. 6-2: DSPL Selection window

EDITING FILES

After a file has been opened, it may be edited. This can be achieved by selecting **Edit** under the **File** menu or in the popup menu. The opened file will then be placed into a text editor. To select the editor used for editing the DSPL programs, refer to *Mx4Pro Development Tools* “Selecting an Editor” in Chapter 12, Advanced Topics.

A file that has not been opened may also be edited via the DSPL Selection window. Follow steps 1 and 2 above, then select the **Edit** button instead of the **OK** button (Figure 6-2). The file will then be opened with the editor, but not into the DSPL Development tool. This feature is useful when an “include” file needs to be edited or created.

COMPILING FILES

An opened DSPL file can be compiled using the DSPL Development tool, but make sure you save the file first, if it has been edited. To compile the DSPL file, select **Compile** under the **Build** menu or in the popup menu. For example, by selecting **Compile** from within the popup menu, the DSPL compiler will compile the opened DSPL program (Figure 6-3).

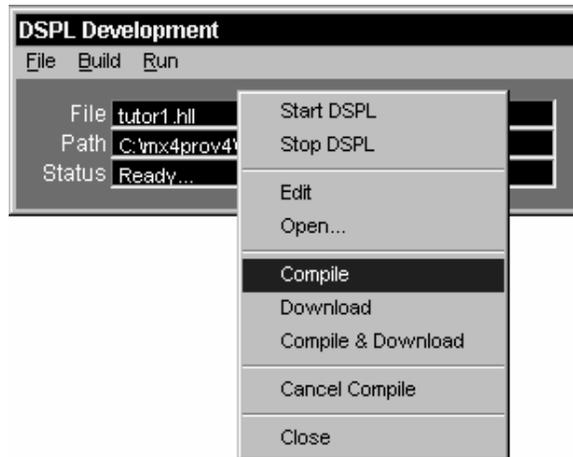


Fig. 6-3 Compiling DSPL Program

After the compile has started, it may be canceled by selecting **Cancel Compile** under the **Build** menu.

If the DSPL compiler detects any warnings or errors during the compilation of the opened file, the **Status** box in the DSPL Development Tool will display a warning/error message and an edit session displaying the warnings and/or errors will appear.

DOWNLOADING FILES

If the opened file has been compiled successfully, it can be downloaded to the Mx4 card by selecting **Download** under the **Build** menu or in the popup menu.

The opened DSPL file may also be compiled and downloaded if **Compile and Download** is selected under the **Build** menu or in the popup menu.



Note: If **Compile and Download** was used and any warning(s) and/or error(s) occurred, then the file will NOT be downloaded. If only warnings were issued the file may still be downloaded, but **Download** must be used instead of **Compile and Download**.

EXECUTING DSPL PROGRAMS

There are several commands that may be issued to control the execution of a downloaded DSPL program. The following commands may be issued to the Mx4 via the DSPL Development Tool by selecting the appropriate command under the **Run** menu,

- **Start DSPL** - Starts the DSPL program execution
- **Stop DSPL** - Stops the DSPL program execution
- **Signal DSPL** - Signals the DSPL program, breaks out of a WAIT_UNTIL_RTC command in a DSPL program.
- **AutoStart DSPL** - Select **AutoStart On** or **AutoStart Off** to turn the autostart option on or off, respectively.

A DSPL program may also be started or stopped by selecting **Start DSPL** or **Stop DSPL**, respectively, from within the popup menu. Furthermore, the function keys F1 through F3 may be used to issue the **Start DSPL** (F1), **Stop DSPL** (F2), and **Signal DSPL** (F3) commands when the DSPL Development Window is active.

Refer to the *Mx4 User's Guide* for more information on these commands.

MONITORING EXECUTION OF DSPL PROGRAM

The execution and run-time status of a DSPL program may be monitored by a host computer. The line number of the PLC program and three motion programs that are currently executing is available in the Mx4 Dual Port RAM DSPL updates window (066h - 085h). DSPL run-time errors are reported to the Mx4 DPR DSPSTAT2 (009h) status register.

CLOSING THE DSPL DEVELOPMENT TOOL

DSPL Program Development

To close the Mx4Pro Development Tool, select **Close** under either the **File** menu or in the popup menu. The opened DSPL file and path along with the window dimensions and position are saved. When the window is started again the same DSPL file will be opened and the window will appear in the same location as when it was closed.

7 TUTORIAL

Now that you have seen DSPL and the constructs, keywords, commands and identifiers which make up DSPL application programs, you're ready to start your own DSPL programming. The following tutorials illustrate different functionalities of the DSPL language in working examples which may be compiled, downloaded, and executed with the Mx4pro DSPL Program Development Tool (see chapter 6, *DSPL Program Development*). The following tutorial DSPL files are located in the HLL folder and any referenced data files are located in the DAT folder of the Mx4Pro install directory.

SESSION 1

GETTING STARTED

As you know, every DSPL program needs a section entitled `PLC_PROGRAM`. The PLC program includes calls to motion programs as well as Boolean operations such as `IF`, `WHILE`, and `WAIT_UNTIL`. For example, in the following program the only function which the PLC performs is starting the execution of the motion program "my_first". Immediately following the start of execution of the "my_first" motion program, the PLC execution terminates as the `end` line command is reached. The "my_first" execution continues, however, until the `end` line command in the "my_first" motion program is reached.

```
plc_program:
  run_m_program (my_first)
end

my_first:
  pos_preset(1,0)                ;set position of axis 1 to 0
  ctrl (1, 0, 2000, 1000, 1000)  ;set control gains for axis 1
  axmove (1, 1, 20000, 5)        ;move axis 1 to location 20000
end
```

Remember, this tutorial example program, `tutor1.hll`, as well as the examples from sessions 2 through 11 are included with the *Mx4 pro Development Tools* software.

The first line of motion program, "my_first", clears any error, and presets the axis 1 position counter to a value of 0. The next line contains the control gain

Tutorial

settings $k_i=0$, $k_p=2000$, $k_d=1000$, and $k_f=1000$ for axis 1. If the Mx4 controller is already connected to your system, you must make sure that the control gains have been optimally selected. The next line, `AXMOVE`, specifies acceleration, target position, and traveling speed for a trapezoidal move. This program simply presets the current position, closes the loop by setting control law parameters, and moves axis 1 to position location 20000 at speed of 5 encoder counts per ms.

SESSION 2

USING VARIABLES

In this session you will learn how to:

- Use variables as arguments in DSPL commands
- Use variables in mathematical expressions.

DSPL variables are used for real-time computation of system dynamics. The arithmetic and geometric operators are used in conjunction with variables, allowing application programs to compute motion parameters “on the fly”. The following shows an example (`tutor2a.hll`) of a system in velocity mode.

```
plc_program
  run_m_program(var_speed)
end

fixed speed:

  ctrl (1, 0, 2000, 1000, 1000)      ;set control gains for axis 1
  maxacc(1,1)                       ;set maximum acceleration for
                                     ;axis 1 to run at 10 count/ms
  pos_preset(1,0)                   ;preset position of axis 1
  var1 = 10
  velmode (1, var1)

end
```

The `tutor2a.hll` program runs axis 1 at a constant speed, as the `var1` variable value is not changed, and program calculations yield a constant value.

The same program may be modified to run axis 1 at a variable speed determined by an arbitrary equation. In the following example (`tutor2b.hll`) we use trigonometric function `SIN` to change the speed sinusoidally.

```

plc_program
  run_m_program(var_speed)
end

var_speed:
  ctrl (1, 0, 2000, 1000, 1000) ;set control gains for axis 1
  maxacc(1,1) ;set maximum acceleration for
  ;axis 1 to 1 count/200usec^2
  pos_preset(1,0) ;preset position of axis 1
  var1 = 0
  while (var1 <= 1000)
    var2 = 0.01*var1
    var23 = sin(var2) ;compute a sinusoidal command
    velmode (1, var23) ;use var23 for axis 1 speed
    var1 = var1 + 1 ;increment var1
  wend
end

```

SESSION 3

MATHEMATICAL FUNCTIONS

In this session you will learn about:

- Using DSPL arithmetic functions
- Using DSPL trigonometric functions

The arithmetic functions and mathematical operators are used in conjunction with real-time computation of arguments used in DSPL instructions. The following example describes how the trigonometric expression:

$$1000 * (1 - \cos(2\pi t/T))$$

is computed. Also, this example (tutor3.hll) shows how the results are saved in a table array.

```

math:
  var2 = 0
  var10 = 0 ;var10 indexes through table
  var3 = 25 ;var3 holds the period in ms
  while (var10 <= var3) ;compute expression from 0 to T
    var4 = 2*pi
    var5 = var4/var3 ;compute 2π/T
    var7 = var5 * var10 ;2πt/T
    var8 = cos(var7)
    var9 = 1 - var8 ;1-cos(2*π*t/T)
    var9 = 1000*var9 ;1000*(1-cos(2*π*t/T))
  wend
ret()

```

Tutorial

Meanwhile, the main program may access `var9` as a parameter generator in a DSPL instruction such as:

```
velmode(1, var9)
```

(see chapter 8 for *DSPL Command Set*):

SESSION 4

ELECTRONIC GEARING

This tutorial illustrates the use of electronic gearing, as the following example describes a packaging process that includes two conveyor belts. The upper belt contains products which are equally positioned in between the logs. The master motor moves the products and drops them into the bucket. The synchronization between the belts requires gearing mechanism. The gear ratio in this example is determined by the ratio of the space between the centers of the adjacent buckets and the space between the products. The following program, (`tutor4.hll`) upon setting a “start switch,” (connected to input 1) puts the system in electronic gearing mode and drives the master axis at a constant speed of 4 counts/ms. Upon pushing a “stop switch,” (connected to input 2) the system terminates gearing and comes to a halt.

```
plc_program:
    run_m_program(simple_gear)
end

simple_gear:
    maxacc(0x3,1,1)           ;set maximum acceleration for stop
    ctrl(0x3,0,1000,1000,1000,0,1000,1000,1000)
                               ;set control gains for master and slave
    wait_until(inp1_reg & 0x0001)
                               ;wait for "start" switch,
    gear(1,2,2)               ;master axis is 1, slave axis is 2,
                               ;and gear ratio is 2
    velmode(1,4)              ;move master at constant speed of 4
                               ;counts/ms
    wait_until(inp1_reg & 0x0002)
                               ;wait for the 'stop' switch
    stop(1)                   ;stop the master
    gear_off_acc(2)           ;stop slave and disengage the gear
end
```

As is the case with most DSPL commands, the arguments used in conjunction with electronic gearing may be selected as DSPL variables.

SESSION 5

CAM PROGRAMMING

In this session, through two examples you will learn how to:

- Fill the Mx4 memories with cam points (i.e. master/slave positions) either off-line or on-line
- Write a DSPL program to perform camming

EXAMPLE 1: CAM PROGRAM, USING HOST TO DOWNLOAD POSITIONS

Consider a table of 10 master/slave position points for x (master) and y (slave) formed as follows:

Master	Slave
0	0
1000	200
1500	400
2000	600
2500	700
3000	800
3500	600
4000	400
4500	200
5000	0

This table can be saved in an ASCII data file (with .dat extension) under any name (e.g. cam_tut5.dat). Using the Mx4pro development software, click on Mx4 Viewer and select Tables on its menu bar. You may download this file starting at any cam table index (e.g., index no. 100).

The following DSPL program will perform the cam function on axis 1 (the master) and axis 2 (the slave).

Tutorial

```
plc_program:
    run_m_program (simple_cam)
end

simple_cam:

    ;*****
    ;
    ;   In this example, we assume that you have used
    ;   the cam download utility included in Mx4pro, and
    ;   have downloaded "cam_tut5.dat" which includes 10
    ;   master/slave cam points into the DSPEtherCAT memory
    ;
    ;*****

    ctrl (0x3,0,1000,1000,1000,1000,10000,5000,3000)
    maxacc (0x3,1,1)           ;set maximum accel
    pos_preset(0x3,0,0)       ;preset xy positions
    velmode(1,5)              ;run master in velocity mode
    cam(1,2,100,10)           ;start cam function, start at
                                ;index 100 and use 10 points
end
```

EXAMPLE 2: CAM PROGRAM, USING DSPL TO GENERATE THE CAM POINTS IN REAL-TIME

This is similar to example 1 with the exception that the cam points have been defined (it is important to remember that points might have used variables) by DSPL program using the CAM_POINT command.

```
plc_program:
    run_m_program (simple_cam)
end

simple_cam:

    ;*****
    ;
    ;   In this example, 10 cam points specified
    ;   by master and slave positions are generated by
    ;   the DSPL itself and put in the DSPEtherCAT cam
    ;   memory. Master is axis 1, slave is axis 2.
    ;   Master starts in velocity mode. This is
    ;   followed by running cam function
    ;
    ;*****

    ctrl (0x3,0,1000,1000,1000,1000,10000,5000,3000);set gains
    maxacc (0x3,1,1)           ;set maximum accel
    pos_preset(0x3,0,0)       ;preset positions

    cam_point(100,10,0,0,0) ;   put cam points in DSPEtherCAT memory
    cam_point(100,10,1,1000,200)
    cam_point(100,10,2,1500,400)
    cam_point(100,10,3,2000,600)
```

```

cam_point(100,10,4,2500,700)
cam_point(100,10,5,3000,800)
cam_point(100,10,6,3500,600)
cam_point(100,10,7,4000,400)
cam_point(100,10,8,4500,200)
cam_point(100,10,9,5000,0)

velmode(1,5)
cam(1,2,100,10)

```

;start master
;start cam

SESSION 6

LINEAR MOVES

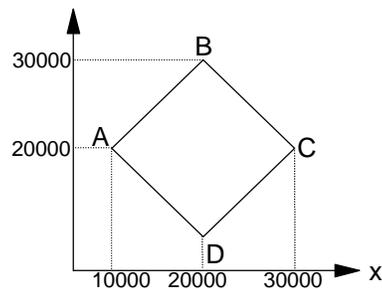
DSPL includes two forms of linear interpolated motion:

```

Linear_move_s      ;s-curve, acceleration
linear_move        ;constant acceleration

```

The linear motion commands are used in motions where the velocity connecting point A to Point B is linear. The starting position/velocity (defining point A) are those of an axis at the commencement of this command. The ending position and velocity are the command's arguments. The following example (tutor6a.hll) will trace a square shape as illustrated below.



```

plc_program:
  run_m_program (square)
end_program

square:
  var23=1
  ctrl(0x3,0,1000,1000,1000,0,1000,1000,1000)
  ;set control gains for motor 1
  pos_preset(0x3,10000,20000) ;point A
  while(var23==1)

    linear_move(0x3,15000,5,25000,5) ;point AB/2
    wait_until(cpos1 = 15000)
  end_while

```

Tutorial

```
linear_move(0x3,20000,0,30000,0)           ;point B
wait_until(cpos1 = 20000)

linear_move(0x3,25000,5,25000,-5)         ;point BC/2
wait_until(cpos1 = 25000)

linear_move(0x3,30000,0,20000,0)         ;point C
wait_until(cpos1 = 30000)

linear_move(0x3,25000,-5,15000,-5)       ;point CD/2
wait_until(cpos1 = 25000)

linear_move(0x3,20000,0,10000,0)         ;point D
wait_until(cpos1 = 20000)

linear_move(0x3,15000,-5,15000,5)        ;point DA/2
wait_until(cpos1 = 15000)

linear_move(0x3,10000,0,20000,0)        ;point A
wait_until(cpos1 = 10000)

      wend
end
```

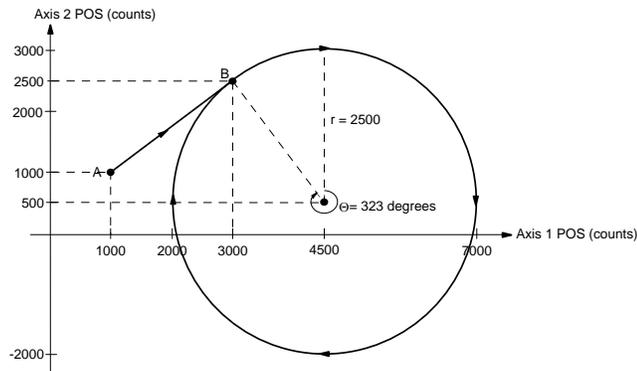
SESSION 7

CIRCULAR MOVES

An example of a circular move can be generated by the following code:

```
plc_program
  run_m_program (circle_move)
end_program

circle_move:
  linear_move(0x3,1000,0,1000,0)
  wait_until(cpos1 = 1000)
  linear_move(0x3,3000,0.8,2500,0.6)
  wait_until(cpos1 = 3000)
  circle(0x3,1500,-2000,2500,-3,0,0)
end
```



The `LINEAR_MOVE` arguments used in this example are initial position and velocity for x (1000,0), final position and velocity for x (3000, 0.8), initial position and velocity for y (1000, 0), final position and velocity for y (2500, 0.6).

The arguments for `CIRCLE` command are: the x-y values for its center ($cent_x = 4500 - 3000 = 1500$, $cent_y = 500 - 2500 = -2000$), radius ($\sqrt{(2000)^2 + (1500)^2} = 2500$), vector speed (-3), and target position for x and y ($x = 3000 - 3000 = 0$, $y = 2500 - 2500$).

SESSION 8 TABLE-BASED CUBIC SPLINE

In this session you will learn how to:

- Form a cubic spline table and download it to the Mx4
- Write a DSPL program to use a cubic spline data file

1. GENERATE AND DOWN LOAD A CUBIC SPLINE TABLE

Consider a simple application in which the x axis position and velocity are tabulated as follows:

posx1	velx1
posx2	velx2
.	.
.	.
posxn	velyn

Tutorial

The position and velocity points are in encoder counts and encoder counts/s respectively. Also, adjacent positions are spaced in time uniformly. For example, the following ASCII data file (cub_tut8.dat) includes 21 rows of position and velocity for axis x.

```
0.000000000000000e+000 0.000e+000
1.250000000000000e+003 2.5000e+004
5.000000000000000e+003 5.0000e+004
1.000000000000000e+004 5.0000e+004
1.500000000000000e+004 5.0000e+004
2.000000000000000e+004 5.0000e+004
2.500000000000000e+004 5.0000e+004
3.000000000000000e+004 5.0000e+004
3.500000000000000e+004 5.0000e+004
3.875000000000000e+004 2.5000e+004
4.000000000000000e+004 0.0000e+004
3.875000000000000e+004 -2.5000e+004
3.500000000000000e+004 -5.0000e+004
3.000000000000000e+004 -5.0000e+004
2.500000000000000e+004 -5.0000e+004
2.000000000000000e+004 -5.0000e+004
1.500000000000000e+004 -5.0000e+004
1.000000000000000e+004 -5.0000e+004
5.000000000000000e+003 -5.0000e+004
1.250000000000000e+003 -2.5000e+004
0.000000000000000e+000 0.0000e+000
```

The Mx4pro Development Tools software may be used to download this file using the Tables, Cubic Spline menu option. To do this, click on the Mx4 Viewer sector of Mx4pro and select Tables on its menu bar.

2. WRITE A DSPL PROGRAM TO USE THIS DATA ARRAY

The following DSPL program (tutor8.hll) will run our previously generated data array:

```
plc_program:
    run_m_program (cubic)
END

cubic:
    ctrl(1,0,1000,1000,1000)    ;set the gains
    pos_preset(0x1,0)          ;preset the command
    cubic_rate(500)            ;time interval between adjacent
                                ;points is 100 ms
```

Tutorial

```
cubic_scale(0x1,1.5,0)      ;scale table values by 1.5 and
                             ;include no shift
cubic_int(21,0,3)          ;starting from location 0 (middle
                             ;argument) 21 points to run 3
                             ;times
end
```

For more information on cubic spline and its use, please refer to *Cubic Spline Application Notes*.

SESSION 9

ASCII TERMINAL COMMUNICATION

With the Acc4 serial communication option, the Mx4 controller includes an ASCII terminal serial interface which includes ASCII terminal commands as well as ASCII DSPL commands.

The ASCII terminal commands enable the ASCII terminal user to both read and write DSPL variables. The reading and writing of the 128 DSPL variables (VAR1-VAR128) is done independently of the DSPL program execution. Variable values can be queried during DSPL program execution to monitor state variables or other program parameters of interest. Also, the ASCII terminal interface allows users to set DSPL program parameters and control DSPL program flow from the terminal by writing variable values which are utilized within the DSPL program.

The ASCII DSPL commands allow an executing DSPL program to write values and character strings to the ASCII terminal display as well as 'input' values sent from the ASCII terminal to DSPL variables.

The Mx4 controller can communicate via two (2) different serial modes: ASCII mode and Protocol mode. The Protocol mode is the 'standard' mode of communication supported by Mx4 family utilities such as the Mx4pro development tools. The Protocol mode supports faster data rates with multilayer error detection and correction for industrial environments.

The ASCII mode of communication is, as the name implies, for users who would like to use an ASCII terminal for some basic information passing to the Mx4 controller; that is, reading and writing DSPL variables.

ASCII MODE TERMINAL COMMANDS

The ASCII mode of communication supports four (4) terminal commands,

EC0

Echo Off. The EC0 command turns the echo mode off. The Mx4 upon power-up or reset is in the EC0 or echo off mode.

EC1

Echo On. The EC1 command turns the echo mode on. The Mx4 upon power-up or reset is in the EC0 or echo off mode.

VARx?

Read DSPL Variable. This command queries the specified DSPL variable (x : 1 to 128). The value displayed is an integer with 3 implied fractional digits. For example, 123456 is the value 123.456.

VARx=y

Write DSPL Variable. This command writes the value y ($-2147000000 \leq y \leq 2147000000$) to the specified DSPL variable (x : 1 to 128). The value written is an integer with 3 implied fractional digits. For example VAR12=123456 will set VAR12 to 123.456.

ASCII MODE DSPL COMMANDS

The ASCII mode of communication supports three (3) Mx4 DSPL commands,

PRINT, PRINTS, AND INPUT

The PRINT command is used to write (send) a value to the ASCII terminal display. The ASCII transmission to the terminal takes the format:

(value) + <CR> + <LF> + '>

The value displayed is an integer with 3 implied fractional digits. For example, 123456 is the value 123.456.

For example, to write the value 100.45 to the ASCII terminal:

Tutorial

```
PRINT (100450)
```

To write the value contained in DSPL variable VAR128 to the ASCII terminal

```
PRINT (VAR128)
```

The PRINTS command is used to write (send) a character string to the ASCII terminal display. The ASCII transmission to the terminal takes the format:

```
(string) + <CR> + <LF> + '>'
```

For example, write “hello world” to the ASCII terminal.

```
PRINTS ("hello world")
```

The INPUT command is used to write a value sent by the ASCII terminal to the specified DSPL variable. The ASCII transmission to the terminal takes the format:

```
'??'
```

The DSPL motion program from which the INPUT command was executed will halt (wait) program execution until the value is returned from the ASCII terminal. The ASCII transmission from the terminal to the Mx4 must follow the format:

```
Inp=x
```

Where x may range from $-2147000000 \leq x \leq 2147000000$. The value written is an integer with 3 implied fractional digits. For example, `inp=123456` will set the specified variable to 123.456.

For example, request ASCII input, assign to VAR15.

```
INPUT (VAR15)
```

SESSION 10

VECTOR CONTROL

In this session you will learn:

- Programming Vx4++ parameters with a #include file
- Reading Vx4++ state variables in a DSPL program

When using the Vx4++ option, the user must program current loop parameters in addition to the position loop initializations and gains. As the number of parameters which must be initialized grows, the user may wish to incorporate the #include DSPL compiling option. With the #include feature, the user may link in common routines such as initialization and/or emergency halting routines which exist in separate DSPL .hll files.

The following DSPL program (tutor10.hll) utilizes the #include feature to link in the file init10.hll. Included in the init.hll file is the initialization motion program INIT_V4. The Mx4/Vx4++ initialization is performed with the subroutine call to INIT_V4.

```
#include "init10.hll"
plc_program:
    run_m_program(test_v4)
end

test_v4:
    var1 = 0
    call(init_v4)                ;init_v4 is in the #include file
                                ;init.hll
    wait_until(var1 == 1)       ;var1 is a flag to let the main
                                ;program know it is done initializing
    viewvec (0x1, 3)            ;specify that the axis 1 Vx4++ state
                                ;variable is Ids feedback
    pos_preset ( .... )        ;code as required by application
    axmove ( .... )
    etc., etc.

    if (vect4_par1 > 1250)      ;the vect4_par1 is the state variable
        flux_current (0x1, 12) ;specified in the viewvec command ...
    endif                       ;Ids feedback

    .
    .
    .

end
```

Tutorial

The init10.hll file contains the "init_v4" motion program which initializes the system parameters,

```
init_v4:
  maxacc (0x1,1.9)
  ctrl (0x1,0,8632,912,560) ;initialize position loop gains (Mx4)
  pos_preset (0x1,0) ;initialize current loop parms.

  motor_tech (0x1,brushless_dc) ;(Vx4++) ;brushless DC
  motor_par (0x1,0) ;motor parameter is 0
  curr_limit (0x1,30) ;set current limit at 30%
  curr_offset (0x1,800) ;set offset to 800
  curr_pid (0x1,30000,0,3000) ;current loop pid gains
  encod_mag (0x1,1000,4,1) ;1000 lines, 4 poles, and comm 1
  flux_current (0x1,9) ;field command set to 9
  pwm_freq (0x1,15000) ;set pwm frequency to 15 khz

  var1=1
  ret()
end
```

You may have noticed that the above listed DSPL program includes a VIEWVEC command call. The VIEWVEC is used (in a DSPL program) in conjunction with the VECT4_PARx state variable identifiers. The VIEWVEC command specifies the Vx4++ state variables which are represented by the DSPL VECT4_PARx identifiers. In the example program, the axis 1 Vx4++ state variable is defined as I_{ds} feedback. Subsequent uses of the VECT4_PAR1 identifier throughout the program are referencing the I_{ds} feedback state variable. For example, note the IF code in the example program which utilizes the VECT4_PAR1 identifier.

SESSION 11

USING INTERRUPTS

In this section you will learn about:

- DSPL Interrupts, and
- How they are used, disabled, and cleared

The DSPL interrupts are used when an immediate reaction to an external event is required. An example application is mark registration. In this application, the motor position is corrected by the amount measured at the time of receiving an interrupt. The external pulse which, for instance, is originated from an electronic eye, must be hardwired to a Mx4 interrupt (e.g. EXT1). The instruction `EN_PROBE` enables this interrupt.

A typical DSPL program (tutor11.hll) for this application is as follows:

```
plc_program:
  run_m_program(ptest)
end

ptest:
  ctrl(1,0,1000,1000,1000) ;set control gains
  maxacc(1,1) ;set maximum acceleration for stop
  pos_preset(1,0) ;preset the position of axis 1 to 0
  int_reg_all_clr() ;clear all interrupt registers
  en_posbrk(1,5000) ;set axis 1 break point
  velmode (1,3) ;run axis one at 3 c/200 μ
  wait_until(posbrk_reg & 0x1) ;wait for the prsition break
  ;point interrupt of axis 1
  ;stop the axis

  delay (1000) ;wait until the axis comes to stop
  var4 = 5000 - pos1 ;find the difference between
  ;current pos and the break pt.
  rel_axmove(1,1,var4,5) ;bring the axis back to
  ;location of break point
  ;at 5 c/200 μs speed

end
```

Similarly, you may use this technique in “homing” an axis where the reference position is determined by the location of Index pulse.

Other interrupts which may be enabled in a DSPL program are:

<code>en_err</code>	error exceeding a programmed value
<code>en_errhlt</code>	stop when error exceeds a programmed value
<code>en_motcp</code>	motion complete
<code>en_posbrk</code>	position break point

Tutorial

Interrupts may be disabled or cleared by the commands:

<code>disabl_int</code>	<code>disable interrupts</code>
<code>disabl2_int</code>	<code>disable interrupts</code>
<code>int_reg_all_clr</code>	<code>clear all interrupt registers</code>
<code>int_reg_clr</code>	<code>clear some interrupt registers</code>

All interrupts are enforced and can only be disabled by instructions `DISABL_INT` and `DISABL2_INT`.

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8 DSPL COMMAND SET

REFERENCE

ABS.....	8-14
ADC1, ADC2, ADC3, ADC4,	8-15
AND, OR	8-16
ARCTAN.....	8-18
AXMOVE.....	8-19
AXMOVE_S.....	8-21
AXMOVE_T.....	8-23
BTRATE.....	8-25
CALL	8-27
CAM.....	8-28
CAM_OFF	8-31
CAM_OFF_ACC.....	8-32
CAM_POINT	8-33
CAM_POS	8-35
CAM_PROBE	8-37
CAMCOUNT1, ..., CAMCOUNT8	8-39
CIRCLE.....	8-40
COS.....	8-46
CPOS1, ..., CPOS8	8-47
CTRL	8-48
CTRL_KA	8-51
CUBIC_INT	8-52
CUBIC_RATE	8-54
CUBIC_SCALE.....	8-58
CURR_LIMIT	8-59
CURR_OFFSET.....	8-60
CURR_PID.....	8-61
CVEL1, ..., CVEL8	8-62
DDAC	8-63
DELAY	8-65
DISABL_INT.....	8-66
DISABL2_INT.....	8-68

DSPL Command Set

ELSE	8-70
EN_BUFBRK	8-71
ENCOD_MAG	8-73
ENDIF	8-75
EN_ENCFLT	8-76
EN_ERR.....	8-78
EN_ERRHLT	8-80
EN_INDEX.....	8-82
EN_MOTCP.....	8-84
EN_POSBK.....	8-86
EN_PROBE.....	8-88
ERR1, ..., ERR8.....	8-90
ESTOP_ACC	8-91
ESTOP_REG	8-93
FERR_REG.....	8-93
FERRH_REG	8-93
FLUX_CURRENT	8-96
FRAC	8-98
GEAR	8-99
GEAR_OFF.....	8-100
GEAR_OFF_ACC	8-101
GEAR_POS.....	8-102
GEAR_PROBE	8-104
ICUBCOUNT	8-106
IF	8-107
INDEX_POS1, ..., INDEX_POS8	8-110
INDEX_REG	8-93
INP1_REG, INP2_REG.....	8-111
INP_STATE	8-113
INPUT.....	8-115
INT.....	8-116
INT_HOST.....	8-117
INT_REG_ALL_CLR	8-118
INT_REG_CLR.....	8-119
KILIMIT	8-121
LINEAR_MOVE.....	8-123
LINEAR_MOVE_S.....	8-125
LINEAR_MOVE_T.....	8-132
LOW_PASS (option)	8-134
MAXACC.....	8-137
MOTCP_REG	8-93

MOTOR_PAR	8-139
MOTOR_TECH.....	8-140
NOTCH (option)	8-141
OFFSET.....	8-144
OFFSET_REG.....	8-93
OUTGAIN.....	8-146
OUTP_OFF.....	8-148
OUTP_ON.....	8-150
OVERRIDE.....	8-152
PI.....	8-153
POS1, ..., POS8.....	8-154
POSBRK_OUT.....	8-155
POSBRK_REG.....	8-93
POS_PRESET.....	8-160
POS_SHIFT	8-161
PRINT.....	8-162
PRINTS.....	8-163
PROBE_POS1, ..., PROBE_POS8	8-164
PROBE_REG	8-93
PWM_FREQ.....	8-165
REL_AXMOVE.....	8-166
REL_AXMOVE_S	8-167
REL_AXMOVE_SLAVE.....	8-169
REL_AXMOVE_T	8-171
RESET.....	8-173
RET.....	8-174
RUN_M_PROGRAM.....	8-175
SIGN	8-176
SIN.....	8-177
SINE_OFF.....	8-178
SINE_ON.....	8-179
SQRT	8-180
START.....	8-181
STEPPER_ON.....	8-183
STOP	8-184
STOP_ALL_M_PROGRAM.....	8-186
STOP_M_PROGRAM	8-187
SYNC	8-188
TABLE_OFF	8-190
TABLE_ON.....	8-191
TABLE_P, TABLE_V.....	8-192

DSPL Command Set

TABLE_SEL	8-194
TAN.....	8-195
TIMER, TIMER1, ..., TIMER4.....	8-196
TIMER_RESET.....	8-197
TRQ_LIMIT	8-198
VAR1, ..., VAR128	8-199
VECCHG.....	8-200
VECT4_PAR1, ..., VECT4_PAR8	8-202
VX4_BLOCK	8-203
VEL1, ..., VEL8.....	8-204
VELMODE	8-205
VIEWVEC	8-206
WAIT_UNTIL.....	8-207
WAIT_UNTIL_RTC	8-209
WEND	8-210
WHILE.....	8-211
=	8-213
+	8-215
-	8-217
*	8-219
/	8-221
~	8-223
&	8-225
<, >, <=, >=, ==, !=	8-227

DSPL COMMAND SUMMARY

The Mx4 DSPL programming language includes many commands and programming tools. DSPL consists of twelve major command categories. Each category extends the power and flexibility of Mx4 in general areas of motion control.

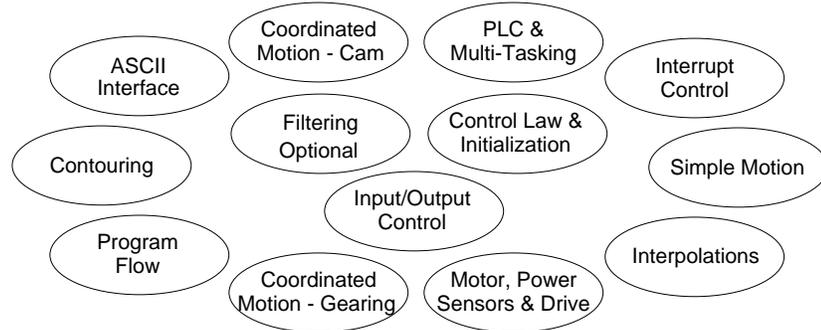


Fig. 8-1: DSPL Command Categories

CONTROL LAW & INITIALIZATION

Control gains, system parameters, time, position, and velocity units all fall in this category.

COMMAND	DESCRIPTION
CTRL	position, velocity loop control law parameters
CTRL_KA	program an acceleration feed-forward gain
ESTOP_ACC	specify emergency stop maximum acceleration
KILIMIT	integral gain limit
MAXACC	specify maximum acceleration
OFFSET	amplifier offset cancellation
OUTGAIN	position loop output gain
POS_PRESET	preset position counters
POS_SHIFT	position counter reference shift
RESET	reset Mx4 controller card
STEPPER_ON	select stepper / servo axes
SYNC	define Mx4 master/slave status
TRQ_LIMIT	specify a torque limit

SIMPLE MOTION

The instructions within this category control the torque, velocity, and position of one or multiple axes with a trapezoidal profile. The commands in this category may be classified as open and closed loop.

COMMAND	DESCRIPTION
AXMOVE	trapezoidal axis move
AXMOVE_S	s-curve axis move
AXMOVE_T	time based axis move
DDAC	direct 18-bit DAC command (open loop)
REL_AXMOVE	relative position axis move
REL_AXMOVE_S	relative s-curve axis move
REL_AXMOVE_T	time based relative axis move
STOP	stops the motion
VELMODE	velocity mode

PLC & MULTI-TASKING

The commands in this category start or stop one or several motion control programs (multi-tasking). These commands are used within the PLC program.

COMMAND	DESCRIPTION
PLC_PROGRAM	indicates start of PLC program
RUN_M_PROGRAM	begin execution of specified program(s)
STOP_ALL_M_PROGRAM	stop execution of all running motion programs
STOP_M_PROGRAM	stop execution of specified motion program(s)

INPUT / OUTPUT CONTROL

These commands are used to control the status of the Mx4 discrete inputs and outputs.

COMMAND	DESCRIPTION
INP_STATE	configure logic state of inputs
OUTP_OFF	set status of outputs to low logic level
OUTP_ON	set status of outputs to high logic level
POSBRK_OUT	set outputs after position breakpoint interrupt

PROGRAM FLOW CONTROL

The Program Flow Control commands simplify the Mx4 DSPL program flow. Commands within this category include: subroutine call, conditional branching, and other logical instructions. These directives help simplify the development of motion control programs.

COMMAND	DESCRIPTION
CALL	initiate execution of subroutine
DELAY	halt program execution for specified time
ELSE	else operand of if-else-endif structure
END	indicates program end
ENDIF	endif operand of if-else-endif structure
IF	if operand of if-else-endif structure
RET	return from subroutine
WAIT_UNTIL	halt program execution based on condition
WAIT_UNTIL_RTC	halt program execution until signaled by host
WEND	wend operand of while-wend structure
WHILE	while operand of while-wend structure

CONTOURING

The Mx4 DSPL includes contouring commands for users who need to generate arbitrary motion profiles. In these applications, a host computer generates position and velocity data points for a complex contouring path in a periodic basis. In CNC and robotics applications, motion trajectories may be computed in real time. These trajectories are transmitted to Mx4 in blocks of position/velocity points. The ring buffer area of Mx4's dual port RAM is the storage area for these motion blocks. Mx4 performs high order interpolation on all these points and executes the trajectory path on a point to point basis.

COMMAND	DESCRIPTION
BTRATE	block transfer rate
CUBIC_INT	start the internal cubic spline table
CUBIC_RATE	set cubic spline point transfer rate
CUBIC_SCALE	scales position/velocities, also shifts positions
START	start contouring motion
VECCHG	contouring vector change

MOTOR, POWER, SENSORS AND DRIVE

(AVAILABLE WITH Mx4/Vx4++, OCTAVIA/Vx8++, AND Mx42TURBO ONLY)

Mx4, Octavia, and Mx42Turbo, when equipped properly, can perform all of the signal processing functions of servo amplifier control boards. Control capabilities include commutation, current loops, field current, torque current, current limiting, pulse-width modulation frequency, etc. When properly equipped, these controllers are compatible with all power devices, industrial motors, and a majority of sensors on the market.

COMMAND	DESCRIPTION
CURR_LIMIT	current limit setting
CURR_OFFSET	current loop offset adjustment
CURR_PID	program current loop control law parameters
ENCOD_MAG	specify encoder lines, motor poles, comm. option
FLUX_CURRENT	bipolar field flux value
MOTOR_PAR	set the motor parameter

MOTOR, POWER, SENSORS AND DRIVE (CONT.)

COMMAND	DESCRIPTION
MOTOR_TECH	define the motor technology
PWM_FREQ	set output PWM signal frequency
Vx4_BLOCK	block further instructions to Vx4++
VIEWVEC	specify Vx4++ parameters to view

COORDINATED MOTION - GEARING

Multi-axis motion control applications require synchronization of two or more axes in a coordinated task. In addition to the electronic gearing master/slaving technique, compensation tables also help users specify their own application specific "slaving function".

COMMAND	DESCRIPTION
GEAR	unconditional 'electronic' gearing
GEAR_OFF	disengage 'electronic' gearing
GEAR_OFF_ACC	turns electronic gearing off and halt slave(s)
GEAR_POS	'electronic' gearing based on position value
GEAR_PROBE	'electronic' gearing based on external interrupt
REL_AXMOVE_SLAVE	superimposes a relative axis move onto a slave engaged in gearing

COORDINATED MOTION - CAM

Multi-axis motion control applications require synchronization of two or more axes in a coordinated task. A subset of table oriented master/slaving is known as "electronic cam".

COMMAND	DESCRIPTION
CAM	turns electronic cam on
CAM_OFF	turns only electronic cam off
CAM_OFF_ACC	turns electronic cam off and halts slave(s)
CAM_POINT	place CAM point into CAM table
CAM_POS	turns electronic cam on at a specified position
CAM_PROBE	turns electronic cam on after PROBE is set high

SINGLE & MULTI-DIMENSIONAL INTERPOLATION

The Mx4 DSPL offers a comprehensive set of linear and circular interpolation commands. All interpolations work on single or multi-dimensional moves. For example, a four-dimensional linear move transfers the system from any arbitrary position, velocity point to another position, velocity point (both defined in multi-dimensional space) with the specified acceleration and jerk. This powerful command yields a well-controlled landing from one trajectory to another.

An example of such a move is rapid acceleration to a position at a specified feed rate and turning to a new trajectory at the same feed rate. It is essential to simultaneously control position, velocity, acceleration, and jerk trajectories in applications like CNC, machine tool, and robotics. The Mx4 circular interpolation command enables several circles to be cut simultaneously. In addition, tables are provided for compensation for reversing error, friction, machine non-linearities, or other forms of inherent mechanical inaccuracies. Cubic splines are computed to interpolate between the intermediate points in a motion segment. This interpolation provides the finest path between any two points with no position, velocity, or acceleration discontinuity at segment boundaries.

COMMAND	DESCRIPTION
CIRCLE	circular interpolation motion
LINEAR_MOVE	constant accel linear motion
LINEAR_MOVE_S	linear, s-curve motion
LINEAR_MOVE_T	linear, simple time-based constant acceleration
OVERRIDE	set feedrate override for LINEAR / CIRCLE
SINE_OFF	disable sine tables for circular interpolation
SINE_ON	enable sine tables for circular interpolation
TABLE_OFF	disable circular interpolation compensation tables
TABLE_ON	enable circular interpolation compensation tables
TABLE_SEL	select a compensation table

INTERRUPT CONTROL

The Mx4 DSPL includes a comprehensive set of instructions to handle interrupts. There are many system conditions that require the host's and/or DSPL program's immediate attention for an executive (or system-level) decision. Some interrupts will be issued concurrently requiring immediate action by the Mx4. The complete set of interrupts provided by Mx4 facilitates data reporting to the host for issues of system level significance.

COMMAND	DESCRIPTION
DISABL_INT	disable the interrupts
DISABL2_INT	disable the interrupts
EN_BUFBRK	contouring buffer breakpoint interrupt enable
EN_ENCFLT	encoder fault interrupt
EN_ERR	following error interrupt enable
EN_ERRHLT	following error / halt interrupt enable
EN_INDEX	index pulse interrupt enable
EN_MOTCP	motion complete interrupt enable
EN_POSBRK	position breakpoint interrupt enable
EN_PROBE	general purpose external probe interrupt enable
INT_HOST	generate a host interrupt from DSPL program
INT_REG_ALL_CLR	clear all interrupt bit registers
INT_REG_CLR	clear specified interrupts in bit registers

ASCII INTERFACE

COMMAND	DESCRIPTION
INPUT	receive value from terminal value to terminal
PRINT	send value to terminal
PRINTS	send ASCII string to terminal

FILTERING (OPTIONAL)

COMMAND	DESCRIPTION
LOW_PASS	implement low pass filter at controller output
NOTCH	implement notch filter at controller output

DSPL COMMAND SET

The DSPL command set includes commands, functions, operators, and identifiers listed in alphabetical order. The command listing follows this format:

FUNCTION	indicates the command function
EXECUTION	indicates the amount of time this function will require to execute under worst-case circumstances
SYNTAX	proper command syntax ¹
USAGE	indicates the command usage as follows: Host host-programming command DSPL DSPL programming command (PLC) command may be used in PLC programs (Motion) command may be used in Motion programs
ARGUMENTS	command arguments (if any) are defined
DESCRIPTION	explanation of command operation, functionality
SEE ALSO	listing of related commands
APPLICATION	some helpful suggestions as to for which applications a command may be useful
EXAMPLE	an example illustrating the command in use



Note: Operators and Identifiers are labeled as such in the listing.

The syntax for many multi-axis commands includes an *n* argument that specifies the command axes and the data arguments for each of the specified axes. For example, the proper syntax for the following error interrupt command is,

`EN_ERR (n,fer1, ... , fer8)`

where fer_x is the data argument for axis x . The data arguments follow n in a lower to higher axis order. For example, a following error interrupt command involving axes 2 and 4 would appear as,

`EN_ERR(0xA,fer2,fer4)`

The n argument is a hexadecimal bit coding following the format $0x?$ where $?$ is the axis mask,

axis mask	bit 0	axis 1
	bit 1	axis 2
	bit 2	axis 3
	bit 3	axis 4
	bit 4	axis 5
	bit 5	axis 6
	bit 6	axis 7
	bit 7	axis 8

For example, $0x3$ bit codes axes 1 and 2; $0xE$ bit codes axes 2, 3, 4, etc.

ABS

FUNCTION Calculate the Absolute Value of a Constant or a Variable Value.

EXECUTION 10 microseconds

SYNTAX ABS(valu) or -ABS(valu)

USAGE DSPL (PLC, Motion)

ARGUMENTS

valu A constant real number
 or a
 variable (VAR1 through VAR128)

DESCRIPTION

This mathematical function calculates the absolute value of a constant or a variable value. If a minus sign appears to the left of the ABS function, the result of the absolute value calculation is multiplied by -1.



Note: This function can only be used with a variable assignment statement. For example:

```
VAR55 = ABS(VAR32)
```

SEE ALSO FRAC, INT, SIGN, SQRT

EXAMPLE

The first example calculates the absolute value of the value stored in VAR36 and stores the negated result in VAR49:

```
VAR49 = -ABS(VAR36)
```

The second example finds the absolute value of -6.751 and stores the result (6.751) in VAR51:

```
VAR51 = ABS(-6.751)
```

ADC1, ADC2, ADC3, ADC4

IDENTIFIER

IDENTIFIER Analog-to-digital input values.**USAGE** DSPL (PLC, Motion)**DESCRIPTION**

If the Mx4 controller includes the Mx4 Quad ADC Acc4 option, four (4) analog-to-digital (ADC) values are available in DSPL programs. The value (in Volts) that is stored in each of the ADC values corresponds to the voltage applied to the ADC input.

<u>Name</u>	<u>Description</u>
ADC1	analog input 1
ADC2	analog input 2
ADC3	analog input 3
ADC4	analog input 4

SEE ALSO none**EXAMPLE**

The ADC values can be used as follows:

- To assign the value of a variable:

```
VAR23 = ADC3
```

sets VAR23 to the value (in Volts) of the analog-to-digital input 3 voltage. For instance, applying -1.25 volts across the ADC3 input would result in VAR23 being set to -1.25.

- as one of the values used in conjunction with a DSPL arithmetic operation:

```
VAR12 = ADC2 - 1.5
```

- as one of the arguments in a DSPL conditional expression:

```
WHILE(ADC4 <= VAR33)
```

AND, OR

OPERATOR

OPERATOR Logical AND, Logical OR

SYNTAX (expression1) AND (expression2)
(expression1) OR (expression2)

USAGE DSPL (PLC, Motion)

ARGUMENTS

expression1 A DSPL conditional expression

expression2 A DSPL conditional expression

DESCRIPTION

This operator performs the logical AND or the logical OR of two DSPL conditional expressions. For the operator AND, the result is TRUE (1) only if both of the conditional expressions evaluated as TRUE, otherwise the result is FALSE (0). For the operator OR, the result is FALSE (0), only if both of the conditional expressions evaluated as FALSE (0), otherwise the result is TRUE (1).



Note: These operators can only be used in a DSPL conditional statement inside of a DSPL conditional structure (i.e. IF, WHILE, or WAIT_UNTIL). For example:

```
WHILE((INP1_REG & 0x09) AND (INP2_REG & 0x02))
```

SEE ALSO ~, &, IF, WHILE, WAIT_UNTIL

AND, OR cont.**OPERATOR****EXAMPLE**

The `WAIT_UNTIL` statement below will stop the execution of the DSPL code as long as both of the following are true: the actual position of axis 1 is less than 1000, and the actual velocity of axis 2 is greater than the value stored in `VAR29`:

```
WAIT_UNTIL((POS1 < 1000) AND (VEL2 > VAR29))
```

The next `WAIT_UNTIL` statement will stop the execution of the DSPL code as long as either of the following is true: the actual velocity of axis 2 is less than or equal to 2.5, or the actual position of axis 2 is greater than the value stored in `VAR9`:

```
WAIT_UNTIL((CVEL1 <= 2.5) OR (POS2 > VAR9))
```

ARCTAN

FUNCTION Calculate the Arctangent of a Constant or a Variable Value.

EXECUTION 50 microseconds

SYNTAX ARCTAN(*valu*) or -ARCTAN(*valu*)

USAGE DSPL (PLC, Motion)

ARGUMENTS

valu A constant real number
or a
variable (VAR1 through VAR128)

DESCRIPTION

This mathematical function calculates the arctangent of a constant or a variable value. The result will be in the range $-\pi/2$ to $\pi/2$. If *valu* is a constant and a minus sign appears to the left of the ARCTAN function, the result of the arctangent calculation is multiplied by -1.



Note: This function can only be used with a variable assignment statement. For example:

```
VAR62 = -ARCTAN(83.33)
```

SEE ALSO COS, SIN, TAN

EXAMPLE

The first example calculates the arctangent of the value stored in VAR5 and stores the result in VAR14:

```
VAR14 = ARCTAN(VAR5)
```

The second example finds the arctangent of -49.63 and stores the result (-1.55064995) in VAR31:

```
VAR31 = ARCTAN(-49.63)
```

AXMOVE

FUNCTION	Axis Move with Trapezoidal Trajectory
EXECUTION	200 microseconds
SYNTAX	AXMOVE (n, acc ₁ , pos ₁ , vel ₁ , ... , acc _g , pos _g , vel _g)
USAGE	DSPL (Motion), Host (command code: 60h)
ARGUMENTS	
n	bit coding of the specified axis(es)
acc _x	unsigned value specifying the maximum halting acceleration (deceleration) for axis x
	$0 \leq \text{acc}_x \leq 1.999969 \text{ counts}/(200\mu\text{s})^2$
pos _x	target position for axis x
	$-2147483648 \leq \text{pos}_x \leq 2147483647 \text{ counts}$
vel _x	unsigned target velocity for axis x
	$0 \leq \text{vel}_x \leq 255.99998 \text{ counts}/200\mu\text{s}$

When used in DSPL, arguments acc_x, pos_x and vel_x may be selected as variables.

DESCRIPTION

The AXMOVE command allows for trapezoidal command generation with specified endpoint position, slew rate velocity, and acceleration for each axis. This command is suitable for linear moves.

SEE ALSO AXMOVE_S, AXMOVE_T, REL_AXMOVE, REL_AXMOVE_S, REL_AXMOVE_T, STOP

AXMOVE cont.

APPLICATION

This command can be used in almost any imaginable motion control application. Applications may benefit from this command any time there is a need for a linear move from point A to point B in a multi-dimensional space. To name a few applications: pick and place robots (e.g., in component insertion), rapid traverse (e.g., in machining), and master/slaving (e.g., in paper processing and packaging) applications.

Command Sequence Example

```
MAXACC ( ) ;set the maximum accel. so system can be stopped
CTRL ( ) ;set the gain values
KILIMIT ( )
AXMOVE ( ) ;run system in axis move (linear trapezoidal) mode
:
EN_MOTCP ( ) ;enable motion complete
;upon the completion of this (command) trajectory
;Mx4 generates motion complete interrupt
```

EXAMPLE 1

Assuming current positions of zero for axes 1 and 2, we want to move axis 1 to the target position of 234567 and axis 2 to the target position of -3000 counts. Let's also assume that we want this move to be accomplished with the slew rate velocity of 4.0 counts/200 μ s for axis 1 and 3.50 counts/200 μ s for axis 2, and an acceleration of 0.005 counts/(200 μ s)² for both axes.

```
AXMOVE (0x3,0.005,234567.0,0.005,-3000,3.50)
```

EXAMPLE 2

The user can issue a new axis move command before the motion of the previous AXMOVE command is completed. For example, assume the AXMOVE command of Example 1 is executed. Now, the DSPL Motion program 'decides' to stop axis two at a new target position of -50000 counts with a new slew rate of 8.0 counts/200 μ s and a new acceleration of 0.035 counts/(200 μ s)². While the AXMOVE of Example 1 is in progress, the DSPL Motion program issues the new command.

```
AXMOVE (0x2,0.035,-50000,8.0)
```

AXMOVE_S

FUNCTION	S-Curve Axis Move with Trapezoidal Trajectory
EXECUTION	200 microseconds
SYNTAX	AXMOVE_S (n, acc ₁ , pos ₁ , vel ₁ , ... , acc ₈ , pos ₈ , vel ₈)
USAGE	DSPL (Motion), Host (command code: 82h)

ARGUMENTS

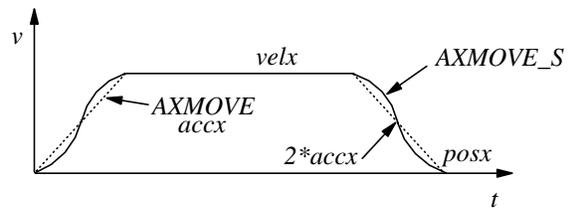
n	bit coding of the specified axis(es)
acc _x	unsigned value specifying the acceleration/deceleration for axis x
	$0 \leq \text{acc}_x \leq 1.999969 \text{ counts}/(200\mu\text{s})^2$
pos _x	target position for axis x
	$-2147483648 \leq \text{pos}_x \leq 2147483647 \text{ counts}$
vel _x	unsigned target velocity for axis x
	$0 \leq \text{vel}_x \leq 255.99998 \text{ counts}/200\mu\text{s}$

When used in DSPL, arguments acc_x, pos_x, and vel_x may be selected as variables.

DESCRIPTION

The AXMOVE_S command allows for s-curve command generation with specified endpoint position, slew rate velocity, and acceleration for each axis. This command is suitable for linear moves where s-curve acceleration is desired.

AXMOVE_S cont.



The figure above illustrates the velocity profile of the AXMOVE_S along with the linear velocity ramp of the AXMOVE command. With AXMOVE_S, the acceleration will reach a value of $2*accx$ for a maximum (see above figure).

SEE ALSO AXMOVE, AXMOVE_T, REL_AXMOVE, REL_AXMOVE_S,
 REL_AXMOVE_T, STOP

APPLICATION

Refer to *DSPL Application Programs*.

EXAMPLE 1

Assuming current positions of zero for axes 1 and 2, we want to move axis 1 to the target position of 200000 counts and axis 2 to the target position of -3000 counts. Let's also assume that we want this move to be accomplished with the slew rate velocity of 4.0 counts/200 μ s for axis 1 and 2.0 counts/200 μ s for axis 2. Use an acceleration reference of 0.05 counts/(200 μ s)² for both axes.

```
AXMOVE_S (0x3, .05, 200000, 4.0, .05, -3000, 2.0)
```

AXMOVE_T

FUNCTION Time-Based Axis Move with Trapezoidal Trajectory

EXECUTION 200 microseconds

SYNTAX AXMOVE_T (n, acc₁, pos₁, tm₁, ... , acc_g, pos_g, tm_g)

USAGE DSPL (Motion), Host (command code: 8Fh)

ARGUMENTS

n bit coding of the specified axis(es)

acc_x unsigned value specifying the acceleration/deceleration for axis x

$$0 \leq \text{acc}_x \leq 1.999969 \text{ counts}/(200\mu\text{s})^2$$

pos_x target position for axis x

$$-2147483648 \leq \text{pos}_x \leq 2147483647 \text{ counts}$$

tm_x motion time for axis x

$$0 \leq \text{tm}_x \leq 5000000 (200\mu\text{s})$$

When used in DSPL, arguments acc_x, pos_x, and tm_x may be selected as variables.



Note: The time argument, tm_x, is an unsigned value with a unit of 200μsec.

DESCRIPTION

The AXMOVE_T commands allow for trapezoidal command generation with specified endpoint position, acceleration, and time to complete the move for each axis. This command is suitable for linear moves where endpoint position and motion time are the specifying parameters.

AXMOVE_T cont.

The AXMOVE_T command is similar to AXMOVE, with the exception that the velocity argument is replaced with a time argument. AXMOVE_T will automatically calculate a suitable slew rate velocity to achieve the programmed endpoint position in the programmed amount of time, following a trapezoidal velocity profile (similar to AXMOVE).

SEE ALSO AXMOVE, AXMOVE_S, REL_AXMOVE, REL_AXMOVE_S,
 REL_AXMOVE_T, STOP

APPLICATION

Refer to *DSPL Application Programs*.

EXAMPLE

Move axis 1 to the target position of 10000 counts and axis 3 to the target position of 3599 counts. Let's assume that we want this move to be accomplished with the acceleration reference of $0.56 \text{ counts}/(200 \mu\text{s})^2$ and a time of 50msec ($250*200\mu\text{sec}$) for both axes.

```
AXMOVE_T (0x5, .56, 10000, 250, .56, 3599, 250)
```

BTRATE

FUNCTION Set 2nd Order Contour Block Transfer Rate

EXECUTION 10 microseconds

SYNTAX BTRATE (m)

USAGE DSPL (Motion), Host (command code: 73h)

ARGUMENTS

m	selects the block transfer rate for all of the axes. m is an integer ranged from 0 to 3
m=0	block transfer rate is 5 ms per point
m=1	block transfer rate is 10 ms per point
m=2	block transfer rate is 15 ms per point
m=3	block transfer rate is 20 ms per point

DESCRIPTION

This command sets the 2nd order contouring block transfer rate for the system. For example, if the block transfer rate is set at 10 ms, the time interval between each point in the ring buffer is '10 ms' (e.g., the DSP will interpolate each point for 10 ms).



Note 1: The host should not adjust the block transfer rate when contouring is in process.



Note 2: The default block transfer rate is set at 5 ms per point.

SEE ALSO CUBIC_RATE

BTRATE cont.

APPLICATION

This command is useful in 2nd order contouring applications. Depending on the capability of the host processor, position/velocity points on multi-dimensional trajectories may be broken down to the points that (timewise) may be near or far from each other. Clearly, slower CPUs are capable of breaking down geometries to position and velocity points that are widely spaced in time. This instruction makes the time interval in between the two adjacent points (in contouring) programmable. Please remember that regardless of the value programmed for this time interval (5, 10, 15 or 20 ms), Mx4 will internally perform a high-order interpolation of the points breaking them down to 200 μ s.

Command Sequence Example

See EN_BUFBRK

EXAMPLE

Set a contouring interpolation interval of 10 ms.

```
BTRATE (1)
```

CALL

FUNCTION Subroutine Calls

EXECUTION 10 microseconds

SYNTAX CALL (program label)

USAGE DSPL (Motion)

ARGUMENTS

program label the name of the subroutine to be called

DESCRIPTION

This instruction is used to call a subroutine from a Motion program. Program flow after a CALL instruction continues at the start of the subroutine called. Program flow returns to the calling Motion program after the RET instruction.

SEE ALSO RET

EXAMPLE

Call the subroutine "HALT_AX1".

```
CALL (HALT_AX1)
```

CAM

FUNCTION Engage Electronic Cam

EXECUTION 200 microseconds

SYNTAX CAM (n, m, tablestart₁, tablesize₁ ... ,
tablestart_g, tablesize_g)

USAGE DSPL (Motion), Host (command code: A4h)

ARGUMENTS

n bit coding the ONLY master axis
m bit coding the slave axis(es)
tablestart_x specifies cam table start index for slave axis x

0 <= tablestart_x <= 1600

tablesize_x specifies cam table size for slave axis x

3 <= tablesize_x <= 1600

When used in DSPL, arguments tablestart and tablesize may be either constants or DSPL variables.

DESCRIPTION

The commands making up the electronic cam feature are; CAM, CAM_OFF, CAM_OFF_ACC, CAM_POINT, CAM_POS, and CAM_PROBE. DSPL keywords [CAMCOUNT1-8, Mx4 Octavia] [CAMCOUNT1-4, Mx4] [CAMCOUNT1-2, Mx42].

The Mx4 controller is capable of storing up to 1600 cam points. Each cam point consists of a master relative position, and an associated slave relative position. A cam table can be between 3 and 1600 cam points long, and the user may define any number of cam tables in the 1600-point cam table capacity. Cam commands utilize tablestart and tablesize arguments to specify which 'portion' of the 1600-point cam table region to 'run' on.

Cam table points may be downloaded in file format from within Mx4pro or built from within DSPL using the CAM_POINT command. The CAM_POINT command may also be used to modify cam points 'on the fly'. The

CAM cont.

DSPL identifiers `CAMCOUNT1,2,3,etc.` indicate at which cam table indices the slave axes(es) are 'at' (`CAMCOUNT1` is for axis 1, etc.).

The cam points consist of relative position values for master and slave. The first cam point in a table must be 0, 0. The last point in a cam table is the cycle length for master and slave. For example, if the full cam cycle for a master axis is 5000 counts and the slave would travel -1024 counts in that cycle, the last cam point in that cam table would be 5000, -1024. Note that the master/slave position ratios can not exceed the range [-256 to 255,999]. Also, the minimum ratio is +/- 1/128. For example, for 1000 counts of the master axis, the slave axis(es) can not have more than -256000 counts in the negative direction or 255999 counts in the positive direction.

The slave axes utilize the `MAXACC` acceleration value as the maximum acceleration the slave axes can reach while following the electronic cam trajectory, and therefore must be programmed before cam operation. This command turns on the mechanical cam function for the selected master and slave(s). The slave(s) follow the master according to the master/slave position pairs stored in the cam table. The slave axis(es) utilize `MAXACC` as the maximum acceleration they can achieve in following the master trajectory.



Note: Activation of *ESTOP during cam operation will halt the master axis, and subsequently the slave axis(es). Slave(s) remain "engaged" in cam mode after the input-triggered halt.

SEE ALSO `CAM_OFF`, `CAM_OFF_ACC`, `CAM_POINT`, `CAM_POS`, `CAM_PROBE`, `MAXACC`, `SYNC`

APPLICATION

General master/slaving, in particular packaging, synchronous cutting, flying shear, and mark registration, require the coordination of several axes in cam fashion. For these applications, the user is required to load the cam function along with the position spacing that defines the distance between the adjacent gear ratios stored in the cam table.

CAM cont.

EXAMPLE

Set axis 1 as the master axis, axes 2 and 3 as slaves. The axis 2 slave will use the 10-point cam table beginning at index 0, while the axis 3 slave will use the 25 point cam table beginning at index 100.

```
CAM( 0x1 , 0x6 , 0 , 10 , 100 , 25 )
```

CAM_OFF

FUNCTION Turns Off, Disengages Cam Slave Axis(es)

EXECUTION 10 microseconds

SYNTAX CAM_OFF (n)

USAGE DSPL (Motion), Host (command code: A7h)

ARGUMENTS

n bit coding the slave axis(es) to be disengaged

DESCRIPTION

This command disengages the system that was under master slave control.

SEE ALSO CAM, CAM_OFF_ACC, CAM_POINT, CAM_POS, CAM_PROBE, SYNC

APPLICATION

General master/slaving, in particular packaging, synchronous cutting, flying shear, and mark registration, require the coordination of several axes in cam fashion. For these applications, the user is required to load the cam function along with the position spacing that defines the distance between the adjacent gear ratios stored in the cam table.

EXAMPLE

Immediately disengage slave axes 3 and 4 from the master axis.

```
CAM_OFF (0xc)
```

CAM_OFF_ACC

FUNCTION Turns Off, Disengages Cam Slave Axis(es) With Acceleration

EXECUTION 50 microseconds

SYNTAX CAM_OFF_ACC (n)

RTC CODE DSPL (Motion), Host (command code: A8h)

ARGUMENTS

n bit coding the slave axis(es) to be disengaged

DESCRIPTION

This command disengages the system that was under master slave control. The slave axis(es) will come to a stop at the maximum acceleration rate programmed by MAXACC.

SEE ALSO CAM, CAM_OFF, CAM_POINT, CAM_POS, CAM_PROBE, SYNC

APPLICATION

General master/slaving, in particular packaging, synchronous cutting, flying shear, and mark registration, require the coordination of several axes in cam fashion. For these applications, the user is required to load the cam function along with the position spacing that defines the distance between the adjacent gear ratios stored in the cam table.

EXAMPLE

Disengage with acceleration profile slave axes 3 and 4 from the master axis.

```
CAM_OFF_ACC(0xc)
```

CAM_POINT

FUNCTION Place Cam Point Into Cam Table

EXECUTION 200 microseconds

SYNTAX CAM_POINT (tablestart, tablesize, index, masterpos, slavepos)

USAGE DSPL (Motion), Host (command code: B3h)

ARGUMENTS

tablestart specifies cam table start index

$0 \leq \text{tablestart} \leq 1600$

tablesize specifies cam table size

$3 \leq \text{tablesize} \leq 1600$

index specifies index at which to place the cam point

$0 \leq \text{index} \leq (\text{tablesize}-1)$

masterpos cam point master axis relative position

slavepos cam point slave axis relative position

When used in DSPL, arguments tablestart, tablesize, index, masterpos, and slavepos may be either constants or DSPL variables.

DESCRIPTION

The CAM_POINT allows the user to either build entire cam tables from within the DSPL environment or alternatively, edit cam table points (i.e.: change cam points 'on the fly'). Cam table points consist of master, slave position pairs, and cam tables can be anywhere from 3 to 1600 cam points long. The first point of a cam table (index = 0) must be 0,0. The last point of a cam table (index = tablesize-1) is mastercyclelength, slavecyclelength; where the cycle lengths for the master and slave are the relative cam cycle lengths (i.e.: master cycle length is 4096 counts, the slave cycle length is 1024 counts, for a full cycle ratio of 4:1). Cam master/slave position ratios can not exceed the range [-256 to 255,999]. Also, the minimum ratio is +/- 1/128.

CAM_POINT cont.

SEE ALSO CAM, CAM_OFF, CAM_OFF_ACC, CAM_POS, CAM_PROBE, SYNC

APPLICATION

See Application Notes.

EXAMPLE

A 10-point cam table exists at table start index 500. Replace the 3rd point of the table with the master, slave point 1000, 3000.

```
CAM_POINT (500, 10, 2, 1000, 3000)
```

CAM_POS

FUNCTION Turns Electronic Cam On at a Specified Position

EXECUTION 200 microseconds

SYNTAX CAM_POS (n, m, masterpos₁, tablestart₁,
tablesize₁ ,... , pos₈, tablestart₈, tablesize₈)

USAGE DSPL (Motion), Host (command code: A5h)

ARGUMENTS

n	bit coding the ONLY master axis
m	bit coding the slave axis(es)
masterpos _x	specifying the master position value for slave axis x that the electronics cam engages
tablestart _x	specifies cam table start index for slave axis x 0 <= tablestart _x <= 1600
tablesize _x	specifies cam table size for slave axis x 3 <= tablesize _x <= 1600

When used in DSPL, arguments masterpos, tablestart and tablesize may be either constants or DSPL variables.

DESCRIPTION

This command engages at the specified master position the mechanical cam function for the selected master and slave(s). The slave(s) follow the master according to the master/slave position pairs stored in the cam table. The slave axis(es) utilizes MAXACC as the maximum acceleration they can achieve in following the master trajectory.



Note: Activation of *ESTOP during cam operation will halt the master axis, and subsequently the slave axis(es). Slave(s) remain “engaged” in cam mode after the input-triggered halt.

CAM_POS cont.

SEE ALSO CAM, CAM_OFF, CAM_OFF_ACC, CAM_POINT, CAM_PROBE, SYNC

APPLICATION

General master/slaving, in particular packaging, synchronous cutting, flying shear, and mark registration, require the coordination of several axes in cam fashion. For these applications, the user is required to load the cam function along with the position spacing that defines the distance between the adjacent gear ratios stored in the cam table.

EXAMPLE

Set axis 4 as the master axis, axes 2 and 3 as slaves. The axis 2 slave will use the 10-point cam table beginning at index 0, while the axis 3 slave will use the 25-point cam table beginning at index specified in VAR8. Axis 2 slave should engage when the master axis is at position 1000, and axis 3 slave should engage when the master axis is at position 4096.

```
CAM_POS(0x8,0x6,1000,0,10,4096,VAR8,25)
```

CAM_PROBE

FUNCTION Turns Electronic Cam On After Probe Input

EXECUTION 200 microseconds

SYNTAX CAM_PROBE (n, m, q, tablestart₁, tablesize₁ ... ,
tablestart_g, tablesize_g)

USAGE DSPL (Motion), Host (command code: A6h)

ARGUMENTS

n bit coding the ONLY master axis
 m bit coding the slave axis(es)
 q specifies the *EXTx probe interrupt to be used

[Mx4]

q=1 : *EXT1
 q=2 : *EXT2

[Mx4 Octavia]

q=1 : *EXT1
 q=2 : *EXT2
 q=4 : *EXT3
 q=8 : *EXT4

tablestart_x specifies cam table start index for slave axis x

0 <= tablestart_x <= 1600

tablesize_x specifies cam table size for slave axis x

3 <= tablesize_x <= 1600

When used in DSPL, arguments tablestart and tablesize may be either constants or DSPL variables.

CAM_PROBE cont.

DESCRIPTION

This command engages at the occurrence of the specified external interrupt (*EXT1, 2, 3, 4) the mechanical cam function for the selected master and slave(s). The slave(s) follow the master according to the master/slave position pairs stored in the cam table. The slave axis(es) utilizes MAXACC as the maximum acceleration they can achieve in following the master trajectory.



Note: Execution of the CAM_PROBE command will disable any previously enabled EN_PROBE interrupt. Probe input (*EXT1, *EXT2, *EXT3, or *EXT4) activation does not generate an interrupt with the CAM_PROBE command.



Note: Activation of *ESTOP during cam operation will halt the master axis, and subsequently the slave axis(es). Slave(s) remain “engaged” in cam mode after the input-triggered halt.

SEE ALSO CAM, CAM_OFF, CAM_OFF_ACC, CAM_POINT, CAM_POS, SYNC

APPLICATION

General master/slaving, in particular packaging, synchronous cutting, flying shear, and mark registration, require the coordination of several axes in cam fashion. For these applications, the user is required to load the cam function along with the position spacing that defines the distance between the adjacent gear ratios stored in the cam table.

EXAMPLE

Set axis 2 as the master axis, set axes 1 and 3 as slaves. The axis 1 slave will use the 100-point cam table beginning at index 0, while the axis 3 slave will use the 250-point cam table beginning at index specified in VAR38. Engage slave axes in cam at occurrence of *EXT2 interrupt.

```
CAM( 0x2, 0x5, 0x2, 0, 100, VAR38, 250)
```

CAMCOUNT1, ..., CAMCOUNT8**IDENTIFIER****IDENTIFIER** Slave Axis Table Index Counter**USAGE** DSPL (PLC, Motion)**DESCRIPTION**

When engaged in CAM motion, the slave axis (es) derive their position with respect to the master position from the master/slave position points which make up the CAM table. The CAMCOUNT_x identifiers indicate at which CAM point the respective slave axis (es) is located within the CAM table.

SEE ALSO

CAM, CAM_POINT, CAM_POS, CAM_PROBE, CAM_OFF, CAM_OFF_ACC

EXAMPLE

Delay DSPL program flow until the axis2 slave axis passes index 19 of the CAM table.

```
WAIT_UNTIL (CAMCOUNT2 > 19)
```

CIRCLE

FUNCTION Circular Trajectory Motion
EXECUTION Depends on size and feedrate of circle
SYNTAX CIRCLE (n, cent_x, cent_y, radius, feedrate, target_x, target_y)
USAGE DSPL (Motion)

ARGUMENTS

n bit coding the two axes in circular motion
cent_x the circle center's x-axis position component relative to the current x-axis command position
-536870912 <= cent_x <= 536870912 counts

cent_y the circle center's y axis position component relative to the current y-axis command position
-536870912 <= cent_y <= 536870912 counts

radius positive value specifying circle radius
radius <= 536870912 counts

feedrate circle feedrate (velocity), may be positive or negative
-256 <= feedrate <= 255.99998 counts/200µs



Note: circle period must be >2 seconds

target_x relative (x-axis component) distance of target from the current x-axis command position
-1073741824 <= target_x <= 1073741824 counts

CIRCLE cont.

target_y relative (y-axis component) distance of target from the current y-axis command position

-1073741824 <= target_y <= 1073741824 counts

When used in DSPL, arguments, cent_x, cent_y, radius, feedrate, target_x, and target_y may be either constants or DSPL variables.

DESCRIPTION

CIRCLE allows the user to program circular motion for two axes. In order to perform the circular interpolation, the user has the option of choosing which interpolation tables are used for the generation of the command position and command velocity. The choices are:

1. Standard sine tables only
2. Sine tables plus user-defined position and velocity compensation tables
3. User-defined position and velocity compensation tables only

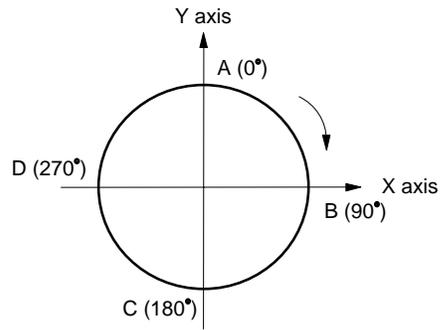
The user-defined compensation tables allow the individual user to compensate for both position and velocity non-linearities of the particular system's mechanical parts.



Note: By selecting to use only the user-defined compensation tables, the users may define their own interpolation scheme based on the position and velocity compensation tables.

The command position and velocity profiles are illustrated in Figs. 8-2 and 8-3 for the standard sine table case. Fig. 8-2 depicts the profiles for a positive feedrate while Fig. 8-3 illustrates the profiles for a negative feedrate. It is important to note that with the addition of the compensation tables, the position and velocity profiles of the following figures would be altered.

CIRCLE cont.



X-Axis Component

Y-Axis Component

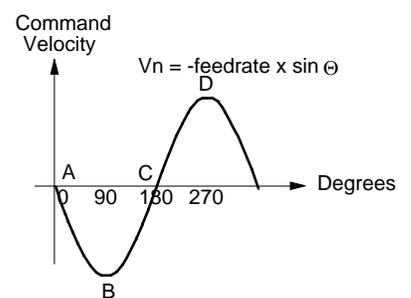
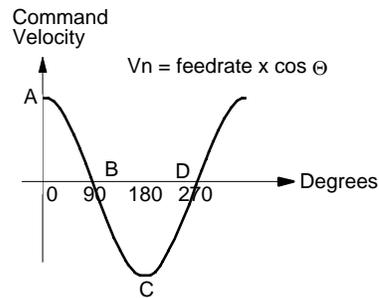
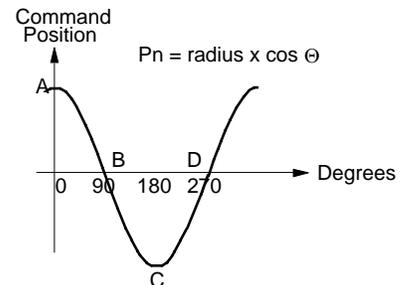
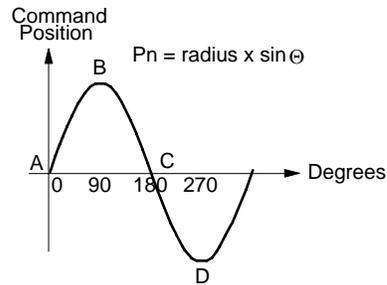
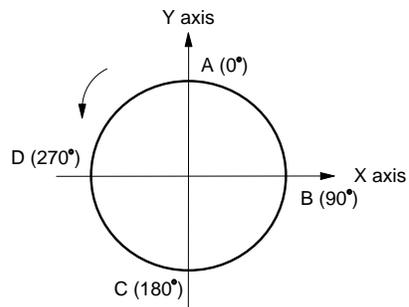


Fig. 8-2: Profiles for Positive Feedrate

CIRCLE cont.



X-Axis Component

Y-Axis Component

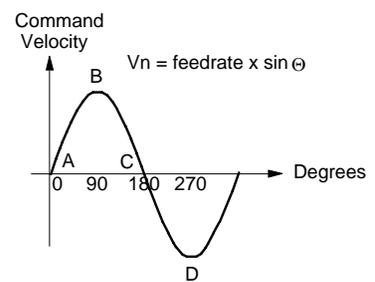
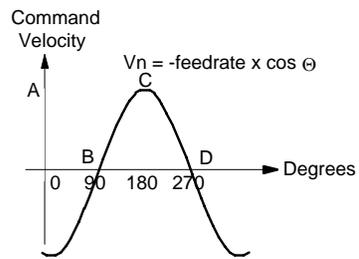
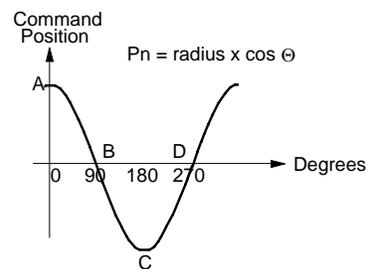
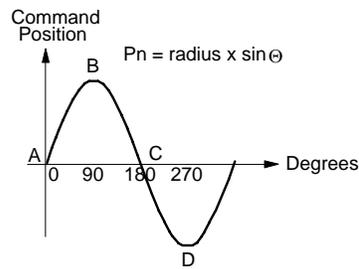


Fig. 8-3: Profiles for a Negative Feedrate

CIRCLE cont.

Upon execution of a CIRCLE or LINEAR related command, the DSPL program flow will proceed to the following command. If the following command is not a CIRCLE or LINEAR related command, it will be executed immediately. If the following command is a CIRCLE or LINEAR related command, it will be executed after the previous CIRCLE/LINEAR motion is complete.

SEE ALSO CLEAR_POS_TABLE, CLEAR_VEL_TABLE, LINEAR_MOVE_,
LINEAR_MOVE_S, LINEAR_MOVE_T, LOAD_POS_TABLE,
LOAD_VEL_TABLE (*Mx4 User's Guide*), SINE_OFF, SINE_ON,
TABLE_OFF, TABLE_ON

APPLICATION

See *Application Notes*

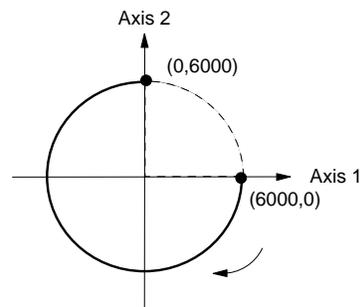
EXAMPLE

Move (axis one, axis two) from a current position of (6000, 0) to a final position of (0, 6000) using circular interpolation with a feedrate equal to 1.5 counts/200 μ s. The radius of the circle is 6000 counts. Assume standard sine table interpolation.



Note: The axis two velocity must be -1.5 counts/200 μ s at the starting point of the circle (see velocity profiles as illustrated in Fig. 5-2 and 5-3).

CIRCLE cont.



n	0x3
cent _x	-6000 counts
cent _y	0 counts
radius	6000 counts
feedrate	1.5 counts/200μs
target _x	-6000 counts
target _y	6000 counts

```
TABLE_OFF (0x3)          ; Disable compensation tables
SINE_ON (0x3)           ; Enable standard sine tables
CIRCLE (0x3, -6000, 0, 6000, 1.5, -6000, 6000)
```

COS

FUNCTION Calculate the Cosine of a Constant or a Variable Value.

EXECUTION 75 microseconds

SYNTAX `COS(valu)` or `-COS(valu)`

USAGE DSPL (PLC, Motion)

ARGUMENTS

valu A constant
 or a
 variable (VAR1 through VAR128)

DESCRIPTION

This mathematical function calculates the cosine of a constant or a variable value specified in radians. If *valu* is a constant and a minus sign appears to the left of the `COS` function, the result of the cosine calculation is multiplied by -1.



Note: This function can only be used with a variable assignment statement. For example:

```
VAR19 = COS(4.963)
```

SEE ALSO ARCTAN, SIN, TAN

EXAMPLE

The first example calculates the cosine of the value stored in `VAR23` and stores the result in `VAR42`:

```
VAR42 = COS(VAR23)
```

The second example finds the cosine of -0.529 radians and stores the negated result (-0.863312172) in `VAR8`:

```
VAR8 = -COS(-0.529)
```

CPOS1, ..., CPOS8**IDENTIFIER****IDENTIFIER** Command Position State Variable**USAGE** DSPL (PLC, Motion)**DESCRIPTION**

A command position state variable holds a 32-bit two's complement integer value that represents the position (in encoder edge counts) that DSPL is commanding the specified axis to reach.

<u>Name</u>	<u>Description</u>
CPOS1	axis 1 command position
CPOS2	axis 2 command position
CPOS3	axis 3 command position
.	.
CPOS8	axis 8 command position

SEE ALSO ERR1, INDEX_POS1, POS1, PROBE_POS1, etc.**EXAMPLE**

The command position state variables can be used as follows:

- as one of the values used in conjunction with a DSPL arithmetic operation:

```
VAR12 = CPOS3 + 33000
```

- as one of the arguments in a DSPL conditional expression:

```
WAIT_UNTIL(CPOS1 > 100000)
```

CTRL

FUNCTION Control Law Parameters
EXECUTION 200 microseconds
SYNTAX CTRL (n, par₁₁, ... , par₁₄, ... , par₈₁, ... , par₈₄)
USAGE DSPL (Motion), Host (command code: 62h)

ARGUMENTS

n	bit coding of the specified axis(es)
par _{x1}	unsigned value for Ki gain
par _{x2}	unsigned value for Kp gain
par _{x3}	unsigned value for Kf gain
par _{x4}	unsigned value for Kd gain

$$0 \leq \text{par}_{xy} \leq 32767$$

When used in DSPL, arguments par_{x1}, par_{x2}, par_{x3} and par_{x4} may be selected as variables.

DESCRIPTION

This command performs a state feedback control algorithm combined with a modified PID. The state feedback control algorithm includes an observer which estimates the instantaneous values for speed and acceleration. The feedback loops are then individually commanded to provide a robust control, which is smooth and stable over a wide range of servo operation. In addition, this algorithm performs a modified PID with the saturation threshold set for integral action. A common PID includes two zeros and one pole, which may not be suitable for systems with noisy feedback. Also, the integral part of a common PID algorithm may saturate the registers creating overshoots or other forms of instability. A modified PID includes a second pole to solve the latter problem and a programmable integral limit to solve the former one.

In the modified PID algorithm; par₁, par₂, par₃, and par₄ are values representing the integral, proportional, velocity state feed forward, and differential gains, respectively.

CTRL cont.

Scaling Factors

The DSP uses an internal scaling factor for each gain. These factors have been optimally selected for worst case numerical conditions. These factors are:

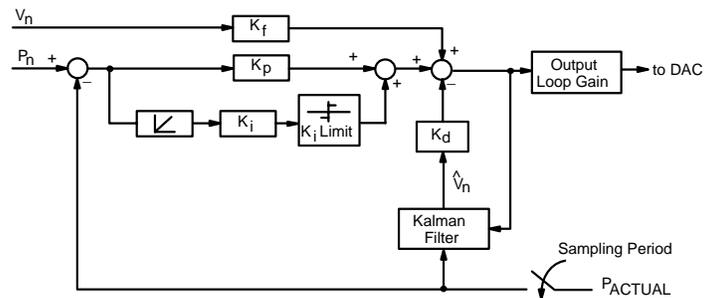
GAIN	SCALING FACTOR	VALUE
K_f	1.525E-08	v/(c/s)
K_p	0.595E-06	v/c
K_i	3.308E-05	(v/s)/c
K_d	1.9875E-08	v/(c/s)
Output Loop Gain	integer	NA

v = volts, c = encoder edge counts, s = seconds

For example,

100 counts of position error and K_p of 1000 (other gains are zero) will result in an output voltage of 59.5 millivolts.

$$\text{i.e. } 100 \times 1000 \times 0.595\text{E-}06 = 59.5$$



Block Diagram of Control Law

SEE ALSO KILIMIT, OFFSET, OUTGAIN

CTRL cont.

APPLICATION

This command is used in all position/velocity control tuning applications. For more information on the effectiveness of each gain on system dynamic response, please refer to the *Mx4Pro: Tuning Expert* manual. This manual will help you understand the significance of gains in tuning. Please read this even if you cannot run *Mx4Pro* on your machine because it lacks the DOS operating system.

Command Sequence Example

See AXMOVE and VELMODE

EXAMPLE

Set the following modified PID gain values for axes 2 and 4:

$K_i = 100$
 $K_p = 4000$
 $K_f = 3000$
 $K_d = 2500$

$K_i = 20$
 $K_p = 8000$
 $K_f = 5500$
 $K_d = 7000$

CTRL (0xA,100,4000,3000,2500,20,8000,5500,7000)

CTRL_KA

FUNCTION Acceleration Feedforward Control Law Parameter

EXECUTION 200 microseconds

SYNTAX CTRL_KA (n, ka₁, . . . , ka_g)

USAGE DSPL (Motion), Host (command code: 59h)

ARGUMENTS

n	bit coding of the specified axis(es)
ka _x	unsigned value for Ka gain

$0 \leq ka_x \leq 32767$

When used in DSPL, the arguments ka_x may be selected as a variable.

DESCRIPTION

The CTRL_KA command allows the user to program an acceleration feedforward gain for the specified axis(es).

SEE ALSO CTRL, KILIMIT, OFFSET, OUTGAIN

EXAMPLE

Program a Ka of 5000 for both axes 1 and 3.

```
CTRL_KA (0x5, 5000, 5000)
```

CUBIC_INT

FUNCTION Start the Internal Cubic Spline Contouring Execution

EXECUTION 100 microseconds

SYNTAX CUBIC_INT (m, si, n)

USAGE DSPL (Motion), Host (command code: B1h)

ARGUMENTS

m specifies the number of points in the cubic spline table to run. Each point is characterized by the position and velocity for only one motor. The maximum number of points is 2,000.

si specifies the starting index in the table

n specifies the number of times m points of a spline table will be looped over

$$n \leq 32767$$

When used in DSPL, arguments m, si, and n may be selected as variables.



Note: n = 0 means run the specified number of points infinite number of times.

CUBIC_INT cont.

DESCRIPTION

This command starts execution of the points stored in the cubic spline table immediately. It takes DSPL (or RTC) approximately 5 ms to interpret this command. After interpretation of this command, DSPL will move on to the next command line. The command sequence for this instruction is as follows:

- 1) CUBIC_RATE
- 2) CUBIC_SCALE ;if necessary
- 3) CUBIC_INT

We assume that user has already downloaded the table points to the cubic spline table location.

Upon execution of a CUBIC_INT command, the DSPL program flow will not proceed to a following CUBIC_INT, CUBIC_RATE, or CUBIC_SCALE command until the current CUBIC_INT motion is completed. If the command following the CUBIC_INT command is not a CUBIC_INT, CUBIC_RATE, or CUBIC_SCALE command, the DSPL program flow will proceed to that command immediately after the CUBIC_INT command execution.

SEE ALSO CLEAR_CUBIC (*Mx4 User's Guide*), CUBIC_RATE, CUBIC_SCALE, CUBIC_TSCALE

APPLICATION

Refer to Cubic Spline

EXAMPLE

Refer to *Cubic Spline Application Notes*.

CUBIC_RATE

FUNCTION Set Cubic Spline Point Transfer Rate
EXECUTION 50 microseconds
SYNTAX CUBIC_RATE (m)
USAGE DSPL (Motion), Host (command code: A1h)

ARGUMENTS

m parameter coding the value for cubic spline transfer rate. "m" codes the time interval between the adjacent position/velocity points. Its value ranges between 5 and 511 and when divided by 5 it represents the interval in ms. For example, m=5 represents the time interval of 1 ms and m=25 is a 5 ms interval.

When used in DSPL, the argument m may be selected as a variable.

DESCRIPTION

This command sets the point transfer rate for the cubic spline. The "transfer rate" sets the interval between two adjacent points in the ring buffer. The two adjacent points can be spaced anywhere between 1.0 to 102.4 ms. Mx4's cubic spline interpolates between the two adjacent points at 200 us increments. This means for example, Mx4 interpolates 500 points between two adjacent points 100 ms apart. Position and velocity points in the ring buffer are organized similar to the way they are in ordinary contouring. That is, every point is represented by eight bytes - four for position and four for velocity.

Since velocity is numerically presented by a 25-bit two's complement number (8 bits (absolute) integer, 16 bits fractional) the upper most significant four bits of 32-bit long velocity are used to code the axes for which the position/velocity points have been specified. For example, the following 32-bit number, 30 55 66 77h specifies velocity value 0 55 66 77h in cubic spline interpolation involving axis 1 and axis 2 (i.e., 3 = 0011). Note that the 4-bit axis coding is only used in cubic spline - ordinary contouring lacks this feature. Mx4's other contouring feature (i.e., 2nd order) uses the VECCHG command to encode the axes involved in a contouring task.

CUBIC_RATE cont.

The contouring strategy can be switched between cubic spline and 2nd order using `CUBIC_RATE` and `BTRATE`, respectively. It may take up to 500 ms to execute a `CUBIC_RATE`. Once a `CUBIC_RATE` is issued, there is no need to re-issue this command.

The ring buffer breakpoint interrupt cannot detect less than 5 ms worth of points. This imposes a constraint on the minimum number of points for short block transfer rates such as 1 ms. For example, for a 1 ms block transfer rate, a minimum of 5 points in the ring buffer is required.

<code>buffer_break_point(m)</code>	<code>m</code> is number of pos/vel points in ring buffer
for b.t. rate of 1 ms	$5 \leq m \leq 84$ points
for b.t. rate of 5 ms	$1 \leq m \leq 84$ points

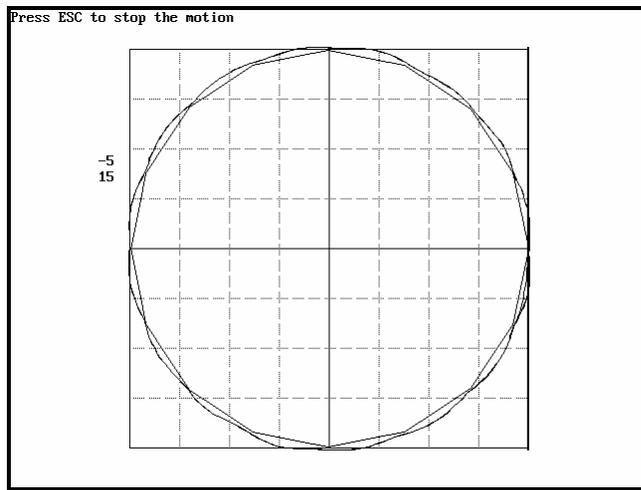
Upon execution of a `CUBIC_INT` command, the DSPL program flow will not proceed to a following `CUBIC_INT`, `CUBIC_RATE`, or `CUBIC_SCALE` command until the current `CUBIC_INT` motion is completed. If the command following the `CUBIC_INT` command is not a `CUBIC_INT`, `CUBIC_RATE`, or `CUBIC_SCALE` command, the DSPL program flow will proceed to that command immediately after the `CUBIC_INT` command execution.

SEE ALSO `EN_BUFBRK`, `BTRATE`, `CLEAR_CUBIC` (*Mx4 User's Guide*), `CUBIC_INT`, `CUBIC_SCALE`

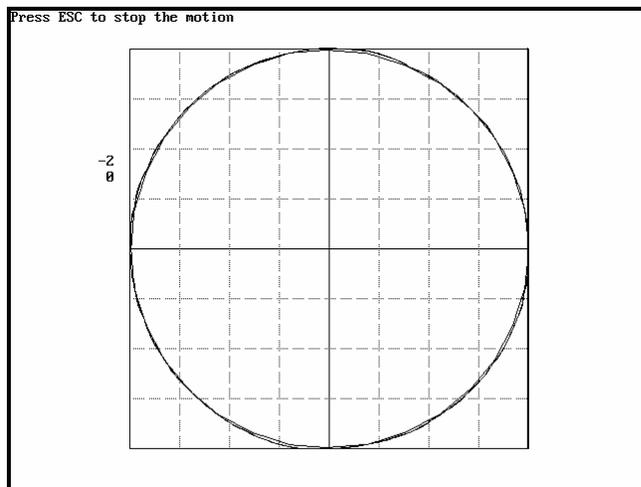
APPLICATION

Refer to *Cubic Spline Application Notes*.

CUBIC_RATE cont.

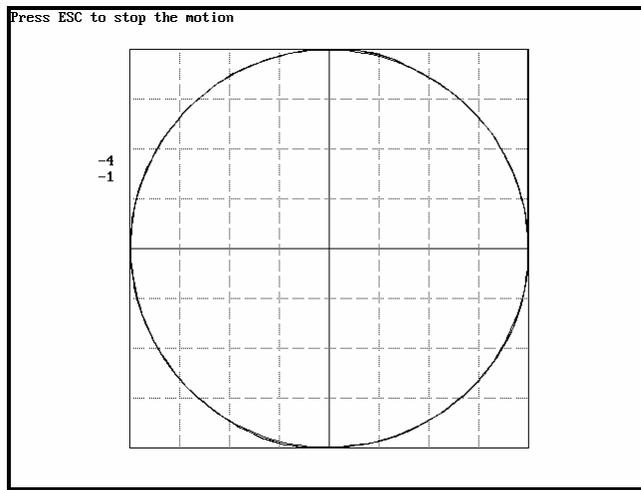


16 points; b.t. rate = 80 ms

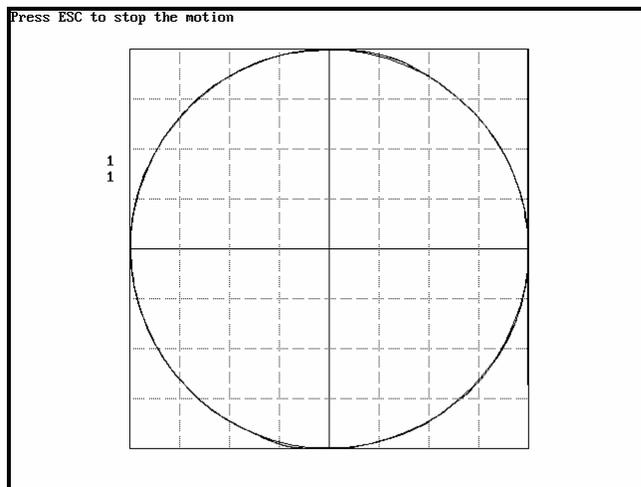


32 points; b.t. rate = 40 ms

CUBIC_RATE cont.



64 points; b.t. rate = 20 ms



128 points; b.t. rate = 10 ms

CUBIC_SCALE

FUNCTION Scales Positions/Velocities, also Shifts Positions

EXECUTION 200 microseconds

SYNTAX CUBIC_SCALE (n, pv_mult_x, pos_shift_x, ...)

USAGE DSPL (Motion), Host (command code: B0h)

ARGUMENTS

n bit coding the axes involved

pv_mult_x position/velocity scaling multiplier for axis x

$-2 \leq \text{pos_mult}_x < 2$

pos_shift_x position shift for axis x. This is a 32-bit two's complement integer number that transfers the position to a new origin.

When used in DSPL, the arguments pv_mult_x and pos_shift_x may be selected as variables.

DESCRIPTION

This command scales those table points involved in a cubic spline operation. This command also shifts the positions involved by a user defined position shift value.

Upon execution of a CUBIC_INT command, the DSPL program flow will not proceed to a following CUBIC_INT, CUBIC_RATE, or CUBIC_SCALE command until the current CUBIC_INT motion is completed. If the command following the CUBIC_INT command is not a CUBIC_INT, CUBIC_RATE, or CUBIC_SCALE command, the DSPL program flow will proceed to that command immediately after the CUBIC_INT command execution.

SEE ALSO CLEAR_CUBIC (*Mx4 User's Guide*), CUBIC_INT, CUBIC_RATE, CUBIC_TSCALE

EXAMPLE

Refer to *Cubic Spline Application Notes*

CURR_LIMIT

Vx4++ option

command

FUNCTION Set Output Drive Current Limit

EXECUTION 200 microseconds

SYNTAX CURR_LIMIT (n, clmt₁, ... , clmt_g)

USAGE DSPL (Motion), Host (command code: 77h)

ARGUMENTS

n bit coding of the specified axis(es)

clmt_x unsigned value specifying the current limit percentage

$$0 \leq \text{clmt}_x \leq 100(\%)$$

DESCRIPTION

This command sets the current limit for the axes specified. The current limit is defined as a percentage of the maximum desired current (which in turn is defined by the current feedback mechanism). In the case that the current in any phase of a specified axis exceeds the set value, the PWM signals for that axis will turn off for at least one full period and turn on only if the sensed current is reduced below the current limit.



Note: Mx4 with Vx4++ will not execute the CURR_LIMIT command if the VX4_BLOCK command is active for the axes in question.

SEE ALSO Vx4_BLOCK

APPLICATION

See *Vx4++ User's Guide*

EXAMPLE

For current feedback designed for full scale at 10 amps, set current limits of 3 and 4 amps for axes one and two, respectively.

$$(3/10) * 100\% = 30\% \quad (4/10) * 100\% = 40\%$$

CURR_LIMIT (0x3, 30, 40)

CURR_OFFSET

Vx4++ option command

FUNCTION Compensate Current Feedback Offset
EXECUTION 200 microseconds
SYNTAX CURR_OFFSET (n, val₁, ... , val_g)
USAGE DSPL (Motion), Host (command code: 85h)

ARGUMENTS

n	bit coding of the specified axis(es)
val _x	offset value for axis x

$-32768 \leq \text{val}_x \leq 32767$

When used in DSPL, the argument val_x may be selected as a variable.

DESCRIPTION

The CURR_OFFSET command allows the user to compensate for any offset generated by the current feedback path.



Note: Mx4 with Vx4++ will not execute the CURR_OFFSET command if the VX4_BLOCK command is active for the axes in question.

SEE ALSO Vx4_BLOCK

APPLICATION

See *Vx4++ User's Guide*

EXAMPLE

Program an offset compensation value of 2500 for axis one and -1500 for axis four.

```
CURR_OFFSET (0x9, 2500, -1500)
```

CURR_PID

Vx4++ option command

FUNCTION Current Loop Control Law Parameters**EXECUTION** 200 microseconds**SYNTAX** CURR_PID (n, par₁₁, ... , par₁₃, ..., par₈₁, ... , par₈₃)**USAGE** DSPL (Motion), Host (command code: 7Bh)**ARGUMENTS**

n	bit coding of the specified axis(es)
par _{x1}	unsigned value for K _p gain
par _{x2}	unsigned value for K _i gain
par _{x3}	unsigned value for K _d gain

$$0 \leq \text{par}_{x1,2,3} \leq 32767$$
DESCRIPTION

This command performs a vector control algorithm combined with a modified PID.

SEE ALSO CTRL**APPLICATION**

See *Vx4++ User's Guide*

EXAMPLE

Set the following modified current loop PID gain values for axis three.

K _p	=	10000
K _i	=	20
K _d	=	9500

```
CURR_PID (0x4, 10000, 20, 9500)
```

CVEL1, ..., CVEL8

IDENTIFIER

IDENTIFIER Command Velocity State Variable

USAGE DSPL (PLC, Motion)

DESCRIPTION

A command velocity state variable holds a 25-bit two's complement value (sign extended to 32 bits, the least significant 16 bits represent the fractional portion of the value) that represents the velocity (in encoder edge counts/200µs) that DSPL is commanding the specified axis to reach. For example:

CVEL1 = 000A8000h = 10.5 counts/200µs

<u>Name</u>	<u>Description</u>
CVEL1	axis 1 command velocity
CVEL2	axis 2 command velocity
CVELx	axis x command velocity
.	.
.	.
CVEL8	axis 8 command velocity

SEE ALSO VEL1

EXAMPLE

The command velocity state variables can be used as follows:

- as one of the values used in conjunction with a DSPL arithmetic operation:

VAR12 = CVEL2 + 0.5

- as one of the arguments in a DSPL conditional expression:

WAIT_UNTIL(CVEL1 > 1.5)

DDAC

FUNCTION	Direct DAC Output
EXECUTION	200 microseconds
SYNTAX	DDAC (n, val ₁ , ... , val _g)
USAGE	DSPL (Motion), Host (command code: 63h)
ARGUMENTS	

n	bit coding for the specified axis(es)
val _x	DAC output voltage for axis x

$$-10.0 \leq \text{val}_x \leq 9.9997 \text{ volts}$$

When used in DSPL, the argument val_x may be selected as a variable.

DESCRIPTION

The DDAC command places the axis(es) in open loop, with DAC(x) output voltage determined by the val_x command argument. DDAC specifies a bipolar analog signal ranging from -10 to +10 volts with a resolution of approximately 0.3 millivolts.

After execution of a DDAC command, in order to return the axis(es) to closed loop operation, a closed-loop command such as AXMOVE or VELMODE must be executed. The following procedure serves as an example:

1. slow or halt the axis(es) motion:
-execute DDAC with 0v specified
2. minimize built-up following error:
-execute POS_PRESET command
3. return axis(es) to closed loop:
-execute AXMOVE command with target position specified as that used in the preceding POS_PRESET command.

SEE ALSO none

DDAC cont.

APPLICATION

This command can be used in applications where the voltage command provides adequate control. Voltage commands can be applied to a torque loop (for torque control applications in robotics) or a velocity loop (to a spindle axis in machine tool applications).

Command Sequence Example

No preparation is required before running this instruction.

EXAMPLE

Output +3.75 volts to the axis 4 DAC.

```
DDAC (0x8,3.75)
```

DELAY

FUNCTION Program Flow Delay

EXECUTION Depends on user arguments

SYNTAX DELAY (del)

USAGE DSPL (Motion)

ARGUMENTS

del value specifying the number of 200 μ s intervals to delay

$0 \leq \text{del} \leq 65535$ (200 μ s intervals)

When used in DSPL, the argument del may be selected as a variable.

DESCRIPTION

DSPL Motion program flow stops at the DELAY command for the specified amount of time.

SEE ALSO WAIT_UNTIL

APPLICATION

See *Application Notes*

EXAMPLE

Set a delay of 0.400 seconds.

$0.400 / (200 \text{ e-}006) = 2000$

DELAY (2000)

DISABL_INT

FUNCTION Disable Interrupts

EXECUTION 10 microseconds

SYNTAX DISABL_INT (n, m₁, . . . , m_g)

USAGE DSPL (Motion), Host (command code: 64h)

ARGUMENTS

n bit coding of the specified axis(es)
m_x bit coding of the interrupts to disable for axis x (setting a bit to 1 indicates disabling an interrupt)

bit 7	:	not used
bit 6	:	motion complete
bit 5	:	index
bit 4	:	probe
bit 3	:	position breakpoint
bit 2	:	following error
bit 1	:	following error / halt
bit 0	:	buffer breakpoint

DESCRIPTION

This command disables some or all of the servo control card interrupts.

SEE ALSO DISABLE2_INT, EN_BUFBRK, EN_PROBE, EN_ERR, EN_ERRHLT, EN_INDEX, EN_MOTCP, EN_POSBRK

APPLICATION

This command may be used in conjunction with all applications in which only a few interrupts are needed to be enabled. Also, a few enabled interrupts may have to be disabled based on external events.

Command Sequence Example

No preparation is required before running this instruction.

DISABL_INT cont.

EXAMPLE

Disable the previously enabled axis 1 following error and axis 3 index pulse interrupts.

```
DISABL_INT (0x5,0x04,0x20)
```

DISABL2_INT

FUNCTION Disable Interrupts

EXECUTION 10 microseconds

SYNTAX DISABL2_INT (n, m₁, . . . , m_g)

USAGE DSPL (Motion), Host (command code: 5Ah)

ARGUMENTS

n bit coding of the specified axis(es)
m_x bit coding of the interrupts to disable for axis x (setting a bit to 1 indicates disabling an interrupt)

bit 7	:	not used
bit 6	:	not used
bit 5	:	not used
bit 4	:	not used
bit 3	:	not used
bit 2	:	not used
bit 1	:	not used
bit 0	:	encoder fault [EN_ENCFLT]

DESCRIPTION

This command disables the selected enabled interrupts.

SEE ALSO DISABL_INT, EN_ENCFLT

APPLICATION

This command may be used in conjunction with all applications in which only a few interrupts are needed to be enabled. Also, a few enabled interrupts may have to be disabled based on external events.

Command Sequence Example

No preparation is required before running this instruction.

DISABL2_INT cont.

EXAMPLE

Disable the previously enabled axis 1, axis 3, and axis 4 encoder fault [EN_ENCFLT] interrupts.

```
DISABL2_INT (0xd, 0x01, 0x01, 0x01)
```

ELSE

FUNCTION Else Condition in IF-(then)-(ELSE)-ENDIF Structure

EXECUTION 10 microseconds

SYNTAX

```
IF (conditional expression)
    program code to execute if the IF condition is True
ELSE
    program code to execute if the IF condition is False
ENDIF
```

USAGE DSPL (PLC, Motion)

ARGUMENTS

none

DESCRIPTION

The IF-(then)-ELSE structure is used for conditional program execution. The ELSE operand allows selective program execution as a result of a False IF conditional expression.

SEE ALSO IF, ENDIF

APPLICATION

See Application Notes

EXAMPLE

Preset the position of axis one to 100 counts if the command position of axis two is > 1000 counts; otherwise preset the position of axis one to 200 counts.

```
IF (CPOS2 > 1000)
    POS_PRESET (0x1,100)
ELSE
    POS_PRESET (0x1,200)
ENDIF
```

EN_BUFBRK

FUNCTION	Enable Buffer Breakpoint Interrupt
EXECUTION	10 microseconds
SYNTAX	EN_BUFBRK (buffbrk)
USAGE	DSPL (Motion), Host (command code: 61h)

ARGUMENTS

buffbrk a positive value which represents the delta position for the remaining number of bytes in the ring buffer. Since each contouring point requires 8 bytes, this number must be multiplied by 8 to indicate the real number of bytes left in the ring buffer.

$$1 \leq \text{buffbrk} \leq 84 \text{ contouring data points}$$

DESCRIPTION

This command will cause an interrupt when the number of contouring data points in the contouring ring buffer falls below a preset breakpoint. The buffer breakpoint interrupt status will appear in bit 0 of the DPR interrupt flag location [Mx4:7FEh] [Mx4 Octavia:1FFEh]. This bit gets set if a buffer breakpoint interrupt occurs.

SEE ALSO DISABL_INT

APPLICATION

This command must be used in both 2nd order and cubic spline contouring applications. To maintain continuity in a contouring application, Mx4 must be constantly updated by the host processor with a set of new (position/velocity) points on the contour. Since no application can afford to run out of points, the host must set the buffer breakpoint interrupt to a value such that running the remaining points (what is left in the ring buffer) will give the host enough time to update the buffer. For slower hosts, the argument for this command must be relatively larger.

EN_BUFBRK cont.

Command Sequence Example

```
MAXACC ( )      ;set the maximum accel. so system can be stopped
CTRL ( )        ;set the gains
KILIMIT ( )     .
                ;load the ring buffer with contouring points,
                ;(position and speed)
BTRATE ( )      ;set the 2nd order contouring block transfer rate to 5,
                10, 15 or 20 ms
EN_BUFBRK ( )   ;set the breakpoint in buffer
.
.
START (n)       ;start contouring
```

EXAMPLE

Enable a contouring ring buffers breakpoint interrupts for the case that the number of segment move commands in the ring buffer falls below 30.

```
EN_BUFBRK (30)
```

ENCOD_MAG

Vx4++ option command

FUNCTION Define Encoder Line Count, Motor Poles, Commut. Option
EXECUTION 200 microseconds
SYNTAX ENCOD_MAG (n, p1₁, p2₁, p3₁, . . . , p1₄, p2₄, p3₄)
USAGE DSPL (Motion), Host (command code: 80h)

ARGUMENTS

n	bit coding of the specified axis(es)
p1 _x	number of encoder lines/rev on axis x $0 \leq p1_x \leq 65535$
p2 _x	number of motor poles on axis x $0 \leq p2_x \leq 256$
p3 _x	brushless DC commutation option p3 _x = 0 : brushtype DC or AC induction motor tech p3 _x = 0 : comm option 0 p3 _x = 1 : comm option 1

DESCRIPTION

The Vx4++ option card interfaces to the motors with any number of magnetic poles and encoders with any number of encoder pulse numbers. An example of this is a brushless DC machine with eight poles, a 1,000 line encoder, and hall sensors mounted in a special configuration. This command allows the user to define the encoder, commutation, and motor pole parameters for the specified axis(es).



Note: Mx4 with Vx4++ will not execute the ENCOD_MAG command if the VX4_BLOCK command is active for the axes in question.

SEE ALSO VX4_BLOCK

ENCOD_MAG cont.

APPLICATION

See Vx4++ User's Guide

EXAMPLE

Axis four is an AC induction motor with a 1024 line encoder and 4 motor poles.

```
ENCOD_MAG (0x8, 1024, 4, 0)
```

ENDIF

FUNCTION Designates End Of IF-(then)-(ELSE)-ENDIF Structure

EXECUTION 10 microseconds

SYNTAX

```
IF (conditional expression)
    program code to execute if the IF condition is True
ELSE
    program code to execute if the IF condition is False
ENDIF
```

USAGE DSPL (PLC, Motion)

ARGUMENTS

none

DESCRIPTION

The IF-(then)-ELSE structure is used for conditional program execution. ENDIF designates the last line of the IF-(then)-ELSE structure. An ENDIF statement must be included with every IF statement.

SEE ALSO IF, ELSE

APPLICATION

See Application Notes

EXAMPLE

Preset the position of axis one to 100 if VAR1 is equal to 0. If VAR1 is not equal to 0 and VAR2 is equal to 1, preset the axis one position to 200.

```
IF (VAR1 == 0)
    POS_PRESET (0x1,100)
ELSE
    IF (VAR2 == 1)
        POS_PRESET (0x1,200)
    ENDIF
ENDIF
```

EN_ENCFLT

FUNCTION Encoder Fault Interrupt
EXECUTION 50 microseconds
SYNTAX EN_ENCFLT (m, n, fer₁, . . . , fer₈)
USAGE DSPL (Motion), Host (command code: 58h)

ARGUMENTS

m	bit coding of the axes interrupt condition (see Description)
n	bit coding of the specified axis(es)
fer _x	unsigned following error value for axis x

0 ≤ fer_x ≤ 65535 counts

DESCRIPTION

This command enables the encoder fault interrupt for the specified axes.

With the respective axis bit of argument m equal to 0, the encoder fault interrupt is triggered for the axis in question if,

1. abs[following error] > ferr_x threshold, and
2. hardware encoder status bit is set

With the respective axis bit of argument m equal to 1, the encoder fault interrupt is triggered for the axis in question if,

1. abs[following error] > ferr_x threshold

If an encoder fault interrupt condition is present for an axis, the axis will be put into open loop with DAC output of 0 volts, and an interrupt will be generated. If, however, the axis in question is already in open

EN_ENCFLT cont.

loop prior to the interrupt condition, an interrupt will be generated but no action will be taken (ie: DAC voltage is unaffected).

The encoder fault interrupt is sustained until the EN_ENCFLT command is reissued to the Mx4. Reissuing the EN_ENCFLT command also allows the affected axis(es) to be put back into closed loop following the execution of the command.

The hardware encoder status bits are reported to the lower nibble of DPR location 113h (see Mx4 DPR Organization). A set bit indicates that Mx4 has detected an encoder hardware failure. Mx4 reports an “encoder status” error if for the axis in question,

1. the encoder feedback to Mx4 is losing encoder pulses or one of the encoder signals (A or B) actively toggles while the other one is inactive.

The DPR interrupt status locations 009h (bit 4) and 00Eh record the occurrence and source of this interrupt, respectively. Bit 6 of DPR location [Mx4:7FEh] [Mx4 Octavia:1FFEh] is also set.

SEE ALSO DISABL2_INT

APPLICATION

A necessary diagnostic feature for all servo control applications.

Command Sequence Example

No preparation is required before running this instruction.

EXAMPLE

Enable the encoder fault interrupt for both axis 3 and axis 4. Set the following error threshold at 500 counts, using the encoder hardware status bits in the interrupt conditions.

```
EN_ENCFLT (0xc, 0xc, 500, 500)
```

EN_ERR

FUNCTION Enable Following Error Interrupt
EXECUTION 50 microseconds
SYNTAX EN_ERR (n, fer₁, . . . , fer₈)
USAGE DSPL (Motion), Host (command code 67h)

ARGUMENTS

n bit coding of the specified axis(es) for which the interrupt is enabled
fer_x unsigned following error value for axis x
 $0 \leq \text{fer}_x \leq 65535$ counts

When used in DSPL, the argument fer_x may be selected as a variable.

DESCRIPTION

Upon the execution of this command, if at any time the following error for a specified axis exceeds its programmed value, the servo control card will generate an interrupt. This condition is recorded in DPR interrupt status register location 000h. The DPR status register location 02h will identify the axis(es) responsible. Bit 1 of DPR location [Mx4:7FEh] [Mx4 Octavia:1FFEh] is also set.

The interrupt condition is also axis bit-coded in the DSPL FERR_REG bit register.



Note: EN_ERR is not disabled after it occurs. The host is responsible for disabling the interrupt.

SEE ALSO DISABL_INT, EN_ERRHLT

APPLICATION

This command may be used in all applications for two reasons. First, EN_ERR reports a run-away or any other out-of-control condition.

EN_ERR cont.

Second, it makes sure that position error is within a specified tolerance (i.e. the value in argument fer_x .)

Command Sequence Example

No preparation is required before running this instruction.

EXAMPLE

Set a `EN_ERR` interrupt value of 200 encoder counts for axis 1.

```
EN_ERR (0x1, 200)
```

EN_ERRHLT

FUNCTION Enable Following Error Interrupt and Halt

EXECUTION 50 microseconds

SYNTAX EN_ERRHLT (n, fer₁, ... , fer_g)

USAGE DSPL (Motion), Host (command code: 66h)

ARGUMENTS

n	bit coding of the specified axis(es) for which the interrupt is enabled
fer _x	unsigned following error value for axis x
	$0 \leq \text{fer}_x \leq 65535$ counts

When used in DSPL, the argument fer_x may be selected as a variables.

DESCRIPTION

Upon execution of this command, if at any time the following error for a specified axis exceeds it's programmed value, the system will halt and generate an interrupt. The halt brings the motion of the axis in question to a stop using the programmed maximum acceleration rate. This interrupt condition is recorded in DPR interrupt status register location 000h. The DPR status register location 001h reveals the axis(es) responsible. Bit 1 of DPR location [Mx4:7FEh] [Mx4 Octavia:1FFEh] is also set.

The interrupt condition is also axis bit-coded in the DSPL FERRH_REG bit register.



Note 1: EN_ERRHLT will be ignored if the respective axis abort maximum acceleration is zero.



Note 2: EN_ERRHLT is not disabled after it occurs. The host is responsible for disabling the interrupt.

EN_ERRHLT cont.

SEE ALSO DISABL_INT, EN_ERR, ESTOP_ACC

APPLICATION

Applications of this command are similar to EN_ERR. However, as a result of this command's interrupt, the system will come to a stop. Stop trajectory uses the programmed abort maximum acceleration. Please see ESTOP_ACC. Please note that this command is not appropriate to prevent system run-away in case of encoder loss, since in the absence of the encoder, the system cannot be stopped reliably.

Command Sequence Example

```
ESTOP_ACC ( ) ;set the maximum accel. so system can be stopped
CTRL ( ) ;these instructions enable system to stop motion
KILIMIT ( ) ;set gains
.
.
EN_ERRHLT ( )
```

EXAMPLE

Enable a following error/halt interrupt for axis 1, 2 and 3 with a threshold of 100, 120 and 200 counts, respectively.

```
EN_ERRHLT (0x7,100,120,200)
```

EN_INDEX

FUNCTION Enable Index Pulse Interrupt

EXECUTION 200 microseconds

SYNTAX EN_INDEX (n)

USAGE DSPL (Motion), Host (command code: 69h)

ARGUMENTS

n bit coding the *only* axis for which the interrupt is enabled

DESCRIPTION

Upon the execution of this command, the servo control card will search for the first index pulse edge from the specified axis. The pulse edge generates an interrupt and registers the actual position for all axes in DPR locations 103h - 112h. The DPR interrupt status register locations 000h and 003h record the occurrence and source of this interrupt. Bit 1 of DPR location [Mx4:7FEh] [Mx4 Octavia:1FFEh] is also set.

The interrupt condition is also axis bit-coded in the DSPL INDEX_REG bit register.



Note 1: Only one index pulse can generate an interrupt at any given time. The EN_INDEX command enables the index pulse interrupt for the axis specified and automatically disables the previous one (if any).



Note 2: The EN_INDEX and EN_PROBE commands CAN BE ENABLED simultaneously.

SEE ALSO DISABL_INT, POS_PRESET, POS_SHIFT

EN_INDEX cont.

APPLICATION

This command is used in homing applications. As a result of this instruction, Mx4 will start searching for the first index pulse edge. Upon the detection of an index pulse edge, position of the axis is immediately recorded. This instruction must be used in conjunction with `POS_PRESET` to perform homing for linear table (or other index-based) position calibration.

Command Sequence Example

No preparation is required before running this instruction.

EXAMPLE

Enable the index pulse interrupt for axis 4.

```
EN_INDEX (0x8)
```

EN_MOTCP

FUNCTION Enable Motion Complete Interrupt
EXECUTION 10 microseconds
SYNTAX EN_MOTCP (n)
USAGE DSPL (Motion), Host (command code: 65h)

ARGUMENTS

n bit coding of the specified axis(es) for which the interrupt is enabled

DESCRIPTION

This command enables the motion complete interrupt for the axes specified. The motion complete interrupt is generated when any closed loop motion other than ring buffer 2nd order or ring buffer cubic spline contouring comes to a stop. The DPR interrupt status register locations 000h and 005h record the occurrence and source of this interrupt. Bit 1 of DPR location [Mx4:7FEh] [Mx4 Octavia:1FFEh] is also set.

The interrupt condition is also bit-coded in the DSPL MOTCP_REG bit register.



Note: EN_MOTCP is not disabled after it occurs. The host is responsible for disabling the interrupt.

SEE ALSO DISABL_INT

APPLICATION

In any application that a new routine must run based on the end of a motion, this command informs the host of motion completion. An example of such an application is milling in which the spindle and z-axes will start moving only when the x-y table has moved to a target position.

Command Sequence Example

See AXMOVE and STOP

EN_MOTCP cont.

EXAMPLE

Enable the motion complete interrupt for all four axes.

```
EN_MOTCP (0xF)
```

EN_POSBRK

FUNCTION Enable Position Breakpoint Interrupt

EXECUTION 100 microseconds

SYNTAX EN_POSBRK (n, pos₁, ... , pos₈)

USAGE DSPL (Motion), Host (command code: 6Bh)

ARGUMENTS

n bit coding of the specified axis(es) for which the interrupt is enabled

pos_x position breakpoint position value for axis x
 $-2147483648 \leq \text{pos}_x \leq 2147483647$ counts

When used in DSPL, arguments pos_x may be selected as a variable.

DESCRIPTION

This command enables the position breakpoint interrupt for the axes specified. The position breakpoint interrupt is generated when the actual position, for a specified axis, passes the programmed breakpoint. The DPR interrupt status register locations 000h and 004h record the occurrence and source of this interrupt. Bit 1 of DPR location [Mx4:7FEh] [Mx4 Octavia:1FFEh] is also set.

The interrupt condition is also axis bit-coded in the DSPL POSBRK_REG bit register.



Note 1: The position breakpoint is calculated as the absolute distance from the present position (position at the moment at which the EN_POSBRK RTC is interpreted) to the position breakpoint value entered. The breakpoint interrupt is set when the axis in question travels (in either direction) a distance equal to the calculated absolute distance.

EN_POSBRK cont.



Note 2: EN_POSBRK is automatically disabled after the breakpoint interrupt is generated. To activate this interrupt again, the host must issue a new EN_POSBRK command.



Note 3: POS_PRESET and POS_SHIFT will automatically disable the position breakpoint interrupt. The user is responsible for re-enabling the interrupt.

SEE ALSO DISABL_INT, POS_PRESET, POS_SHIFT

APPLICATION

This instruction may be used in applications such as robotics, indexing machine tools, etc. The CPU must be notified that the system has passed an intermediate position. Based on this interrupt, the CPU will execute a task. For example, in a robotics painting application, the paint mixture may have to change based on the robot's arm location.

Command Sequence Example

```
MAXACC ( )        ;set the maximum accel. so system can be stopped
CTRL ( )         ;set the gains
KILIMIT ( )
OUTGAIN ( )
```

EXAMPLE

Enable a breakpoint interrupt with a value of 60,000 counts for axis 1 and 500,000 for axis 2.

```
EN_POSBRK (0x3,60000,500000)
```

EN_PROBE

FUNCTION Enable General Purpose External Interrupt

EXECUTION 200 microseconds

SYNTAX EN_PROBE (m)

USAGE DSPL (Motion), Host (command code: 6Ch)

ARGUMENTS

m bit coding of the only *EXTx input signal enabled

[Mx4]

m=1h : from *EXT1

m=2h : from *EXT2

[Mx4 Octavia]

m=1h : from *EXT1

m=2h : from *EXT2

m=4h : from *EXT3

m=8h : from *EXT4

DESCRIPTION

Upon the execution of this command, the servo control card will search for the first *EXTx pulse edge. The pulse edge generates an interrupt, and registers the actual position for all axes in DPR locations 0A7h-0B6h. (The hand shaking bytes are 0C8h and 0D0h for Mx4 and host, respectively.) DPR interrupt status register locations 000h and 006h record the occurrence and source of this interrupt. Bit 1 of DPR location [Mx4:7FEh] [Mx4 Octavia:1FFEh] is also set.

The interrupt condition is also axis bit-coded in the DSPL `PROBE_REG` bit register.

EN_PROBE cont.



Note 1: Only one general purpose external interrupt can generate an interrupt at any given time. The EN_PROBE command enables the external interrupt specified and automatically disables the previous one (if any).



Note 2: The EN_PROBE and EN_INDEX can be enabled simultaneously.

SEE ALSO DISABL_INT, ESTOP_ACC

APPLICATION

This instruction is useful in probing applications. Since EN_PROBE registers all positions when an interrupt occurs (falling pulse edge is detected) it can be used in accurate recording of surface dimensions by a probe.

Command Sequence Example

```
CTRL ( )             ;these instructions enable system to stop motion
KILIMIT ( )
.
.
EN_PROBE ( )
END
```

EXAMPLE

Enable the *EXT2 external interrupt.

```
EN_PROBE (0x2)
```

ERR1, ..., ERR8

IDENTIFIER

IDENTIFIER Following Error State Variable

USAGE DSPL (PLC, Motion)

DESCRIPTION

A following error state variable holds a 32-bit two's complement integer value that represents the difference between the current position and the actual position (in encoder edge counts) of the specified axis.

<u>Name</u>	<u>Description</u>
ERR1	axis 1 following error
ERR2	axis 2 following error
ERRx	axis x following error
.	.
.	.
ERR8	axis 8 following error

SEE ALSO CPOS1, INDEX_POS1, POS1, PROBE_POS1

EXAMPLE

The following error state variables can be used as follows:

- as one of the values used in conjunction with a DSPL arithmetic operation:

```
VAR1 = ERR4 / VAR3
```

- as one of the arguments in a DSPL conditional expression:

```
IF (ERR3 <= VAR2)
```

ESTOP_ACC

(See Appendix B)

FUNCTION Abort Motion Maximum Acceleration**EXECUTION** 100 microseconds**SYNTAX** ESTOP_ACC (n, acc₁, ... , acc_g)**USAGE** DSPL (Motion), Host (command code: 86h)**ARGUMENTS**

n bit coding of the specified axis(es) for which the interrupt is enabled

acc_x unsigned value specifying the maximum halting acceleration (deceleration) for axis x

$$0 \leq \text{acc}_x \leq 1.999969 \text{ counts}/(200\mu\text{s})^2$$



Note: Acceleration is partitioned into 1 bit integer, 15 bits fraction.

When used in DSPL, argument acc_x may be selected as a variable.

DESCRIPTION

This command specifies the maximum halting acceleration (deceleration) for the axes specified. The maximum acceleration values are used in the following cases: EN_ERRHLT, and ESTOP_ACC.



Note: ESTOP_ACC will be ignored if the specified argument is zero.

SEE ALSO EN_ERRHLT, MAXACC, STOP, VELMODE

ESTOP_ACC cont. (See Appendix A)

APPLICATION

This command sets the maximum possible deceleration for a mechanical actuator. This RTC is used to set the deceleration rate for an emergency case. In contrast to `MAXACC`, `ESTOP_ACC` provides a sharper deceleration such that the entire system comes to a stop as rapidly as possible. Please remember that the `STOP` and `VELMODE` RTCs use `MAXACC` for their acceleration/deceleration.

Command Sequence Example

```
ESTOP_ACC ( ) ;set the abort maximum acceleration
CTRL ( ) ;make sure the system is in closed loop
EN_ERRHLT ( ) ;set the maximum tolerance for the following error
;if the following error exceeds the ABORTACC
;parameter, the system will stop immediately
```

EXAMPLE

Set an abort motion maximum acceleration for axes 2 and 3 of 0.5 encoder counts/ $(200 \mu\text{sec})^2$.

```
ESTOP_ACC (0x6,0.5,0.5)
```

ESTOP_REG, FERR_REG, FERRH_REG, INDEX_REG, MOTCP_REG, OFFSET_REG, POSBRK_REG, PROBE_REG IDENTIFIER

IDENTIFIER DSPL interrupt registers

USAGE DSPL (PLC, Motion)

DESCRIPTION

The status of a variety of Mx4 interrupt conditions is available to the DSPL programmer. All of the DSPL interrupt bit registers, with the exception of `ESTOP_REG`, are 16-bit registers (bit 0-15) that specify the axis(es) responsible for the interrupt. The least significant four bits of each of these registers follow an LSB (axis 1), MSB (axis 8) format (the most significant 8 bits are unused). For example:

bit 0:	Axis 1 interrupt
bit 1:	Axis 2 interrupt
bit 2:	Axis 3 interrupt
bit 3:	Axis 4 interrupt
bit 4:	Axis 5 interrupt
bit 5:	Axis 6 interrupt
bit 6:	Axis 7 interrupt
bit 7:	Axis 8 interrupt

Since there is only one `ESTOP` signal for all four (8) axes, `ESTOP_REG` is a single-bit (bit 0) register (the most significant 15 bits are unused). In all of the interrupt registers, a set bit (bit = 1) indicates an interrupt.

The bit register may be used with the bitwise operators in conditional expressions within the `DSPL IF`, `WHILE` and `WAIT_UNTIL` conditional structures. The user defined bit mask used in conjunction with the bitwise operator `&` must follow the format `0x????`, where `????` is a 16-bit hexadecimal value. For example, a mask value of `0x0006` will mask out all bits except bits 1 and 2.

**ESTOP_REG, FERR_REG, FERRH_REG,
INDEX_REG, MOTCP_REG, OFFSET_REG,
POSBRK_REG, PROBE_REG cont. IDENTIFIER**

<u>Name</u>	<u>Bit Values</u>	<u>Description</u>
<p>The <code>ESTOP_REG</code> interrupt bit is set if an emergency stop is being signaled.</p>		
<code>ESTOP_REG</code>	bits 0 bits 1 - 15	Emergency stop interrupt unused
<p>An <code>FERR_REG</code> interrupt bit is set if the following error for a specified axis exceeds a programmed value.</p>		
<code>FERR_REG</code>	bits 0 - 7 bits 8 - 15	Following error interrupt unused
<p>An <code>FERRH_REG</code> interrupt bit is set if the following error for a specified axis exceeds a programmed value. The system is halted.</p>		
<code>FERRH_REG</code>	bits 0 - 7 bits 8 - 15	Following error & halt interrupt unused
<p>An <code>INDEX_REG</code> interrupt bit is set when an index pulse edge is reached.</p>		
<code>INDEX_REG</code>	bits 0 - 7 bits 8 - 15	Index pulse interrupt unused
<p>A <code>MOTCP_REG</code> interrupt bit is set when any closed loop motion comes to a stop.</p>		
<code>MOTCP_REG</code>	bits 0 - 7 bits 8 - 15	Motion complete interrupt unused

**ESTOP_REG, FERR_REG, FERRH_REG,
INDEX_REG, MOTCP_REG, OFFSET_REG,
POSBRK_REG, PROBE_REG cont. IDENTIFIER**

An `OFFSET_REG` interrupt bit is set when offset tuning has completed.

<code>OFFSET_REG</code>	bits 0 - 7	Offset finished interrupt
	bits 8 - 15	unused

A `POSBRK_REG` interrupt bit is set when the actual position for a specified axis has passed a certain point.

<code>POSBRK_REG</code>	bits 0 - 7	Position breakpoint interrupt
	bits 8 - 15	unused

A `PROBE_REG` interrupt bit is set when the first *EXT pulse edge is found.

[Mx4]

<code>PROBE_REG</code>	bits 0 - 1	External probe interrupt
	bits 8 - 15	unused

[Mx4 Octavia]

<code>PROBE_REG</code>	bits 0 - 3	External probe interrupt
	bits 8 - 15	unused

SEE ALSO ~, &, AND, OR, IF, WHILE, WAIT_UNTIL

EXAMPLE

The conditional expression in the DSPL `IF` statement below will evaluate to TRUE if bit 0 or 2 is set (bit = 1) in the motion complete interrupt register:

```
IF (MOTCP_REG & 0x0005)
```

FLUX_CURRENT

Vx4++ option command

FUNCTION Set Field Compensation Or Flux Value

EXECUTION 200 microseconds

SYNTAX FLUX_CURRENT (n, fval₁, ... , fval_g)

USAGE DSPL (Motion), Host (command code: 79h)

ARGUMENTS

n	bit coding of the specified axis(es)
fval _x	for AC induction motor, defines a bipolar flux value for the field producing component of the current
	$-32768 \leq fval_x \leq 32767$
	for brushless DC motor, defines a unipolar field compensation parameter
	$0 \leq fval_x \leq 65535$

When used in DSPL, the argument fval_x may be selected as a variable.

DESCRIPTION

The FLUX_CURRENT command defines motor technology-dependent parameters. If the axis in question is an AC induction motor, the command defines a bipolar flux value for the field producing component of the current. If the axis is a brushless DC motor, the command sets a unipolar field compensation parameter.



Note: The FLUX_CURRENT command does not need to be programmed for brushtype DC motors.

SEE ALSO none

APPLICATION

See *Vx4++ User's Guide*

FLUX_CURRENT cont.

EXAMPLE

Set a flux value of -5000 for axis one (AC induction motor) and a field compensation value of 1300 for axis two (brushless DC motor).

```
FLUX_CURRENT (0x3, -5000, 1300)
```

FRAC

FUNCTION Extract the Fractional Portion of a Constant or a Variable Value.

EXECUTION 10 microseconds

SYNTAX `FRAC(valu)` or `-FRAC(valu)`

USAGE DSPL (PLC, Motion)

ARGUMENTS

`valu` A constant real number
or a
variable (`VAR1` through `VAR128`)

DESCRIPTION

This function extracts the fractional portion of a constant or a variable value. The fractional portion of a number consists of all of the digits to the right of the decimal point. The returned value will therefore always have an absolute value that is less than 1. If a minus sign appears to the left of the `FRAC` function, the fractional portion of `valu` is multiplied by -1.



Note: This function can only be used with a variable assignment statement. For example:

```
VAR55 = FRAC(17.283)
```

SEE ALSO `ABS`, `INT`, `SIGN`, `SQRT`

EXAMPLE

The first example extracts the fractional portion of the value stored in `VAR27`, and stores the result in `VAR18`:

```
VAR18 = FRAC(VAR27)
```

The second example finds the fractional portion of -882.619 and stores the negated result (0.619) in `VAR38`:

```
VAR38 = -FRAC(-482.619)
```

GEAR

FUNCTION Electronics Gear On

EXECUTION 200 microseconds

SYNTAX GEAR (n, m, r₁, . . . , r_g)

USAGE DSPL (Motion), Host (command code: 09Ch)

ARGUMENTS

n	bit coding the ONLY axis as LEADER gear
m	bit coding the axis(es) as FOLLOWER gears
r _x	gear ratio between master and slave

$-256 \leq \text{ratio}_x < 255.999$

minimum gear ratio is +/- 1/128

When used in DSPL, argument r_x may be selected as variable.

DESCRIPTION

This command emulates the mechanical gear function. The follower follows the leader with the gear ratio specified by r_x. Upon receiving this command, the electronic gearing is engaged at once.

SEE ALSO GEAR_OFF, GEAR_POS, GEAR_PROBE

APPLICATION

See Application Notes

EXAMPLE

Axis 2 is a slave axis to axis 1 with a gear ratio of 2.5.

```
GEAR (0x1,0x2,2.5)
```

GEAR_OFF

FUNCTION Electronics Gear Off

EXECUTION 10 microseconds

SYNTAX GEAR_OFF (n)

USAGE DSPL (Motion), Host (command code: 09Fh)

ARGUMENTS

n bit coding of the FOLLOWER axis(es) to be disengaged

DESCRIPTION

This command disengages the specified follower axes at once.

SEE ALSO GEAR, GEAR_POS, GEAR_PROBE

APPLICATION

See *DSPL Application Notes*

EXAMPLE

Axis 1 is the leader, axis 3 and 4 are the followers (slaves). Disengage only axis 4.

GEAR_OFF (0x8)

GEAR_OFF_ACC

FUNCTION Turns Electronic Gearing Off and Halt Slave(s)

EXECUTION 50 microseconds

SYNTAX GEAR_OFF_ACC (n)

USAGE DSPL (Motion), Host (command code: A0h)

ARGUMENTS

n bit coding of the axis to be disengaged

DESCRIPTION

This command disengages the system that was under master slave control. The slave axes will come to a complete stop at the maximum acceleration rate specified by MAXACC command.

SEE ALSO GEAR, GEAR_OFF, GEAR_POS, GEAR_PROBE, SYNC

APPLICATION

Axis 1 is the leader, axis 3 and 4 are the followers (slaves). Disengage only axis 4.

GEAR_OFF_ACC (0x8)

GEAR_POS

FUNCTION Electronics Gear On at a Specified Leader Position

EXECUTION 200 microseconds

SYNTAX GEAR_POS (n, m, r₁, tp₁, ... , r₈, tp₈)

USAGE DSPL (Motion), Host (command code: 09Dh)

ARGUMENTS

n bit coding of the ONLY axis as LEADER gear
m bit coding of the FOLLOWER axis(es)
r_x gear ratio between leader and follower(s) (ratio_x : 1)

$-256 \leq \text{ratio}_x < 255.999$

minimum gear ratio is +/- 1/128

tp_x leader axis position value at which the electronic gearing engages for the specified axis(es)

$-2147483648 \leq \text{tp}_x \leq 2147483647$

When used in DSPL, arguments r_x and tp_x may be selected as variables.

DESCRIPTION

This command emulates a mechanical gear function. The follower follows the leader with the gear ratio specified by r_x. Upon receiving this command, the electronic gearing starts engaging at the specified master position (tp_x).

SEE ALSO GEAR, GEAR_OFF, GEAR_PROBE

APPLICATION

See *DSPL Application Notes*

GEAR_POS cont.

EXAMPLE

Axes 3 and 4 should follow axis 2 with gear ratios 2.0 and 4.0, respectively. Both axes three and four should “engage” when axis 2 position is equal to 10,500 counts.

```
GEAR_POS (0x2,0xC,2.0,10500,4.0,10500)
```

GEAR_PROBE

FUNCTION Electronics Gear On After Probe Input
EXECUTION 200 microseconds
SYNTAX GEAR_PROBE (n, m, q, r₁, ... , r_g)
USAGE DSPL (Motion), Host (command code: 09Eh)

ARGUMENTS

n bit coding the ONLY axis as LEADER gear
m bit coding the FOLLOWER axis(es)
q the *EXTx probe input to be used

[Mx4]

q = 01h : *EXT1

q = 02h : *EXT2

[Mx4 Octavia]

q = 01h : *EXT1

q = 02h : *EXT2

q = 03h : *EXT3

q = 04h : *EXT4

r_x gear ratio between master and slave(s)

$-256 \leq \text{ratio}_x < 255.999$

minimum gear ratio is +/- 1/128

When used in DSPL, argument r_x may be selected as variable.

DESCRIPTION

This command emulates the mechanical gear function. The follower follows the leader with the gear ratio specified by r_x. The GEAR_PROBE command engages the mechanical gear function for selected master and slave axes after the specified external signal (*EXTx) is activated.

GEAR_PROBE cont.



Note 1: Execution of the `GEAR_PROBE` command will disable any previously enabled `EN_PROBE` interrupt. Probe (*EXT1,2,3,4) activation does *not* generate an interrupt with the `GEAR_PROBE` command.



Note 2: Activation of *ESTOP during a GEAR operation will halt the master axis, and subsequently the slave axis(es). Slave(s) remain “engaged” in GEAR mode after the input-triggered halt.

SEE ALSO `GEAR`, `GEAR_OFF`, `GEAR_POS`

APPLICATION

See *DSPL Application Notes*

EXAMPLE

Axis 8 is the leader, axis 1 is the follower with a gear ratio of 4.0. Axis 1 should “engage” at the occurrence of probe interrupt *EXT2.

```
GEAR_PROBE (0x8,0x1,2,4.0)
```

ICUBCOUNT

IDENTIFIER

IDENTIFIER Cubic Spline Table Index Counter

USAGE DSPL (PLC, Motion)

DESCRIPTION

ICUBCOUNT is a DSPL reserved word that is used to indicate to the DSPL program at which index the internal cubic spline (CUBIC_INT) is running.

SEE ALSO none

EXAMPLE

The DSPL line below checks the range of ICUBCOUNT as part of a conditional expression:

```
IF ((ICUBCOUNT > 1) AND (ICUBCOUNT < 5))
```

IF

FUNCTION IF Operand of IF-(then)-(ELSE)-ENDIF Structure

EXECUTION 200 microseconds

SYNTAX

```
IF (conditional expression)
    program code to execute if the IF condition is True
ELSE
    program code to execute if the IF condition is False
ENDIF
```

USAGE DSPL (PLC, Motion)

ARGUMENTS

conditional expression

The conditional expression must be boolean, equating to True or False. The conditional expression may consist of multiple boolean conditions ANDed or ORed together. The conditional expression operators are:

>	greater than
<	less than
>=	greater than or equal
<=	less than or equal
= =	equal
!=	not equal
AND	logical AND
OR	logical OR
&	bit-wise AND

The conditional expression is enclosed via sets of parentheses. Nested parentheses may be used when multiple boolean conditions are used or more complex conditional expressions are implemented.

IF cont.

Note: If nested parentheses are not used to indicate evaluation precedence in a conditional expression, the expression will be evaluated from left-to-right.



For example,

```
IF ( (VAR1 > 100) AND (POS2 > 100) AND  
(ERR1 == 200) OR (IN_REG1 & 0x3) AND  
(CVEL1 > 10 ) )
```

This line is interpreted in DSPL as:

```
IF ( { { { [ (VAR1 > 100) AND (POS2 > 100) ]  
AND (ERR1 == 200) } OR  
(IN_REG1 & 0x3) }AND ( (CVEL1 > 10) ) }
```

DESCRIPTION

The IF-(then)-ELSE structure is used for conditional program execution. When IF-(then)-ENDIF statements are used, Mx4 will test the boolean condition(s). The instruction(s) after the IF statement will be executed if the conditional expression is True, otherwise the instruction(s) after the ENDIF statement will be executed. If the complete IF-(then)-ELSE-ENDIF structure is used, the instruction(s) following the ELSE operand will be executed if the conditional expression evaluates to False, program flow will then continue to the next instruction following the ENDIF statement.

IF-(then)-(ELSE)-ENDIF structures may be nested.

SEE ALSO ELSE, ENDIF

APPLICATION

See *Application Notes*

IF cont.

EXAMPLE

Bring the motion of axis three to a halt if VAR1 is equal to 0 and the following error of axis three is greater than 1000 counts. If the above condition is False, preset the position of axis one to 100000, and if VAR2 is equal to 1, preset the position of axis two to 2000 counts.

```
IF      ( (VAR1 == 0) AND (ERR3 > 1000) )
        STOP (0x4)
ELSE
        POS_PRESET (0x1,100000)
        IF (VAR2==1)
            POS_PRESET (0x2,2000)
        ENDIF
ENDIF
```

INDEX_POS1, ..., INDEX_POS8

IDENTIFIER

IDENTIFIER Index Position State Variable

USAGE DSPL (PLC, Motion)

DESCRIPTION

An index position state variable holds a 32-bit two's complement integer value that represents the index position (in encoder edge counts) of the specified axis.

<u>Name</u>	<u>Description</u>
INDEX_POS1	axis 1 index position
INDEX_POS2	axis 2 index position
INDEX_POS3	axis 3 index position
INDEX_POS4	axis 4 index position
INDEX_POS8	axis 5 index position
INDEX_POS6	axis 6 index position
INDEX_POS7	axis 7 index position
INDEX_POS8	axis 8 index position

SEE ALSO CPOS1, ERR1, POS1, PROBE_POS1

EXAMPLE

The index position state variables can be used as follows:

- as one of the values used in conjunction with a DSPL arithmetic operation:

```
VAR1 = INDEX_POS2 + 1000
```

- as one of the arguments in a DSPL conditional expression:

```
WAIT_UNTIL(INDEX_POS3 >= VAR22)
```

INP1_REG, INP2_REG (See Aoendix A) **IDENTIFIER**

IDENTIFIER DSPL Input Registers 1 and 2.

USAGE DSPL (PLC, Motion)

DESCRIPTION

The real time status of [Mx4:22] [Mx4 Octavia:32] external user-defined inputs is available in DSPL in the 16-bit registers `INP1_REG` and `INP2_REG`. A set bit (bit = 1) indicates an active input condition.

The input bit registers may only be used with the bitwise operators in conditional expressions within the DSPL conditional structures, `IF`, `WHILE`, and `WAIT_UNTIL`. A user defined bit mask that must be used in conjunction with the bitwise operator `&` must follow the hexadecimal format `0x????`, where `????` is a 16-bit hexadecimal mask. For example, a mask value of `0x0204` will mask out all bits except bits 2 and 9.

<u>Name</u>	<u>Bit Format</u>	<u>Input</u>
<code>inp1_reg</code>	bit 0	IN0
	bit 1	IN1
	bit 2	IN2
	bit 3	IN3
	bit 4	IN4
	bit 5	IN5
	bit 6	IN6
	bit 7	IN7
	bit 8	IN8
	bit 9	IN9
	bit 10	IN10
	bit 11	IN11
	bit 12	IN12
	bit 13	IN13
	bit 14	IN14
	bit 15	IN15

INP1_REG, INP2_REG cont. (See Aoendix A)

IDENTIFIER

<u>Name</u>	<u>Bit Format</u>	<u>Input</u>
inp2_reg	bit 0	IN16
	bit 1	IN17
	bit 2	IN18
	bit 3	IN19
	bit 4	IN20
	bit 5	IN21
	bit 6	IN22
	bit 7	IN23
	bit 8	IN24
	bit 9	IN25
	bit 10	IN26
	bit 11	IN27
	bit 12	IN28
	bit 13	IN29
	bit 14	IN30
	bit 15	IN31

SEE ALSO ~, &, AND, OR

EXAMPLE

The conditional expression in the DSPL IF statement below will evaluate to TRUE if bit 0, 5, or 14 in input register 1 is set (bit = 1):

```
IF (INP1_REG & 0x4021)
```

INP_STATE (See Appendix A)

FUNCTION Configure Logic State of Inputs

EXECUTION 10 microseconds

SYNTAX INP_STATE (inp₁, inp₂)

USAGE DSPL (Motion), Host (command code: B4h)

ARGUMENTS

inp ₁	bit coding the logic state of inputs
bit = 0	: active LOW input
bit = 1	: active HIGH input
bit 15	: IN15
	.
	.
bit 0	: IN0
inp ₂	bit coding the logic state of inputs
bit = 0	: active LOW input
bit = 1	: active HIGH input
bit 15	: IN31
	.
	.
bit 0	: IN16

When used in DSPL, arguments inp₁ and inp₂ may be selected as variables.

INP_STATE cont. (See Appendix A)

DESCRIPTION

This command allows the user to define the logic state of the [Mx4:22] [Mx4 Octavia:32] inputs. Each input may be configured as active LOW or active HIGH (TTL logic levels) (the Mx4 inputs are level sensitive).



Note: At power-up and reset, Mx4 inputs default as active LOW.

SEE ALSO none

EXAMPLE

Configure the IN0 input as active HIGH input. The remaining inputs are to be configured as active LOW.

```
INP_STATE (0x0001,0x0000)
```

INPUT**Acc4 option command****FUNCTION** read value from ASCII terminal**EXECUTION** 200 microseconds**SYNTAX** INPUT (dvar)**USAGE** DSPL (Motion)**ARGUMENTS**

dvar VAR1-VAR128. Specifies DSPL variable in which the value returned from the terminal is stored.

DESCRIPTION

The `INPUT` command is used to write a value sent by the ASCII terminal to the specified DSPL variable. The ASCII transmission to the terminal takes the format:

‘??’

The DSPL motion program from which the `INPUT` command was executed will halt (wait) program execution until the value is returned from the ASCII terminal. The ASCII transmission from the terminal to the Mx4 must follow the format:

Inp=x

Where x may range from =2147000000 <=x <= 2147000000. The value written is an integer with 3 implied fractional digits. For example inp=123456 will set the specified variable to 123.456.

EXAMPLE

Request ASCII input, assign to VAR15

```
INPUT (VAR15)
```

INT

FUNCTION Extract the Integer Portion of a Constant or a Variable Value.

EXECUTION 10 microseconds

SYNTAX INT(*valu*) or -INT(*valu*)

USAGE DSPL (PLC, Motion)

ARGUMENTS

valu A constant or a variable (VAR1 through VAR128)

DESCRIPTION

This function extracts the integer portion of a constant or a variable value. The integer portion of a number consists of all of the digits to the left of the decimal point. If a minus sign appears to the left of the INT function, the integer portion of *valu* is multiplied by -1.



Note: This function can only be used with a variable assignment statement. For example:

```
VAR55 = INT(VAR22)
```

SEE ALSO ABS, FRAC, SIGN, SQRT

EXAMPLE

The first example extracts the integer portion of the value stored in VAR64, and stores the negated result in VAR2:

```
VAR2 = -INT(VAR64)
```

The second example finds the integer portion of -61.839 and stores the result (-61) in VAR5:

```
VAR5 = INT(-61.839)
```

INT_HOST

FUNCTION Generate an Interrupt to the Host from DSPL

EXECUTION 10 microseconds

SYNTAX INTHOST (id)

USAGE DSPL (PLC, Motion)

ARGUMENTS

 id interrupt signature or identifier

$0x00 \leq id \leq 0xFF$

DESCRIPTION

The `INT_HOST` command generates a hardware interrupt to the host upon its execution. The 8-bit identifier `id` will be copied to the Dual Port RAM at location `0x00E`, and bit 4 in the interrupt register 2 (`009h`) will be set.

SEE ALSO none

APPLICATION

 See *Application Notes*

EXAMPLE

Generate an interrupt to the host with an identifier byte equal to `ABh`.

```
INT_HOST (0xAB)
```

INT_REG_ALL_CLR

FUNCTION Clears the DSPL Interrupt and Input Bit Register Variables

EXECUTION 10 microseconds

SYNTAX INT_REG_ALL_CLR ()

USAGE DSPL (PLC, Motion)

ARGUMENTS

none

DESCRIPTION

The INT_REG_ALL_CLR command clears the DSPL interrupt bit registers:

INDEX_REG	MOTCP_REG
ESTOP_REG	OFFSET_REG
FERR_REG	POSBRK_REG
FERR_REG	PROBE_REG

SEE ALSO INT_REG_CLR

APPLICATION

See Application Notes

EXAMPLE

Clear the DSPL Bit Register Variables.

```
INT_REG_ALL_CLR ( )
```

INT_REG_CLR

FUNCTION Clears the Specified DSPL Bit Register Variables

EXECUTION 10 microseconds

SYNTAX INT_REG_CLR (m, mask₁, . . . , mask_g)

USAGE DSPL (PLC, Motion)

ARGUMENTS

m bit coding specifying the interrupt registers to modify,

bit 9-15	:	unused
bit 8	:	ENCFLT_REG
bit 7	:	ESTOP_REG
bit 6	:	FERRH_REG
bit 5	:	FERR_REG
bit 4	:	OFFSET_REG
bit 3	:	PROBE_REG
bit 2	:	MOTCP_REG
bit 1	:	POSBRK_REG
bit 0	:	INDEX_REG

mask a hexadecimal bit mask specifying which bits of the specified bit register are to be cleared. A set bit (bit=1) in the mask indicates the corresponding bit in the variable bit register is to be cleared.

DESCRIPTION

The INT_REG_CLR command is used to clear only the specified bits of selected variable bit register(s).

SEE ALSO INT_REG_ALL_CLR

INT_REG_CLR cont.

APPLICATION

See Application Notes

EXAMPLE

Clear the axis two and axis four following error interrupt bits of the OFFSET_REG bit register. Also, clear the INDEX_REG bits for all 4 axes.

```
INT_REG_CLR(0x0011, 0xF, 0xA0)
```

KILIMIT

FUNCTION Integral Gain Limit

EXECUTION 200 microseconds

SYNTAX KILIMIT (n, val₁, ... , val_g)

USAGE DSPL (Motion), Host (command code: 74h)

ARGUMENTS

n	bit coding of the specified axis(es)
val _x	value setting the limit of the integral action for each axis



Note: $0 \leq \text{val} \leq 14$

val = 0 indicates no limit on integration channels

val = 14 indicates maximum limit on integration channels

For example,

Kilimit val = 0	+/- 10v DAC action from K _i control law parameter
Kilimit val = 1	+/- 5v DAC action from K _i control law parameter
Kilimit val = 2	+/- 2.5v DAC action from K _i control law parameter
Kilimit val = 3	+/- 1.25v DAC action from K _i control law parameter
:	
:	

DESCRIPTION

This command is used to set the limit for integral action related to the choice of par_{x1} in the CTRL RTC. Integral limit is specified for each axis. Default val_x are set to zero (i.e., no limit on integration channels).

SEE ALSO CTRL

KILIMIT cont.

APPLICATION

This command clamps the integral channel by reducing this channel's saturation level. Reducing the saturation level will reduce the channel's depletion time. Using this instruction is essential where large integral gain is required. Clamping the integral channel will let the system zero position error without a lengthy "creeping motion" to its target position.

Command Sequence Example

```
CTRL ( ) ;set the gains  
KILIMIT ( ) ;this instruction may be used before or after CTRL
```

EXAMPLE

Set a maximum limit on the integral action of axis 2, 3 and 4.

```
KILIMIT ( 0xE,14,14,14)
```

LINEAR_MOVE

FUNCTION Simple Constant Acceleration Linear Motion

EXECUTION 200 microseconds

SYNTAX `LINEAR_MOVE (n, pos1, vel1, ..., pos8, vel8)`

USAGE DSPL (Motion)

ARGUMENTS

n	bit coding of the specified axis(es)
pos _x	target position for axis x -2147483648 <= pos _x <= 2147483647 counts
vel _x	target velocity for axis x -256 <= vel _x <= 255.99998 counts/200μsec

When used in DSPL, arguments pos_x and vel_x may be selected as variables.

DESCRIPTION

The `LINEAR_MOVE` command allows the user to program a constant acceleration linear profile in any or all of the four axes. The user simply enters the target position and target velocity for the axis in question. The Mx4 will automatically calculate the required acceleration to accomplish the motion.

Upon execution of a `CIRCLE` or `LINEAR` related command, the DSPL program flow will proceed to the following command. If the following command is not a `CIRCLE` or `LINEAR` related command, it will be executed immediately. If the following command is a `CIRCLE` or `LINEAR` related command, it will be executed after the previous `CIRCLE`/`LINEAR` motion is complete.

LINEAR_MOVE Cont.



Note: A `LINEAR_MOVE` command may not pass through the same position more than once. For example, a `LINEAR_MOVE` motion may not decelerate to zero velocity and continue decelerating (ie: change velocity polarity). If the above condition is violated, the `LINEAR_MOVE` motion will not be executed.



Note: The `LINEAR_MOVE` command will automatically calculate the acceleration for the motion. If the calculated acceleration is approximated to zero (ie: too small to be represented in the 16-bit fractional numerical range), the `LINEAR_MOVE` motion will not be executed.

SEE ALSO `CIRCLE`, `LINEAR_MOVE_S`, `LINEAR_MOVE_T`

APPLICATION

See *DSPL Application Notes*

EXAMPLE

From the present positions and velocities, move axes 1 and 4 to zero position with velocities of 1 and -2 counts/200 μ sec, respectively.

```
LINEAR_MOVE (0x9, 0, 1, 0, -2)
```

LINEAR_MOVE_S

FUNCTION Linear, S-Curve Motion

EXECUTION 200 microseconds

SYNTAX `LINEAR_MOVE_S (n, pi1, vi1, pt1, vt1, t1, a1, ... , pi8, vi8, pt8, vt8, t8, a8)`

USAGE DSPL (Motion)

ARGUMENTS

n	bit coding of the specified axis(es)
pi _x	initial starting position of axis x -2147483648 ≤ pi _x ≤ 2147483647 counts
vi _x	initial starting velocity of axis x -256 ≤ vi _x ≤ 255.99998 counts/200μs
pt _x	target position for axis x -2147483648 ≤ pt _x ≤ 2147483647 counts
vt _x	target velocity for axis x -256 ≤ vt _x ≤ 255.99998 counts/200μs
t _x	time for linear move motion to complete for axis x 0.1 ms ≤ t _x ≤ 223 minutes

LINEAR_MOVE_S cont.



Note: t_x has a default unit of 200 μ s, however the t_x value must be a multiple of 5ms. If t_x is not a multiple of 5ms, t_x will be truncated by the compiler.

a_x unsigned value specifying acceleration for linear move motion

$$0 \leq a_x \leq 1.999969 \text{ counts}/(200\mu\text{s})^2$$

DESCRIPTION

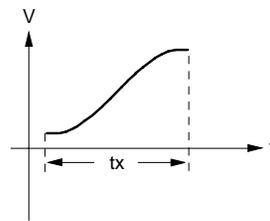
The `LINEAR_MOVE_S` command is a general purpose motion command that allows the user to accomplish S-Curve, constant acceleration, or constant velocity motion in any or all of the four axes.

Upon execution of a `CIRCLE` or `LINEAR` related command, the DSPL program flow will proceed to the following command. If the following command is not a `CIRCLE` or `LINEAR` related command, it will be executed immediately. If the following command is a `CIRCLE` or `LINEAR` related command, it will be executed after the previous `CIRCLE`/`LINEAR` motion is complete.

S-Curve Motion

The `LINEAR_MOVE_S` command can generate S-curve motion with the proper t_x and a_x argument values.

LINEAR_MOVE_S cont.



S-Curve Velocity Profile

For S-curve motion, the t_x and a_x value must meet the following requirements:

$$t_x = \frac{2 * (pt_x - pi_x)}{vt_x + vi_x}$$

$$a_{x, \min} = |vt_x - vi_x| / t_x$$

$$a_{x, \max} = 2 * |vt_x - vi_x| / t_x$$

$$a_{x, \min} \leq a_x \leq a_{x, \max}$$

If the above t_x and a_x conditions are not met, the compiler will give a warning and recalculate the offending parameter(s).

Constant Acceleration Motion

A constant acceleration velocity profile may be achieved with the `LINEAR_MOVE_S` command by following these conditions:

$$t_x = 0$$

$$a_x = 0$$

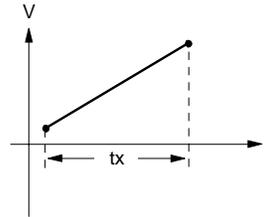
$$vi_x \neq vt_x$$

LINEAR_MOVE_S cont.

The compiler calculates the t_x and a_x values based on the P-V-T calculations,

$$t_x = \frac{2 * (pt_x - pi_x)}{vt_x + vi_x}$$
$$pt_x = pi_x + (vt_x + vi_x) * t_x / 2$$
$$a_x = (vt_x - vi_x) / t_x$$

REMEMBER, t_x must evaluate to a multiplier of 5ms in the above equations.



Constant Acceleration Velocity Profile

Constant Velocity Motion

LINEAR_MOVE_S generates a constant velocity profile when the following conditions are met:

$$t_x = 0$$
$$a_x = 0$$
$$vi_x = vt_x$$

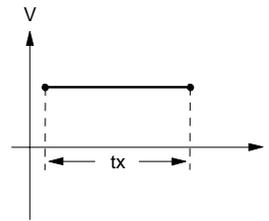
LINEAR_MOVE_S cont.

The compiler calculates the t_x value based on the P-V-T calculation,

$$pt_x = pi_x + vt_x * t_x$$

$$t_x = \frac{pt_x - pi_x}{vt_x}$$

Again, REMEMBER that t_x must evaluate to a multiple of 5ms in the above equation. Therefore, choose the P and V values accordingly.



Constant Velocity Profile

SEE ALSO CIRCLE, LINEAR_MOVE, LINEAR_MOVE_T

APPLICATION

See *Application Notes*

EXAMPLE 1 Constant Velocity

Move axis one from a current position of 50,000 counts to a target position of 100,000 counts with a constant velocity equal to 2.5 counts/200 μ s.

LINEAR_MOVE_S cont.

n 0x1
pi₁ 50,000 counts
vi₁ 2.5 counts /200μs
pt₁ 100,000 counts
vt₁ 2.5 counts /200μs
t₁ 0 (200ms units)
a₁ 0 counts / (200μs)²

LINEAR_MOVE_S (0x1, 50000, 2.5, 100000, 2.5, 0, 0)



Note: The axis one velocity must equal 2.5 counts/200μs before executing the `LINEAR_MOVE_S` command ... remember $vi_1 = 2.5$.

EXAMPLE 2 Multi-Axis Motion

In addition to executing the axis one motion of Example 1, move axis three from an initial position, initial velocity (0,0) to target position, target velocity (10000, 5.0) with constant acceleration.

n 0x5
pi₁ 50,000 counts
vi₁ 2.5 counts /200μs
pt₁ 100,000 counts
vt₁ 2.5 counts /200μs
t₁ 0 (200ms units)
a₁ 0 counts / (200μs)²
pi₃ 0 counts

LINEAR_MOVE_S cont.

vi3 0 counts /200 μ s
 pt3 10,000 counts
 vt3 5.0 counts /200 μ s
 t3 0 (200ms units)
 a3 0 counts / (200 μ s)²

LINEAR_MOVE_S (0x5, 50000, 2.5, 100000, 2.5, 0, 0, 0, 0, 10000, 5.0, 0, 0)

EXAMPLE 3 S-Curve Motion

Move axis four from initial position, initial velocity (1000, 1.0) to target position, target velocity (11000, 4.0) with S-curve velocity profile utilizing minimum acceleration.

n 0x8
 pi4 1,000 counts
 vi4 1.0 counts /200 μ s
 pt4 11,000 counts
 vt4 4.0 counts /200 μ s

$$t4 = \frac{2(11,000 - 1,000)}{4.0 + 1.0} = 4,000 \text{ (200}\mu\text{s units)}$$

$$a4, \text{ min} = |4.0 - 1.0| / 4,000 = 0.0075 \text{ counts} / (200\mu\text{s})^2$$

LINEAR_MOVE_S (0x8, 1000, 1.0, 11000, 4.0, 4000, 0.0075)

LINEAR_MOVE_T

FUNCTION Simple Time-Based Constant Acceleration Linear Motion

EXECUTION 200 microseconds

SYNTAX `LINEAR_MOVE_T (n, pos1, tm1, ..., pos8, tm8)`

USAGE DSPL (Motion)

ARGUMENTS

pos _x	target position for axis x -2147483648 <= pos _x <= 2147483647 counts
tm _x	motion time for axis x 0 ≤ tm _x ≤ 5000000 (200μs)



Note: The time argument, tm_x, is an unsigned value with a unit of 200usec.

When used in DSPL, arguments pos_x and tm_x may be selected as variables.

DESCRIPTION

The `LINEAR_MOVE_T` command allows the user to program a constant acceleration linear profile in any or all of the four axes. The user simply enters the target position and time to complete the move for the axis in question, and the Mx4 will automatically calculate the required acceleration and velocity to accomplish the motion.

Upon execution of a `CIRCLE` or `LINEAR` related command, the DSPL program flow will proceed to the following command. If the following command is not a `CIRCLE` or `LINEAR` related command, it will be executed immediately. If the following command is a `CIRCLE` or `LINEAR` related command, it will be executed after the previous `CIRCLE`/`LINEAR` motion is complete.

LINEAR_MOVE_T cont.



Note: A `LINEAR_MOVE_T` command may not pass through the same position more than once. For example, a `LINEAR_MOVE_T` motion may not decelerate to zero velocity and continue decelerating (ie: change velocity polarity). If the above condition is violated, the `LINEAR_MOVE_T` motion will not be executed.



Note: The `LINEAR_MOVE_T` command will automatically calculate the acceleration for the motion. If the calculated acceleration is approximated to zero (ie: too small to be represented in the 16-bit fractional numerical range), the `LINEAR_MOVE_T` motion will not be executed.

SEE ALSO `CIRCLE`, `LINEAR_MOVE`, `LINEAR_MOVE_S`

APPLICATION

See *Application Notes*

EXAMPLE

From the present positions and velocities, move axes 1 and 4 to zero position in 1.5 seconds.

```
LINEAR_MOVE_T (0x9, 0, 7500, 0, 7500)
```

LOW_PASS (option)

FUNCTION Implement Low Pass Filter at Controller Output

EXECUTION 200 microseconds

SYNTAX LOW_PASS (n, freq_x)

USAGE DSPL (Motion), Host (command code: 8Eh*)



Note: This RTC code (8Eh) is the same as the one used with NOTCH, therefore one option (either LOW_PASS or NOTCH) can be used at any time.

ARGUMENTS

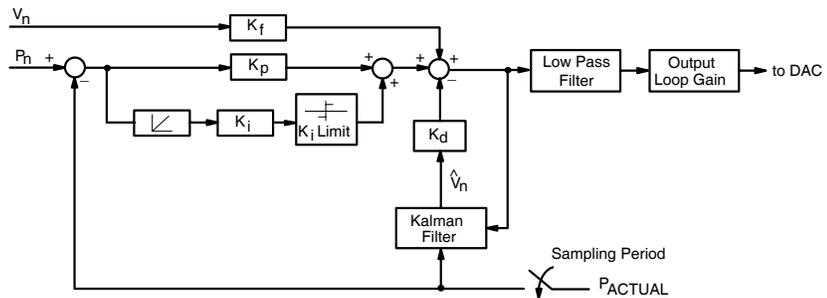
n bit coding of the only specified axis
 freq_x unsigned value specifying the low pass filter cut-off frequency for axis x

$$0 \leq \text{freq}_x \leq 1850$$

When used in DSPL, the argument freq_x may be selected as a variable.

DESCRIPTION

This command implements a low pass filter at the controller output for the specified axis.



Mx4 Block Diagram with Low Pass Filter

LOW_PASS cont.

The low pass filter implements the following transfer function:

$$G(s) = \frac{\omega_n^2}{s^2 + 2\zeta\omega_n \cdot s + \omega_n^2}$$

where, $\omega_n = 2\pi f_n$, f_n = cut-off frequency, and $\zeta = 0.6$

The frequency and bandwidth of the low pass filter is programmable.



Note: By programming a cut-off frequency of 0, the low pass filter for the specified axis is disabled.

SEE ALSO none

EXAMPLE: DSPL Programming Low Pass

- 1) Set a low pass filter at 250 Hz for axis 2 (see below).

```
LOW_PASS (0x2, 250)
```

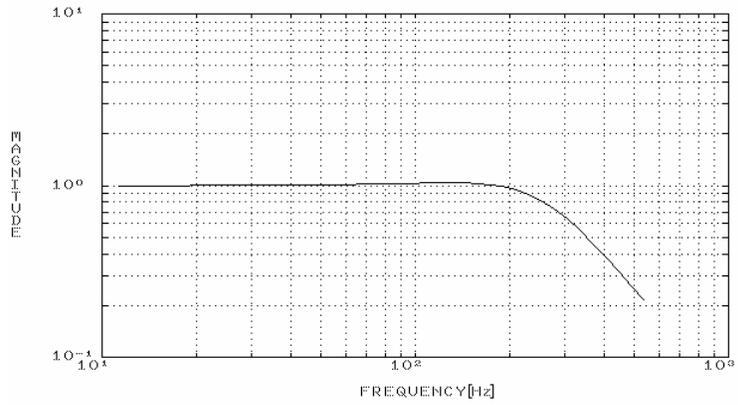
- 2) Disable the low pass filter of axis 1.

```
LOW_PASS (0x1, 0)
```

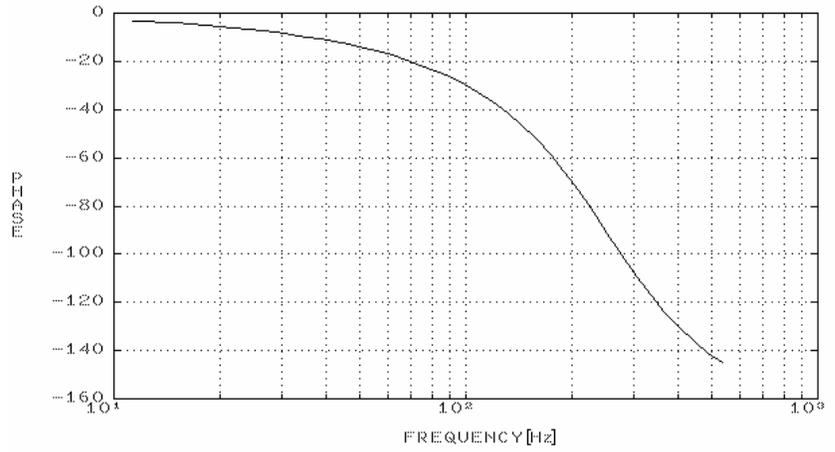


Note: Mx4 default setting for low pass filter is no filter (or filter disabled).

LOW_PASS cont.



Magnitude Diagram



Phase Diagram of 250 Hz Low Pass Filter

MAXACC

FUNCTION Maximum Acceleration

EXECUTION 100 microseconds

SYNTAX MAXACC (n, acc₁, . . . , acc₈)

USAGE DSPL (Motion), Host (command code: 71h)

ARGUMENTS

n	bit coding of the specified axis(es)
acc _x	unsigned value specifying the maximum acceleration / deceleration for axis x

$$0 \leq \text{acc}_x \leq 1.999969 \text{ counts}/(200\mu\text{s})^2$$



Note: Acceleration is partitioned into 1 bit integer, 15 bits fraction.

When used in DSPL, argument acc_x may be selected as a variable.

DESCRIPTION

This command specifies the maximum acceleration / deceleration for the axes specified. The maximum acceleration values are used in the STOP and VELMODE commands.



Note: MAXACC will be ignored if the specified argument is zero.

SEE ALSO ESTOP_ACC, STOP, VELMODE

MAXACC cont.

APPLICATION

This command sets the maximum acceleration affordable by the servo drive and motor combination. It is useful to program this parameter such that the system will not go to control saturation during VELMODE or STOP.

Command Sequence Example

```
MAXACC ( )      ;set the maximum accel. so system can be stopped
CTRL ( )        ;set the gains
KILIMIT ( )
.
.
AXMOVE ( )      ;run system in axis move
VELMODE ( )     ;run system in velocity mode
```

EXAMPLE

Set a maximum acceleration for axes 2 and 3 of 0.25 encoder counts / (200 μ s)².

```
MAXACC (0x6,0.25,0.25)
```

MOTOR_PAR

Vx4++ option command

FUNCTION	Motor Parameter
EXECUTION	200 microseconds
SYNTAX	MOTOR_PAR (n, mpar ₁ , . . . , mpar _g)
USAGE	DSPL (Motion), Host (command code: 76h)

ARGUMENTS

n	bit coding of the specified axis(es)
mpar _x	for AC induction motor, defines the motor slip gain
	$-32768 \leq fval_x \leq 32767$
	for brushless DC motor, defines the commutation angle
	$-32768 \leq fval_x \leq 32767$

When used in DSPL, the argument mpar_x may be selected as a variable.

DESCRIPTION

The MOTOR_PAR command defines motor technology-dependent parameters. If the axis in question is an AC induction motor, the command defines the motor slip gain. If the axis is a brushless DC motor, the command defines the commutation angle (in encoder counts).



Note: The MOTOR_PAR command does not need to be programmed for brushtype DC motors.

SEE ALSO none

APPLICATION

See *Vx4++ User's Guide*

EXAMPLE

Program a slip gain equal to 5500 for axes two, three, and four (the motors are identical AC induction motors)

DSPL Command Set

MOTOR_PAR (0xE, 5500, 5500, 5500)

MOTOR_TECH

Vx4++ option command

FUNCTION Motor Technology**EXECUTION** 200 microseconds**SYNTAX** MOTOR_TECH (n, mtech₁, . . . , mtech_g)**USAGE** DSPL (Motion), Host (command code: 7Ch)**ARGUMENTS**

n	bit coding of the specified axis(es)
mtech _x	for AC induction, mtech _x = AC_IND for brushless DC, mtech _x = BRUSHLESS_DC for brushtype DC, mtech _x = DC

DESCRIPTION

Mx4 with the Vx4++ drive control option is capable of controlling brushtype DC, AC induction, and brushless DC motors. This command allows the motor technology of each axis to be programmed.



Note: Mx4 with Vx4++ will not execute the MOTOR_TECH command if the Vx4_BLOCK command is active for the axes in question.

SEE ALSO Vx4_BLOCK**APPLICATION**

See *Vx4++ User's Guide*

EXAMPLE

Select brushless DC technology for axis one, brushtype DC for axis two, and AC induction technology for axis four.

```
MOTOR_TECH (0xB, BRUSHLESS_DC, DC, AC_IND)
```

NOTCH (option)

FUNCTION Implement Notch Filter at Controller Output

EXECUTION 200 microseconds

SYNTAX NOTCH (n , freq_x , q_x)

USAGE DSPL (Motion), Host (command code: 8Eh*)



Note: This RTC code (8Eh) is the same as the one used with LOW_PASS, therefore one option (either NOTCH or LOW_PASS) can be used at any time.

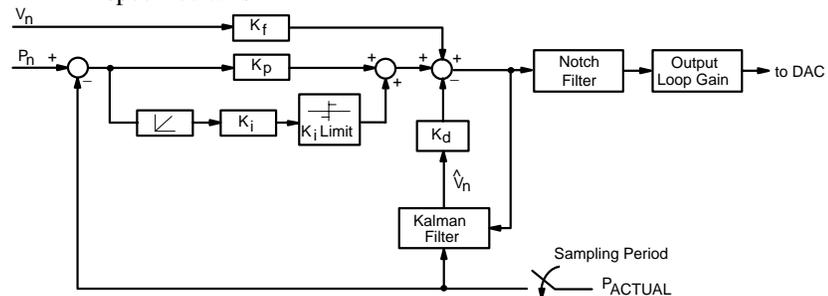
ARGUMENTS

n	bit coding of the only specified axis
freq_x	unsigned value specifying the notch filter frequency for axis x $0 \leq \text{freq}_x \leq 1650 \text{ Hz}$
q_x	unsigned value specifying the notch filter quality factor for axis x $q_x = 1$ ~25% bandwidth filter $q_x = 2$ ~10% bandwidth filter

When used in DSPL, the arguments freq_x and q_x may be selected as variables.

DESCRIPTION

This command implements a notch filter at the controller output for the specified axis.



Mx4 Block Diagram with Notch Filter

NOTCH cont.

The notch filter implements the transfer function:

$$G(s) = \frac{s^2 + \omega_n^2}{s^2 + \frac{\omega_n}{Q}s + \omega_n^2}$$

where, $\omega_n = 2\pi f_n$ and f_n = notch frequency

The frequency and bandwidth of the notch is programmable.



Note: By programming a notch frequency of 0, the notch filter for the specified axis is disabled.

SEE ALSO none

EXAMPLE: DSPL Programming Notch

- 1) Set a notch filter at 750 Hz with a narrow bandwidth ($q = 2$) for axis 2 (see Fig. 4-3 below).

```
NOTCH (0x2, 750, 2)
```

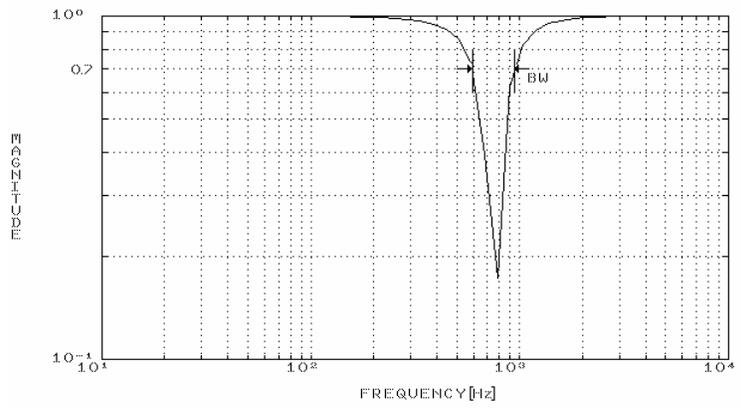
- 2) Disable the notch filter of axis 1.

```
NOTCH (0x1, 0, 1)
```

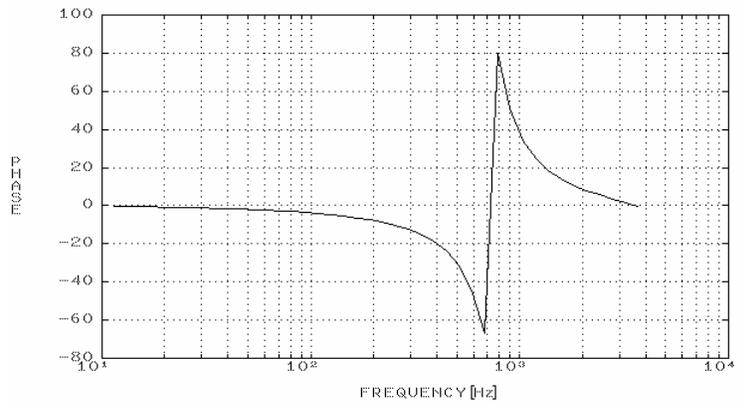


Note: The Mx4 default setting for notch filter is no notch (or notch disabled).

NOTCH cont.



(a)



(b)

Frequency Response of Discrete 750 Hz, Q=2 Notch Filter

OFFSET

FUNCTION	Amplifier Offset Cancellation
EXECUTION	200 microseconds
SYNTAX	OFFSET (n)
USAGE	DSPL (Motion), Host (command code: 5Fh)
ARGUMENTS	
n	bit coding the ONLY axis involved

DESCRIPTION

This command minimizes the offset generated by the D/A Converter (DAC). Upon completion of offset tuning, an interrupt is generated to the host. The condition is recorded in DPR interrupt status register location 009h. DPR status register location 00Ch will identify the axis responsible. Bit 6 of DPR locations [Mx4:7FEh] [Mx4 Octavia:1FFEh] is also set.

The interrupt condition is also axis bit-coded in bits 0-3 of the DSPL OFFSET_REG bit register.



Note: OFFSET may be run with only one axis at a time. The status of the remaining three axes is not affected by running OFFSET.

To run OFFSET, the following steps should be followed for the corresponding axis:

1. The axis should be in closed loop with optimal gains set.
2. K_i must be non zero for the axis.
3. The axis should be 'stopped', with no motion commands in progress.
4. Start OFFSET with the specified axis.
5. Offset adjust is complete when a host interrupt is generated.

SEE ALSO CTRL

OFFSET cont.

APPLICATION

Most servo amplifiers on the market present an input offset voltage problem that is undesirable for an accurate positioning application. Using `OFFSET` you may neutralize amplifier offset. To make this happen, you must:

1. enable `OFFSET` for the axis whose offset is to be neutralized, and
2. use a non-zero K_i gain that maintains stability and zeros position error. (It is assumed that other control gains are selected such that the system is stable.)

Position error is integrated via the integral channel until position error is forced to zero. In the absence of amplifier offset, the DAC voltage that would have achieved zero position error is zero. Any non-zero DAC value is due to an error caused by amplifier offset voltage. Mx4 measures the voltage, reports satisfactory completion of the `OFFSET` command (generates an interrupt) and uses this measured voltage value to neutralize offset throughout the entire control operation (until machine is turned off). Due to the variable nature of amplifier offset, offset calibration may be necessary any time the machine is turned on.

Command Sequence Example

```
MAXACC ( ) ;set the maximum accel. so system can be stopped
CTRL ( ) ;set the gains
KILIMIT ( ) ;put system in a position loop, make sure integral
;gain is non-zero
.
.
OFFSET ( )
```

EXAMPLE

After verifying that `OFFSET` Steps 1-3 (see `DESCRIPTION`, above) have been followed, do offset tuning for axis 3.

```
OFFSET (0x4)
```

OUTGAIN

FUNCTION Output Loop Gain

EXECUTION 200 microseconds

SYNTAX OUTGAIN (n, m₁, . . . , m_g)

USAGE DSPL (Motion), Host (command code: 81h)

ARGUMENTS

n	bit coding of the specified axis(es)
m _x	value which defines the output gain for axis x

m=0	gain=1
m=1	gain=2
m=2	gain=4
m=3	gain=8
m=4	gain=16

When used in DSPL, argument m_x may be selected as a variable.

DESCRIPTION

This command is used to set the gain for the output of the position loops. The default m is set to zero (gain = 1).



Note: Please see block diagram with CTRL command.

SEE ALSO CTRL

APPLICATION

In applications where the number of position encoder counts (per mechanical revolution of the shaft) is low, lack of resolution in the feedback path will manifest itself as a low gain. This may be compensated for by a loop gain adjustment. In practice, this command may use an argument greater than 1 if the encoder line number is less than 1000.

OUTGAIN cont.

Command Sequence Example

```
MAXACC ( ) ;set the maximum accel. so system can be stopped  
CTRL ( ) ;set the gains  
KILIMIT ( )  
OUTGAIN ( )
```

EXAMPLE

Program output loop gains of eight for axis 3 and two for axis 4.

```
OUTGAIN ( 0xC, 3, 1)
```

OUTP_OFF (See Aoendix A)

FUNCTION Set Outputs to 'Off' State

EXECUTION 25 microseconds

SYNTAX [Mx4]
 OUTP_OFF (outp₁)

[Mx4 Octavia]
 OUTP_OFF (outp₁, outp₂)

USAGE DSPL (PLC, Motion), Host (command code: 55h)

ARGUMENTS

outp₁ bit coding of the outputs

if bit=0 no change in output status
 if bit=1 output = HIGH TTL voltage

bit 15	OUT15 output
bit 14	OUT14 output
bit 13	OUT13 output
bit 12	OUT12 output
bit 11	OUT11 output
bit 10	OUT10 output
bit 9	OUT9 output
bit 8	OUT8 output
bit 7	OUT7 output
bit 6	OUT6 output
bit 5	OUT5 output
bit 4	OUT4 output
bit 3	OUT3 output
bit 2	OUT2 output
bit 1	OUT1 output
bit 0	OUT0 output

OUTP_OFF cont. (See Appendix A)

outp ₂	bit coding of the outputs
if bit=0	no change in output status
if bit=1	output = HIGH TTL voltage
bit 15	OUT31 output
bit 14	OUT30 output
bit 13	OUT29 output
bit 12	OUT28 output
bit 11	OUT27 output
bit 10	OUT26 output
bit 9	OUT25 output
bit 8	OUT24 output
bit 7	OUT23 output
bit 6	OUT22 output
bit 5	OUT21 output
bit 4	OUT20 output
bit 3	OUT19 output
bit 2	OUT18 output
bit 1	OUT17 output
bit 0	OUT16 output

When used in DSPL, arguments outp₁ and outp₂ may be selected as variables.

DESCRIPTION

This command allows the 'OFF' status of all [Mx4:13] [Mx4 Octavia:32]outputs to be set.

SEE ALSO OUTP_ON, POSBRK_OUT

APPLICATION

This command can be used for a general purpose logical output operation.

EXAMPLE

Turn 'off' the OUT0, OUT5, OUT6, and OUT12 outputs.

```
OUTP_OFF (0x1061, 0x0000)
```

OUTP_ON (See Appendix A)

FUNCTION Set Outputs to 'On' State

EXECUTION 25 microseconds

SYNTAX [Mx4]
 OUTP_ON (outp₁)

[Mx4 Octavia]
 OUTP_ON (outp₁, outp₂)

USAGE DSPL (PLC, Motion), Host (command code: 56h)

ARGUMENTS

outp ₁	bit coding of the outputs
	if bit=0 no change in output status
	if bit=1 output = LOW TTL voltage
	bit 15 OUT15 output
	bit 14 OUT14 output
	bit 13 OUT13 output
	bit 12 OUT12 output
	bit 11 OUT11 output
	bit 10 OUT10 output
	bit 9 OUT9 output
	bit 8 OUT8 output
	bit 7 OUT7 output
	bit 6 OUT6 output
	bit 5 OUT5 output
	bit 4 OUT4 output
	bit 3 OUT3 output
	bit 2 OUT2 output
	bit 1 OUT1 output
	bit 0 OUT0 output

OUTP_ON cont. (See Aoendix A)

outp ₂	bit coding of the outputs
if bit=0	no change in output status
if bit=1	output = LOW TTL voltage
bit 15	OUT31 output
bit 14	OUT30 output
bit 13	OUT29 output
bit 12	OUT28 output
bit 11	OUT27 output
bit 10	OUT26 output
bit 9	OUT25 output
bit 8	OUT24 output
bit 7	OUT23 output
bit 6	OUT22 output
bit 5	OUT21 output
bit 4	OUT20 output
bit 3	OUT19 output
bit 2	OUT18 output
bit 1	OUT17 output
bit 0	OUT16 output

When used in DSPL, arguments outp₁ and outp₂ may be selected as variables.

DESCRIPTION

This command allows the 'ON' status of all [Mx4:13] [Mx4 Octavia:32] outputs to be set.

SEE ALSO OUTP_OFF, POSBRK_OUT

APPLICATION

This command can be used for a general purpose logical output operation.

EXAMPLE

Enable or turn 'on' the OUT1, OUT11, and OUT12 outputs.

```
OUTP_ON (0x1802, 0x0000)
```

OVERRIDE

FUNCTION	Feedrate override for CIRCLE/LINEAR
EXECUTION	10 microseconds
SYNTAX	OVERRIDE (Val)
USAGE	DSPL (PLC, Motion), Host (command code:8Bh)

ARGUMENTS

Val Feedrate override multiplier

$$0.1 \leq \text{Val} \leq 10$$

When used in DSPL, argument Val may be selected as a variable.

DESCRIPTION

This command is used to set the feedrate override for the CIRCLE and LINEAR related commands.

SEE ALSO CIRCLE, LINEAR_MOVE, LINEAR_MOVE_S, LINEAR_MOVE_T

APPLICATION

none

EXAMPLES

Set a feedrate override of 4x.

```
OVERRIDE (4.0)
```

PI

IDENTIFIER

IDENTIFIER DSPL Constant representing π

USAGE DSPL (PLC, Motion)

DESCRIPTION

The identifier PI is a DSPL reserved word that provides a floating point approximation to the value π (3.14159265).

EXAMPLES

The identifier PI can be used as follows:

- to replace constant values in arithmetic expressions:

```
VAR3 = PI  
VAR4 = 2 * PI  
VAR9 = PI - 2
```

- to specify the value of an argument in a DSPL function:

```
VAR1 = SIN(PI)
```

- to replace a constant value in a conditional expression:

```
WAIT_UNTIL(VAR12 > PI)
```

POS1, ..., POS8**IDENTIFIER****IDENTIFIER** Actual Position State Variable**USAGE** DSPL (PLC, Motion)**DESCRIPTION**

An actual position state variable holds a 32-bit two's complement integer value that represents the current position (in encoder edge counts) of the specified axis.

<u>Name</u>	<u>Description</u>
POS1	axis 1 actual position
POS2	axis 2 actual position
POSx	axis x actual position
.	.
POS8	axis 8 actual position

SEE ALSO CPOS1, ERR1, INDEX_POS1, PROBE_POS1**EXAMPLE**

The actual position state variables can be used as follows:

- as one of the values used in conjunction with a DSPL arithmetic operation:

$$\text{VAR1} = \text{POS2} + \text{VAR3}$$

- as one of the arguments in a DSPL conditional expression:

$$\text{IF}(\text{POS1} \leq \text{VAR2})$$

POSBRK_OUT

FUNCTION Set Outputs After Position Breakpoint Interrupt

EXECUTION 50 microseconds

SYNTAX [Mx4]

POSBRK_OUT (n, outpon_{n1}, outpoff_{n1}, ...)

[Mx4 Octavia]

POSBRK_OUT (n, outpon_{n1}, outpon_{n2}, outpoff_{n1},
outpoff_{n2}, ...)

USAGE DSPL (Motion), Host (command code: 7Dh)

ARGUMENTS

n bit coding of the specified axis(es)
outpon_{x1} bit coding the outputs to turn 'on' upon occurrence of
position breakpoint interrupt (EN_POBPRK) for axis x.

if bit=0 no change in output status
if bit=1 output = LOW TTL voltage

bit 15 OUT15 output
bit 14 OUT14 output
bit 13 OUT13 output
bit 12 OUT12 output
bit 11 OUT11 output
bit 10 OUT10 output
bit 9 OUT9 output
bit 8 OUT8 output
bit 7 OUT7 output
bit 6 OUT6 output
bit 5 OUT5 output
bit 4 OUT4 output
bit 3 OUT3 output
bit 2 OUT2 output
bit 1 OUT1 output
bit 0 OUT0 output

POSBRK_OUT cont.

outpon_{x2} bit coding the outputs to turn 'on' upon occurrence of position breakpoint interrupt (EN_POBKR) for axis x.

if bit=0 no change in output status
if bit=1 output = LOW TTL voltage

bit 15	OUT31 output
bit 14	OUT30 output
bit 13	OUT29 output
bit 12	OUT28 output
bit 11	OUT27 output
bit 10	OUT26 output
bit 9	OUT25 output
bit 8	OUT24 output
bit 7	OUT23 output
bit 6	OUT22 output
bit 5	OUT21 output
bit 4	OUT20 output
bit 3	OUT19 output
bit 2	OUT18 output
bit 1	OUT17 output
bit 0	OUT16 output

POSBRK_OUT cont.

outpoff_{x1} bit coding the outputs to turn 'off' upon occurrence of position breakpoint interrupt (EN_POBKR) for axis x.

if bit=0 no change in output status
if bit=1 output = HIGH TTL voltage

bit 15	OUT15 output
bit 14	OUT14 output
bit 13	OUT13 output
bit 12	OUT12 output
bit 11	OUT11 output
bit 10	OUT10 output
bit 9	OUT9 output
bit 8	OUT8 output
bit 7	OUT7 output
bit 6	OUT6 output
bit 5	OUT5 output
bit 4	OUT4 output
bit 3	OUT3 output
bit 2	OUT2 output
bit 1	OUT1 output
bit 0	OUT0 output

POSBRK_OUT cont.

outpoff_{x2} bit coding the outputs to turn ‘off’ upon occurrence of position breakpoint interrupt (EN_POBRK) for axis x.

if bit=0 no change in output status
if bit=1 output = HIGH TTL voltage

bit 15	OUT31 output
bit 14	OUT30 output
bit 13	OUT29 output
bit 12	OUT28 output
bit 11	OUT27 output
bit 10	OUT26 output
bit 9	OUT25 output
bit 8	OUT24 output
bit 7	OUT23 output
bit 6	OUT22 output
bit 5	OUT21 output
bit 4	OUT20 output
bit 3	OUT19 output
bit 2	OUT18 output
bit 1	OUT17 output
bit 0	OUT16 output

When used in DSPL, arguments outpon and outpoff may be selected as variables.

DESCRIPTION

This command enables the output status of selected outputs to be activated by the occurrence of a position breakpoint interrupt (EN_POBRK) for a specified axis. The POSBRK_OUT need only be executed once (ie: during initialization) unless the on/off output status desired changes. The specified outputs will change state as programmed through the outpon_x and outpoff_x arguments when an axis (axis x) generates a position breakpoint interrupt. The position breakpoint interrupt (EN_POBRK) must be enabled for the output status changes to occur.

POSBRK_OUT cont.

SEE ALSO EN_POSBRK, OUTP_OFF, OUTP_ON

APPLICATION

This command can be used for an output operation where the output status must be tightly coupled to the position of one or more axes.

Command Sequence Example

```
EN_POSBRK      ;enable the pos breakpoint int for specified axis(es)
POSBRK_OUT     ;set the desired output status changes
```

EXAMPLE

If a position breakpoint interrupt occurs on axis 1, turn on OUT0-OUT3 and turn off OUT4.

```
POSBRK_OUT (0x1, 0x000F, 0x0000, 0x0010, 0x0000)
```

POS_PRESET

FUNCTION	Preset Position Counter
EXECUTION	200 microseconds
SYNTAX	POS_PRESET (n, pset ₁ , . . . , pset _g)
USAGE	DSPL (Motion), Host (command code 68h)

ARGUMENTS

n	bit coding of the specified axis(es)
pset _x	position counter preset value for axis x
$-2147483648 \leq \text{pset}_x \leq 2147483647$ counts	

When used in DSPL, argument pset_x may be selected as a variable.

DESCRIPTION

This command will define the present position point for the axes specified.



Note: POS_PRESET will automatically disable the position breakpoint interrupt (if enabled). POS_PRESET should be executed only when the axes specified are not in motion.

SEE ALSO POS_SHIFT, EN_POSBRK

APPLICATION

This command is useful when the position counter must be forced to a new value. POS_PRESET may be used in the establishment of a new reference position. Please also see POS_SHIFT.

Command Sequence Example

No preparation is required before running this instruction.

EXAMPLE

Preset the axis 1 and axis 4 positions to 20000 and -45999 counts, respectively.

```
POS_PRESET (0x9,20000,-45999)
```

POS_SHIFT

FUNCTION Position Reference Shift
EXECUTION 200 microseconds
SYNTAX POS_SHIFT (n, psft₁, ... , psft₈)
USAGE DSPL (Motion), Host (command code: 5Dh)
ARGUMENTS

n bit coding of the specified axis(es)
psft_x position reference value for axis x
 $-2147483648 \leq \text{psft}_x \leq 2147483647$

When used in DSPL, the argument psft_x may be selected as a variable.

DESCRIPTION



This command will shift the present position for the axes specified.
Note: POS_SHIFT will automatically disable the position breakpoint interrupt (if enabled) of the specified axes.

SEE ALSO POS_PRESET, EN_POSBRK

APPLICATION

This command may be used in homing a linear system based on index pulse position recording. Adding offset position (in encoder edge counts) to an already recorded position, presets position to a new value without losing position integrity (i.e., no counter information is lost). See also EN_INDEX and POS_PRESET.

Command Sequence Example

No preparation is required before running this instruction.

EXAMPLE

The current axis one position is 45000 counts. Shift the axis 1 position to 50000 counts. The current axis 3 position is 55000 counts. Shift the axis 3 position to 50000 counts.

```
POS_SHIFT (0x5,5000,-5000)
```

PRINT**Acc4 option command****FUNCTION** Write (send) value to terminal**EXECUTION** 200 microseconds**SYNTAX** PRINT (value)**USAGE** DSPL (Motion)**ARGUMENTS**

value 32-bit two's complement constant or (integer) contents of specified DSPL variable.

DESCRIPTION

The PRINT command is used to write (send) a value to the ASCII terminal display. The ASCII transmission to the terminal takes the format:

(value) + <CR> + <LF> + '>'

The value displayed is an integer with 3 implied fractional digits. For example, 123456 is the value 123.456.

EXAMPLE

Write the value 100.45 to the ASCII terminal.

```
PRINT (100450)
```

Write the value contained in DSPL variable VAR62 to the ASCII terminal.

```
PRINT (VAR62)
```

PRINTS

Acc4 option command

FUNCTION Write (send) ASCII String to Terminal

EXECUTION 200 microseconds

SYNTAX PRINTS ("string")

USAGE DSPL (Motion)

ARGUMENTS

string character string up to 26 characters in lengths. The string must consist of the printable ASCII characters (32-126).

DESCRIPTION

The `PRINT` command is used to write (send) a character string to the ASCII transmission to the terminal takes the format:

(string) + <CR> + <LF> + '>'

EXAMPLE

Write "hello world" to the ASCII terminal.

```
PRINT ("hello world")
```

PROBE_POS1, ..., PROBE_POS8 IDENTIFIER

IDENTIFIER Probe Position State Variable

USAGE DSPL (PLC, Motion)

DESCRIPTION

A probe position state variable holds a 32-bit two's complement integer value that represents the probe position (in encoder edge counts) of the specified axis.

<u>Name</u>	<u>Description</u>
PROBE_POS1	axis 1 probe position
PROBE_POS2	axis 2 probe position
PROBE_POSx	axis x probe position
.	.
PROBE_POS8	axis 8 probe position

SEE ALSO CPOS1, ERR1, INDEX_POS1, POS1

EXAMPLE

The probe position state variables can be used as follows:

- as one of the values used in conjunction with a DSPL arithmetic operation:

```
VAR1 = PROBE_POS2 + 1000
```

- as one of the arguments in a DSPL conditional expression:

```
WHILE(PROBE_POS4 > VAR42)
```

PWM_FREQ

Vx4++ option command

FUNCTION Set Pulse Width Modulation (PWM) Frequency

EXECUTION 200 microseconds

SYNTAX PWM_FREQ (m, pwm₁, pwm₂)

USAGE DSPL (Motion), Host (command code: 7Fh)

ARGUMENTS

m bit coding of the specified axis groups

m = 0x3	set axes one, two PWM frequency
m = 0xC	set axes three, four PWM frequency
m = 0xF	set axes one, two, three, four PWM frequency

pwm₁ PWM frequency for axes one, two
 pwm₂ PWM frequency for axes three, four

$1.0 \leq \text{pwm}_x \leq 31.0 \text{ kHz}$

DESCRIPTION

The frequency of the Vx4++ pulse width modulation outputs may be programmed via the PWM_FREQ command. The outputs may be programmed in axis pairs.



Note: Mx4 with Vx4++ will not execute the PWM_FREQ command if the Vx4_BLOCK command is active for the axes in question.

SEE ALSO Vx4_BLOCK

APPLICATION

See *Vx4++ User's Guide*

EXAMPLE

Set a PWM frequency of 15.4 kHz for axes three and four.

```
PWM_FREQ (0xC, 15.4)
```

REL_AXMOVE

FUNCTION Relative Position Axis Move with Trapezoidal Trajectory

EXECUTION 200 microseconds

SYNTAX REL_AXMOVE (n, acc₁, pos₁, vel₁, . . . , acc₈, pos₈, vel₈)

USAGE DSPL (Motion), Host (command code: B7h)

ARGUMENTS

n	bit coding of the specified axis(es)
acc _x	unsigned value specifying the maximum halting acceleration (deceleration) for axis x
	$0 \leq \text{acc}_x \leq 1.999969 \text{ counts}/(200\mu\text{s})^2$
pos _x	incremental position for axis x
	$-805306367 \leq \text{pos}_x \leq 805306367 \text{ counts}$
vel _x	unsigned target velocity for axis x
	$0 \leq \text{vel}_x \leq 255.99998 \text{ counts}/200\mu\text{s}$

When used in DSPL, arguments acc_x, pos_x and vel_x may be selected as a variable.

DESCRIPTION

The REL_AXMOVE command is similar to the AXMOVE command with the exception that relative (or incremental) position is specified, rather than an end position as with AXMOVE.

SEE ALSO AXMOVE, AXMOVE_S, AXMOVE_T, REL_AXMOVE_S, REL_AXMOVE_T, STOP

EXAMPLE

The current position (commanded) of axis 2 is unknown. It is known, however, that we want to move axis 2 8000 counts in the negative direction (that is, -8000 counts from the current position). The move should be accomplished with an acceleration of 1.0 counts/(200μs)² and a target slew rate of -3.5 counts/200μs.

```
REL_AXMOVE (0x2,1.0,-8000,3.5)
```

REL_AXMOVE_S

FUNCTION Relative S-Curve Axis Move with Trapezoidal Trajectory

EXECUTION 200 microseconds

SYNTAX REL_AXMOVE_S (n, acc₁, pos₁, vel₁, ... , acc₈, pos₈, vel₈)

USAGE DSPL (Motion), Host (command code: 75h)

ARGUMENTS

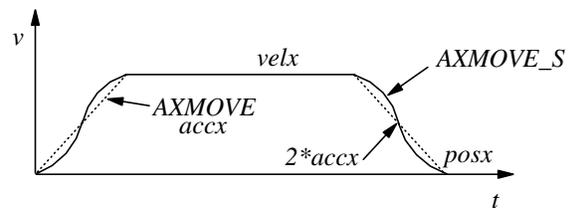
n	bit coding of the specified axis(es)
acc _x	unsigned value specifying the acceleration/deceleration for axis x
	$0 \leq \text{acc}_x \leq 1.999969 \text{ counts}/(200\mu\text{s})^2$
pos _x	relative position for axis x
	$-2147483648 \leq \text{pos}_x \leq 2147483647 \text{ counts}$
vel _x	unsigned target velocity for axis x
	$0 \leq \text{vel}_x \leq 255.99998 \text{ counts}/200\mu\text{s}$

When used in DSPL, arguments acc_x, pos_x, and vel_x may be selected as variables.

DESCRIPTION

The REL_AXMOVE_S RTC allows for s-curve command generation with relative (to current position) endpoint position, slew rate velocity and acceleration for each axis. This command is suitable for linear moves where s-curve acceleration is desired.

REL_AXMOVE_S cont.



The figure above illustrates the velocity profile of the REL_AXMOVE_S along with the linear velocity ramp of the REL_AXMOVE command. With REL_AXMOVE_S, the acceleration will reach a value of $2*accx$ for a maximum (see above figure).

SEE ALSO AXMOVE, AXMOVE_S, AXMOVE_T, REL_AXMOVE, REL_AXMOVE_T, STOP

EXAMPLE

The current position (commanded) of axis 2 is unknown. It is known, however, that we want to move axis 2 8000 counts in the negative direction (that is, -8000 counts from the current position). The move should be accomplished with an acceleration of $1.0 \text{ counts}/(200\mu\text{s})^2$ and a target velocity of (unsigned) $3.5 \text{ counts}/200\mu\text{s}$.

```
REL_AXMOVE_S (0x2, 1.0, -8000, 3.5)
```

REL_AXMOVE_SLAVE

FUNCTION Superimposes a Relative Axis Move onto a Slave Engaged in Gearing

EXECUTION 200 microseconds

SYNTAX REL_AXMOVE_SLAVE (n, acc, rel_pos, rel_vel)

USAGE DSPL (Motion), Host (command code: AEh)

ARGUMENTS

n	bit coding the axes involved
acc	relative move acceleration
rel_pos	position value relative to current position
rel_vel	velocity value relative to current velocity

When used in DSPL, arguments acc, rel_pos and rel_vel may be selected as variables.

DESCRIPTION

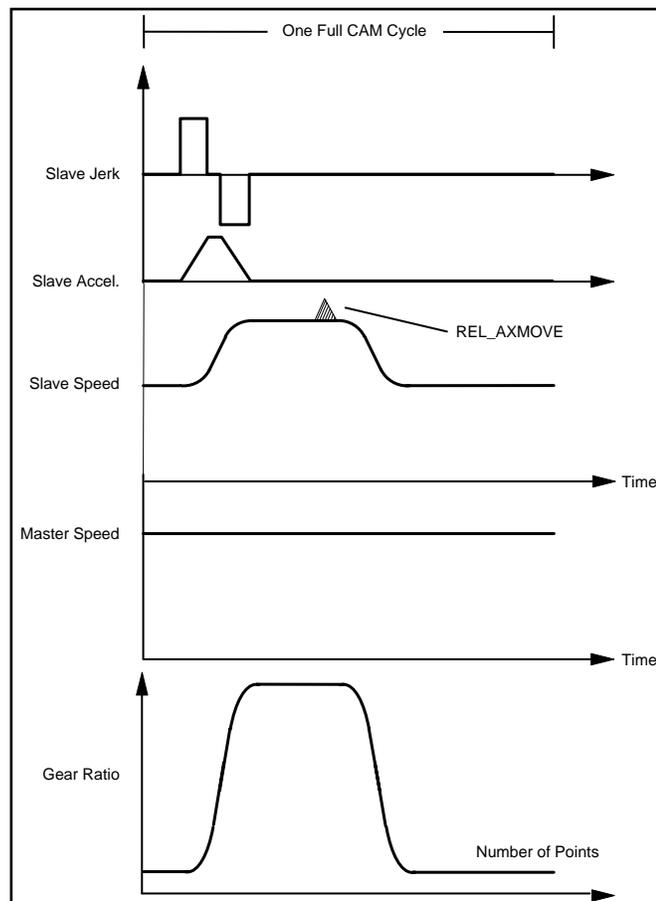
This command is similar to AXMOVE with two exceptions. First, it is relative not absolute; and second, it works only on the slave axis(es) involved in electronically geared or cam applications. This command allows the slave to momentarily disengage from the gearing process and compensate for its position shortcomings.

SEE ALSO CAM, CAM_OFF, CAM_OFF_ACC, CAM_POS, CAM_PROBE, GEAR, GEAR_OFF, GEAR_OFF_ACC, GEAR_POS, GEAR_PROBE, SYNC

APPLICATION

General master/slaving in particular flying shear applications can benefit from this instruction. Flying shear with registration marks is handled similarly to that of synchronous cutting. That is, the measured cutting error is used in the next cycle as an added function to compensate for the motion's shortcomings.

REL_AXMOVE_SLAVE cont.



REL_AXMOVE_T

FUNCTION Time-Based Relative Axis Move with Trapezoidal Trajectory

EXECUTION 200 microseconds

SYNTAX REL_AXMOVE_T (n, acc₁, pos₁, tm₁, ... , acc₈, pos₈, tm₈)

USAGE DSPL (Motion), Host (command code: 78h)

ARGUMENTS

n	bit coding of the specified axis(es)
acc _x	unsigned value specifying the acceleration/deceleration for axis x $0 \leq \text{acc}_x \leq 1.999969 \text{ counts}/(200\mu\text{s})^2$
pos _x	relative position for axis x $-2147483648 \leq \text{pos}_x \leq 2147483647 \text{ counts}$
tm _x	motion time for axis x $0 \leq \text{tm}_x \leq 5000000 (200\mu\text{s})$



Note: The time argument, tm_x, is an unsigned value with a unit of 200usec.

When used in DSPL, arguments acc_x, pos_x, and tm_x may be selected as variables.

DESCRIPTION

The REL_AXMOVE_T RTC allows for trapezoidal command generation with relative (to current position) endpoint position, acceleration, and time to complete the move for each axis. This

RESET

FUNCTION Reset Mx4

EXECUTION 200 microseconds

SYNTAX RESET (AAh, AAh)

USAGE DSPL (Motion), Host (command code: 72h)

ARGUMENTS

 AAh reset signature byte

DESCRIPTION

This command brings the servo controller card back to power-up state. Upon Mx4's reset completion, a host interrupt is generated via bit 4 of DPR locations [Mx4:7FEh] [Mx4 Octavia:1FFEh].

SEE ALSO none

APPLICATION

From time to time all systems may have to be software reset to allow for an initialization.

Command Sequence Example

No preparation is required before running this instruction.

EXAMPLE

Reset the Mx4 controller card.

```
RESET (0xAA, 0xAA)
```

RET

FUNCTION Return from Subroutine

EXECUTION 10 microseconds

SYNTAX RET ()

USAGE DSPL (Motion)

ARGUMENTS

none

DESCRIPTION

This instruction is used to return from a called subroutine to the program which initiated the `CALL`. The program flow returns to the calling DSPL program after the `RET` instruction. The `RET` command is the last instruction of a subroutine.

SEE ALSO `CALL`

APPLICATION

See Application Notes

EXAMPLE

Return from a subroutine.

```
RET ( )
```

RUN_M_PROGRAM

FUNCTION Initiate DSPL Program Execution

EXECUTION 10 microseconds

SYNTAX RUN_M_PROGRAM (program)
or
RUN_M_PROGRAM (program1, program2)

USAGE DSPL (PLC)

ARGUMENTS

program The program label of the Motion program to be run.

DESCRIPTION

Mx4 can run up to two Motion Programs on Mx4 and three on Mx4 Octavia simultaneously. If the user attempts to run more than two motion programs or Mx4's program buffer is full, an interrupt is generated to the host. Bit 0 of location 0Fh in the Dual Port RAM is set to 1 and bit 5 of the interrupt register 2 is also set.

SEE ALSO STOP_ALL_M_PROGRAM, STOP_M_PROGRAM

APPLICATION

See *DSPL Application Notes*

EXAMPLE

Begin execution of the DSPL programs "PROG_1" and "PROG_2".

```
RUN_M_PROGRAM (PROG_1)  
RUN_M_PROGRAM (PROG_2)
```

SIGN

FUNCTION Find the Sign of a Constant or a Variable Value.

EXECUTION 10 microseconds

SYNTAX `SIGN(valu)` or `-SIGN(valu)`

USAGE DSPL (PLC, Motion)

ARGUMENTS

valu A constant
 or a
 variable (VAR1 through VAR128)

DESCRIPTION

This function finds the sign of a constant or a variable value. The value returned is set as follows:

<code>SIGN(valu) = -1</code>	if <code>valu < 0</code>
<code>SIGN(valu) = 0</code>	if <code>valu = 0</code>
<code>SIGN(valu) = +1</code>	if <code>valu > 0</code> .

If a minus sign appears to the left of the SIGN function, the number returned by SIGN is multiplied by -1.



Note: This function can only be used with a variable assignment statement. For example:

```
VAR55 = SIGN(-88.43)
```

SEE ALSO ABS, FRAC, INT, SQRT

EXAMPLE

The first example finds the sign of the value stored in VAR13 and stores the result in VAR47:

```
VAR47 = SIGN(VAR13)
```

The second example finds the sign of -71.482 and stores the result (-1) in VAR31:

```
VAR31 = SIGN(-71.482)
```

SIN

FUNCTION Calculate the Sine of a Constant or a Variable Value.

EXECUTION 75 microseconds

SYNTAX SIN(*valu*) or -SIN(*valu*)

USAGE DSPL (PLC, Motion)

ARGUMENTS

valu A constant real number
or a
variable (VAR1 through VAR128)

DESCRIPTION

This mathematical function calculates the sine of a constant or a variable value specified in radians. If *valu* is a constant and a minus sign appears to the left of the SIN function, the result of the sine calculation is multiplied by -1.



Note: This function can only be used with a variable assignment statement. For example:

```
VAR34 = SIN(-1.72)
```

SEE ALSO ARCTAN, COS, TAN

EXAMPLE

The first example calculates the sine of the value stored in VAR17 and stores the result in VAR42:

```
VAR42 = SIN(VAR17)
```

The second example finds the sine of 2.45 radians and stores the result (0.637764702) in VAR37:

```
VAR37 = SIN(2.45)
```

SINE_OFF

FUNCTION Turn Off Circular Interpolation Sine Table

EXECUTION 10 microseconds

SYNTAX SINE_OFF (n)

USAGE DSPL (PLC, Motion)

ARGUMENTS

n bit coding of the axes for which sine tables will be disabled

DESCRIPTION

This instruction turns off (clears) the Mx4 position and velocity sine tables involved in circular interpolation. This way, the machine compensation table will be the only means of contouring.

SEE ALSO CIRCLE, SINE_ON, TABLE_OFF, TABLE_ON

APPLICATION

See Application Notes

EXAMPLE

Turn the sine table off for axes three and four.

```
SINE_OFF (0xC)
```

SINE_ON

FUNCTION Turn On Circular Interpolation Sine Table

EXECUTION 10 microseconds

SYNTAX SINE_ON (n)

USAGE DSPL (PLC, Motion)

ARGUMENTS

n bit coding of the axes for which sine table is enabled

DESCRIPTION

This instruction turns on (reactivates) the Mx4 position and velocity sine tables involved in circular interpolation. This instruction is executed after the execution of TURN OFF SINE TABLE.

SEE ALSO CIRCLE, SINE_OFF, TABLE_OFF, TABLE_ON

APPLICATION

See *Application Notes*

EXAMPLE

Enable the sine table for axes one, two, and three.

```
SINE_ON (0x7)
```

SQRT

FUNCTION Calculate the Positive Square Root of a Constant or Variable Value.

EXECUTION 75 microseconds

SYNTAX `SQRT(valu)` or `-SQRT(valu)`

USAGE DSPL (PLC, Motion)

ARGUMENTS

`valu` A constant real number ≥ 0
or a
variable (`VAR1` through `VAR128`)

DESCRIPTION

This mathematical function calculates the square root of a constant or a variable value. If *valu* is a constant, it must be a constant ≥ 0 otherwise an error will be returned. If *valu* is a variable, the function will return the square root of the value stored in the variable if that value ≥ 0 . Otherwise a value of zero is returned. If *valu* is a constant and a minus sign appears to the left of the `SQRT` function, the result of the square root calculation is multiplied by -1.



Note: This function can only be used with a variable assignment statement. For example:

```
VAR2 = SQRT(32.97)
```

SEE ALSO `ABS`, `FRAC`, `INT`, `SIGN`

EXAMPLE

The first example calculates the square root of the value stored in `VAR17` and stores the result in `VAR42`:

```
VAR42 = SQRT(VAR17)
```

The second example finds the square root of 12.75 and stores the negated result (-3.570714214) in `VAR16`:

```
VAR16 = -SQRT(12.75)
```

START

FUNCTION Start Contouring Motion
EXECUTION 10 microseconds
SYNTAX START (n)
USAGE DSPL (Motion), Host (command code: 6Dh)

ARGUMENTS

n bit coding of the specified axis(es)

DESCRIPTION

This command starts the motion (simultaneously) for the specified axes included in 2nd order and cubic spline contouring. *START* applies to contouring only.



Note: *START* will be ignored if contouring is in progress.

SEE ALSO STOP, VECCHG

APPLICATION

This command must be used in all 2nd order and ring buffer cubic spline contouring applications to start contouring with selected axes.

For 2nd Order Contouring Only

This command can be overwritten by *VECCHG* which redefines the axes involved in the contouring process. For example, *START* starts the contouring of axes 1, 3, and 4. If in the course of contouring, a *VECCHG* is received (with argument) specifying axes 1, 2, and 3, the new contouring points in the ring buffer will be used for the newly defined axes. Please also see *VECCHG*.

START cont.

Command Sequence Example

```
. ;load ring buffer with positions and velocities
.  
MAXACC ( ) ;make sure system can stop  
CTRL ( ) ;set the gains  
KILIMIT ( )  
BTRATE ( ) ;set the block transfer rate  
EN_BUFBRK ( ) ;set the breakpoint in the ring buffer  
.  
.  
START ( ) ;start contouring
```

EXAMPLE

Start contouring motion in axes 2, 3, and 4.

```
START (0xE)
```

STEPPER_ON

Stp4 option command

FUNCTION Select Servo/Stepper Axes

EXECUTION 200 microseconds

SYNTAX STEPPER_ON (n)

USAGE DSPL (Motion), Host (command code: 8Dh)

ARGUMENTS

n bit coding the axes selected as stepper axes (the remaining axes are servo axes)

DESCRIPTION

This command requires the Stp4 add-on card. STEPPER_ON allows the user to select the axes which are stepper control axes. The axes not selected by the n argument remain servo control axes.

EXAMPLE

Select axes 1 and 2 as stepper control axes.

```
STEPPER_ON (0x3)
```

STOP

FUNCTION	Stop Motion
EXECUTION	75 microseconds
SYNTAX	STOP (n)
USAGE	DSPL (Motion), Host (command code: 6Eh)

ARGUMENTS

n bit coding of the specified axis(es)

DESCRIPTION

This command stops the motion of all specified axes simultaneously. To stop motion, the servo control card uses the programmed values for maximum acceleration / deceleration. Upon receipt of `STOP`, the servo controller aborts the current command. The host is responsible for clearing the ring buffer of any remaining commands if the axis(es) stopped was involved in contouring motion.



Note 1: An emergency stop signal, `ESTOP_ACC`, will perform a hardware stop. This is an open collector input signal which is active low and is shared between all of the controller cards.



Note 2: `STOP` will be ignored if the maximum acceleration / deceleration is equal to zero (e.g., `MAXACC` not issued).

If an axis is halting to a stop from a previously executed `STOP RTC` or active `ESTOP_ACC` input, Mx4 will ignore any motion commands (`AXMOVE`, `REL_AXMOVE`, `START` or `VELMODE`) and will report an "RTC Command Ignored" interrupt to the host. The above motion commands should not be sent to Mx4 for a halting axis until the axis motion has come to a stop.

SEE ALSO `MAXACC`, `START`

STOP cont.

APPLICATION

For all applications involving bringing speed to zero in the quickest possible manner.

Command Sequence Example

```
MAXACC ( ) ;set the maximum accel. so system can be stopped
CTRL ( ) ;set the gains
KILIMIT ( )
BTRATE ( ) ;set the block transfer rate
EN_BUFBRK ( ) ;set the breakpoint in the ring buffer
.
.
STOP ( ) ;stop the motion
. ;upon completion of stop (command) trajectory
. ;Mx4 generates motion complete interrupt
```

EXAMPLE

Bring the motion of axes 1 and 4 to a halt.

```
STOP (0x9)
```

STOP_ALL_M_PROGRAM

FUNCTION Terminate Execution of All DSPL Motion Programs

EXECUTION 200 microseconds

SYNTAX STOP_ALL_M_PROGRAM ()

USAGE DSPL (PLC, Motion)

ARGUMENTS

none

DESCRIPTION

This instruction terminates the execution of all running DSPL Motion programs. DSPL Motion programs may be re-initiated via additional RUN_M_PROGRAM commands in the PLC program.

The STOP_ALL_M_PROGRAM command will also stop the motion (if any) of all axes with the programmed MAXACC acceleration.

SEE ALSO MAXACC, RUN_M_PROGRAM, STOP_M_PROGRAM

APPLICATION

See Application Notes

EXAMPLE

Stop the execution of all running Motion programs.

```
STOP_ALL_M_PROGRAM ( )
```

STOP_M_PROGRAM

FUNCTION Terminate Execution of DSPL Motion Program(s)

EXECUTION 50 microseconds

SYNTAX STOP_M_PROGRAM (program)
or
STOP_M_PROGRAM (program1, program2)

USAGE DSPL (PLC, Motion)

ARGUMENTS

program The program label of the Motion program to be stopped

DESCRIPTION

The STOP_M_PROGRAM command is used to stop the execution of selected DSPL Motion programs. DSPL Motion programs may be re-initiated via additional RUN_M_PROGRAM commands in the PLC program.

SEE ALSO RUN_M_PROGRAM, STOP_ALL_M_PROGRAM

APPLICATION

See Application Notes

EXAMPLE

Stop the execution of DSPL programs TEST1 and TEST2.

```
STOP_M_PROGRAM (TEST1, TEST2)
```

SYNC

FUNCTION Master / Slave Select

EXECUTION 10 microseconds

SYNTAX SYNC (m)

USAGE DSPL (motion), Host (command code: 87h)

ARGUMENTS

m selects the Master / Slave status of the Mx4 card

m = 0 : Mx4 is configured as a Master

m <> 0 : Mx4 is configured as a Slave

DESCRIPTION

If more than one Mx4 card is to be used in a system and card-to-card synchronization is required, the SYNC command should be used. SYNC allows multiple Mx4 cards to operate in synchronization within a system by specifying a single Master and the remaining card(s) as Slaves. If only one Mx4 is used in a host computer system, that Mx4 must be configured as a Master.



Note: Mx4 powers-up and resets to a default Master status.

In addition to configuring the Mx4 cards with SYNC (for multiple card systems), a cable jumper must be included on the J5 connector of each of the boards. The cable must be wired such that the MASTER signal from the Master Mx4 connects to the SLAVE signal of each of the Slave Mx4(s) (see *Mx4 User's Guide, Installing Your Mx4*).

SEE ALSO none

SYNC cont.

APPLICATION

This command is used in applications where tight coordination of more than four axes (when using Mx4s) or eight axes (when using Mx4 Octavias) is required. This command essentially slaves several Mx4 cards to a single Master Mx4. Applications involving many axes contouring may benefit from this command.

Command Sequence Example

This command must be executed immediately after the initialization. Please remember that the default value for m is zero (i.e., the card is initialized as a Master).

EXAMPLE

Configure the Mx4 controller as a slave in a multi-Mx4 synchronized system.

```
SYNC (0x1)
```

TABLE_OFF

FUNCTION Disable Position and Velocity Circular Interpolation Compensation Tables

EXECUTION 10 microseconds

SYNTAX TABLE_OFF (n)

USAGE DSPL (PLC, Motion)

ARGUMENTS

n bit coding of the axes for which the position and velocity compensation tables are disabled

DESCRIPTION

The TABLE_OFF command turns 'off' or disables the position and velocity compensation tables for the specified axes. After a TABLE_OFF command for an axis, any circular interpolation involving that axis will use the sine tables only for the circular interpolation.



Note: Before executing a TABLE_OFF command, it is important that the sine table for the axis is enabled.

SEE ALSO CIRCLE, SINE_ON, SINE_OFF, TABLE_ON

APPLICATION

See *Application Notes*

EXAMPLE

Disable the compensation tables for axes two, three, and four:

```
TABLE_OFF (0xE)
```

TABLE_ON

FUNCTION Enable Position and Velocity Circular Interpolation Compensation Tables

EXECUTION 10 microseconds

SYNTAX TABLE_ON (n)

USAGE DSPL (PLC, Motion)

ARGUMENTS

n bit coding of the axes for which the position and velocity compensation tables are enabled

DESCRIPTION

This instruction will compensate for velocity and position inaccuracies or nonlinearities of the system's mechanical parts involved in circular interpolation. The compensation tables must be downloaded to Mx4 before execution of the TABLE_ON command.

Note: Position and velocity compensation tables are 1024 locations long. There is a corresponding position and velocity compensation table for each axis. For both position and velocity tables, each point is a 15-bit two's complement value, hence it represents an absolute 14-bit value. Mx4 initializes the tables' values to zeros. If the table is loaded with m points, where m is less than 1024, the remaining points will be zero. If the table is loaded with more than 1024 values, the additional points will be ignored.



SEE ALSO CIRCLE, SINE_ON, SINE_OFF, TABLE_OFF

APPLICATION

See *Application Notes*

EXAMPLE

Enable the compensation tables for axes two and four:

```
TABLE_ON (0xA)
```

TABLE_P, TABLE_V**IDENTIFIER****IDENTIFIER** DSPL Table

SYNTAX

```
TABLE_P(index) = valu1
TABLE_V(index) = valu2
var = TABLE_P(index)
var = TABLE_V(index)
```

USAGE DSPL (PLC, Motion)**ARGUMENTS**

index	0 < constant integer value < 4095 or a DSPL variable value (VAR1 through VAR128)
valu1	-2147483648 ≤ valu1 ≤ 2147483647 or a DSPL variable value (VAR1 through VAR128)
valu2	0 ≤ valu2 ≤ 255.99998 or a DSPL variable value (VAR1 through VAR128)
var	DSPL variable value (VAR1 through VAR128)

DESCRIPTION

The DSPL tables `TABLE_P` and `TABLE_V` can be used to store integer and fractional values in a DSPL program. Values in `TABLE_P` are stored in the position format (32-bit two's complement integer values), while values in `TABLE_V` are stored in the velocity format (25-bit two's complement values sign extended to 32-bits with the least significant 16 bits representing the fractional value.)



Note The DSPL tables, cam, internal cubic spline, and position/velocity compensation tables share overlapping data space in Mx4.

TABLE_P, TABLE_V cont.

IDENTIFIER



Note The fractional portion of any values stored in `TABLE_P` will be truncated. Values stored in `TABLE_V` can have a maximum absolute value of 256.

EXAMPLES

The first example stores the value 12 (truncated from 12.3) into the table at index 13:

```
TABLE_P(13) = 12.3
```

The second example stores the value in `VAR12` in the table at the location indexed by the value in `VAR1`:

```
TABLE_V(VAR1) = VAR12
```

The third example retrieves the value in the table at the location indexed by the value in `VAR17` and stores the value in `VAR28`:

```
VAR28 = TABLE_V(VAR17)
```

TABLE_SEL

FUNCTION Select Compensation Table

EXECUTION 50 microseconds

SYNTAX TABLE_SEL (n, tb₁, ... , tb₈)

USAGE DSPL (Motion), Host (command code: A2h)

ARGUMENTS

n bit coding the axes involved

tb_x specifies the compensation table to be used for axis x

$1 \leq tb_x \leq 8$

DESCRIPTION

The TABLE_SEL command allows the user to arbitrarily select the compensation table for the axis(es) in question. More than one axis may use a compensation table.

SEE ALSO CIRCLE, TABLE_OFF, TABLE_ON

EXAMPLE

Axes 1 and 2 are to use compensation table 2, while axes 3 and 4 use compensation table 1.

```
TABLE_SEL (0xF, 2, 2, 1, 1)
```

TAN

FUNCTION Calculate the Tangent of a Constant or a Variable Value.

EXECUTION 100 microseconds

SYNTAX TAN(*valu*)

USAGE DSPL (PLC, Motion)

ARGUMENTS

valu A constant real number or a variable (VAR1 through VAR128)

DESCRIPTION

This mathematical function calculates the tangent of a constant or a variable value specified in radians. If *valu* is a constant and a minus sign appears to the left of the TAN function, the result of the tangent calculation is multiplied by -1.



Note: This function can only be used with a variable assignment statement. For example:

```
VAR11 = TAN(1.163)
```

SEE ALSO ARCTAN, COS, SIN

EXAMPLE

The first example calculates the tangent of the value stored in VAR51 and stores the result in VAR14:

```
VAR14 = TAN(VAR51)
```

The second example finds the tangent of -2.009 radians and stores the result (2.134071211) in VAR24:

```
VAR24 = TAN(-2.009)
```

TIMER, TIMER1, ..., TIMER4**IDENTIFIER****FUNCTION** General Purpose DSPL Timer State Variable**SYNTAX** [Mx4 / Mx42]

TIMER

[Mx4 Octavia]

TIMER1, TIMER2, TIMER3, TIMER4

USAGE DSPL (PLC, Motion)**DESCRIPTION**

TIMER is a DSPL identifier, which in conjunction with `TIMER_RESET` provides a general purpose DSPL timer with time increments of 200 μ sec. `TIMER` may be reset to 0 via the `TIMER_RESET` command.

SEE ALSO `TIMER_RESET`**EXAMPLE**

Implement a one second delay with `TIMER` on an Mx4.

```
TIMER_RESET ( )
WAIT_UNTIL (TIMER >= 5000)
```

TIMER_RESET

FUNCTION Reset General Purpose DSPL Timer

EXECUTION 10 microseconds

SYNTAX [Mx4 / Mx42]
TIMER_RESET ()
[Mx4 Octavia]
TIMER_RESET (n)

USAGE DSPL (PLC, Motion)

ARGUMENTS

n bit coding of specified timer(s) (only applies to Octavia)

DESCRIPTION

This command resets the single DSPL timer on an Mx4, or any of the four timers on an Mx4 Octavia.

SEE ALSO TIMER, TIMER1, ..., TIMER4

EXAMPLE

Implement a one second delay with `TIMER` on an Mx4.

```
TIMER_RESET ( )  
WAIT_UNTIL (TIMER >= 5000)
```

TRQ_LIMIT

FUNCTION DAC Output Voltage Limit

EXECUTION 200 microseconds

SYNTAX TRQ_LIMIT (n, val₁, ... , val_g)

/USAGE DSPL (Motion), Host (command code: 5Bh)

ARGUMENTS

n	bit coding of the specified axis(es)
val _x	DAC output voltage (abs) limit for axis x
	-10.0 <= val _x <= 9.9997 volts

When used in DSPL, the argument val_x may be selected as a variable.

DESCRIPTION

The TRQ_LIMIT command specifies a torque limit (by means of output voltage limiting) value ranging from 0 volts (no output) to +/-10 volts (full swing) with a resolution of approximately 0.3 millivolts.

The Mx4 controller powers-up and resets to a default torque limit value allowing full output voltage swing.

SEE ALSO none

APPLICATION

This command can be used in applications where an axis torque needs to be limited, such as packaging or material handling.

Command Sequence Example

No preparation is required before running this instruction.

EXAMPLE

Limit the output voltage swing for axis 2 to +/- 7.5 volts.

```
TRQ_LIMIT (0x2, 7.5)
```

VAR1, ..., VAR128

IDENTIFIER

IDENTIFIER DSPL Variable

USAGE DSPL (PLC, Motion)

DESCRIPTION

The 128 DSPL variables hold floating point real numbers that can be stored, retrieved, and manipulated by the DSPL programmer.

EXAMPLES

The DSPL variables can be used to do the following:

- specify the value of an argument in a DSPL command or function:

```
AXMOVE(0x1, VAR1, VAR23, VAR14)
VAR1 = SQRT(VAR32)
```

- store constant numbers:

```
VAR3 = -9385.38
VAR5 = 0x34
```

- assign the value of one variable to another:

```
VAR13 = VAR29
```

- perform intermediate computations:

```
VAR23 = VAR2 / 23.78
VAR51 = VAR32 * VAR12
```

- retrieve/store a value from/to a DSPL tables (TABLE_P and TABLE_V):

```
VAR23 = TABLE_V(332)
TABLE_P(123) = VAR2
```

- provide an index into one of the DSPL tables:

```
TABLE_V(VAR7) = 3.75
```

- provide bit register functionality

```
VAR4 = VAR55 & 0x1133
```

- specify one or both of the values in a conditional expression:

```
WAIT_UNTIL(VAR12 > VAR50)
```

VECCHG

FUNCTION 2nd Order Contouring Vector Change

EXECUTION 10 microseconds

SYNTAX VECCHG (n, m)

USAGE DSPL (Motion), Host (command code: 6Fh)

ARGUMENTS

n	bit coding of the specified axis(es) involved
m	value which represents the buffer position (in 8 byte offsets from the start of the buffer) where the number of axes involved in contouring must be changed to include only those axes coded by n

DESCRIPTION

Upon the execution of this command, the 2nd order contouring task assumes a new set of axes at the programmed pointer location.



Note: Three buffer levels are used to implement this instruction.

SEE ALSO START

APPLICATION

See START.

VECCHG cont.

Command Sequence Example

```
MAXACC ( ) ;set the maximum accel. so system can be stopped
CTRL ( ) ;set the gains
KILIMIT ( )
BTRATE ( ) ;set the block transfer rate
EN_BUFBRK ( ) ;set the buffer breakpoint interrupt
.
.
START ( ) ;start contouring for a selected number of axes
. ;based on buffer breakpoint interrupt transfer more
. ;points
VECCHG ( ) ;use points in ring buffer for a new set of axes
```

EXAMPLE

Begin 2nd order contouring in axes 1, 2, and 3 after the 23rd segment move command of the ring buffer.

```
VECCHG (0x7,23)
```

VECT4_PAR1, ..., VECT4_PAR8**IDENTIFIER****IDENTIFIER** Vx4++ Parameter**USAGE** DSPL (PLC, Motion)**DESCRIPTION**

With the Vx4++ option, Vx4++ state variables are available in Mx4s' DSPL programming language. The source of the state variable is selected with the VIEWVEC command.

<u>Name</u>	<u>Description</u>
VECT4_PAR1	Vx4++ parameter 1
VECT4_PAR2	Vx4++ parameter 2
VECT4_PAR3	Vx4++ parameter 3
.	.
VECT4_PAR8	Vx4++ parameter 8

SEE ALSO VIEWVEC**EXAMPLE**

The Vx4++ parameters can be used as follows:

- as one of the values used in conjunction with a DSPL arithmetic operation:

```
VAR12 = VECT4_PAR3 + 3000
```

- as one of the arguments in a DSPL conditional expression:

```
WHILE(VECT4_PAR1 > 100000)
```

VX4_BLOCK

VX4++ option command

FUNCTION Blocks Vx4++ commands

EXECUTION 200 microseconds

SYNTAX VX4_BLOCK (m, blk₁, blk₂)

USAGE DSPL (Motion), Host (command code: 84h)

ARGUMENTS

m	bit coding of the specified axis groups
	m = 0x3 axes one, two
	m = 0xC axes three, four
	m = 0xF axes one, two, three, four
blk ₁	block code for axes one, two
blk ₂	block code for axes three, four
	blk _x = 0 Vx4++ block disabled
	blk _x = 1 Vx4++ block enabled

DESCRIPTION

This command is used to block some of the vx4++ commands so that those commands may not be accidentally executed. The user is responsible for disabling the block command in order to execute one of the commands listed below (SEE ALSO).

SEE ALSO CURR_LIMIT, CURR_OFFSET, ENCOD_MAG, MOTOR_TECH, PWM_FREQ

APPLICATION

See *Vx4++ User's Guide*

EXAMPLE

Enable the vx4++ command blocking for all four axes.

```
VX4_BLOCK (0xF, 1, 1)
```

VEL1, ..., VEL8**IDENTIFIER****IDENTIFIER** Actual Velocity State Variable**USAGE** DSPL (PLC, Motion)**DESCRIPTION**

A actual velocity state variable holds a value that represents the current velocity (in encoder edge counts/200µs) of the specified axis:

<u>Name</u>	<u>Description</u>
VEL1	axis 1 actual velocity
VEL2	axis 2 actual velocity
VELx	axis x actual velocity
.	
.	
VEL8	axis 8 actual velocity

SEE ALSO CVEL1**EXAMPLE**

The actual velocity state variables can be used as follows:

- as one of the values used in conjunction with a DSPL arithmetic operation:

```
VAR12 = VEL2 - 1.5
```

- as one of the arguments in a DSPL conditional expression:

```
WHILE(VEL4 > 1.5)
```

VELMODE

FUNCTION Velocity Mode
EXECUTION 100 microseconds
SYNTAX VELMODE (n, vel₁, ... , vel_g)
USAGE DSPL (Motion), Host (command code: 70h)
ARGUMENTS

n bit coding of the specified axis(es)
vel_x target velocity for axis x
$$-256 \leq \text{vel}_x \leq 255.99998 \text{ counts}/200\mu\text{s}$$

When used in DSPL, argument vel_x may be selected as a variable.

DESCRIPTION

Upon the execution of this command, a velocity loop for the specified axes will be closed. The velocity loop uses the same gains as those specified using the control law command. VELMODE uses the MAXACC maximum acceleration / deceleration value to accelerate or decelerate to the desired velocity.



Note : VELMODE will be ignored if the maximum acceleration / deceleration is equal to zero (e.g., MAXACC not issued).

SEE ALSO MAXACC

APPLICATION

This instruction is useful in all general purpose velocity control applications. Please remember that although VELMODE primarily regulates speed, the outer loop is still position. This means that while regulating speed, Mx4 continually tries to zero the position error.

Command Sequence Example

```
MAXACC ( ) ;set the maximum accel. so system can be stopped
CTRL ( ) ;set the gains
KILIMIT ( )
.
VELMODE ( )
```

EXAMPLE

Engage axis 2 in velocity mode with a velocity of 3.71 counts/200 μs.

```
VELMODE (0x2,3.71)
```

VIEWVEC**Vx4++ option command****FUNCTION** Specify Vx4++ State Variables to View**EXECUTION** 200 microseconds**SYNTAX** VIEWVEC (n, m)**USAGE** DSPL (Motion), Host (command code: 83h)**ARGUMENTS**

n	bit coding of the specified axis(es)
m	value specifying state variable

m=0	Iqs error
m=1	Ids error
m=2	Iqs feedback
m=3	Ids feedback
m=4	Iqs command
m=5	Ir feedback
m=6	Is feedback
m=7	It feedback

DESCRIPTION

This command selects the Vx4++ state variable which is available in the Mx4 Dual Port RAM and also with the VECT4_PARx DSPL identifiers.

As is evident above, only 1 variable may be “viewed” per axis at any given time.

SEE ALSO none**APPLICATION**

See *Vx4++ User's Guide*

EXAMPLE

Change the Vx4++ state variable selection to Ids feedback for axis 1. Any subsequent VECT4_PAR1 accesses will yield the axis 1 Ids feedback value.

```
VIEWVEC (0x1, 3)
```

WAIT_UNTIL

FUNCTION Halt Program Execution Until Condition is True.

EXECUTION Depends on user arguments

SYNTAX WAIT_UNTIL (conditional expression)

USAGE DSPL (PLC, Motion)

ARGUMENTS

conditional expression

The conditional expression must be boolean, equating to True or False. The conditional expression may consist of multiple boolean conditions ANDed or ORed together. The conditional expression operators are:

>	greater than
<	less than
>=	greater than or equal
<=	less than or equal
= =	equal
!=	not equal
AND	logical AND
OR	logical OR
&	bit-wise AND

The conditional expression is enclosed via sets of parentheses. Nested parentheses may be used when multiple boolean conditions are used or more complex conditional expressions are implemented.



Note: If nested parentheses are not used to indicate evaluation precedence in a conditional expression, the expression will be evaluated from left-to-right.

WAIT_UNTIL cont.

DESCRIPTION

This instruction controls the flow of the program. If `WAIT_UNTIL` statements are used, Mx4 will wait until the boolean condition is True, then it executes the instructions after the `WAIT_UNTIL` statement.

SEE ALSO none

APPLICATION

All general motion application programs.

EXAMPLE

Halt program execution or 'wait' for the axis four command velocity to be greater than -4.55 and an active IN0 (1) input before continuing.

```
WAIT_UNTIL ((CVEL4 > -4.55) AND (INP1_REG & 0x0001))
```

WAIT_UNTIL_RTC

FUNCTION Halt Program Execution Until RTC Signal Is Received

EXECUTION Runs until an RTC is detected

SYNTAX `WAIT_UNTIL_RTC ()`

USAGE DSPL (Motion)

ARGUMENTS

none

DESCRIPTION

After execution of the `WAIT_UNTIL_RTC` command, the DSPL Motion program waits until Mx4 receives (from the host) the RTC command `SIGNAL_DSPL`.

SEE ALSO none

APPLICATION

All generic motion application programs.

EXAMPLE

Halt program execution until the `SIGNAL_DSPL` RTC is received from the host.

```
WAIT_UNTIL_RTC ( )
```

WEND

FUNCTION Designates End of WHILE-WEND Structure

EXECUTION 10 microseconds

SYNTAX WHILE (conditional expression)
 program code to execute while WHILE condition is True
 WEND

USAGE DSPL (PLC, Motion)

ARGUMENTS

none

DESCRIPTION

The WHILE-WEND structure is used for conditional repeat loop program execution. WEND designates the last line of the WHILE-WEND structure. A WEND statement must be included with every WHILE statement.

SEE ALSO WHILE

APPLICATION

See Application Notes

EXAMPLE

While the following error of axis two is less than 50 counts, monitor the velocity of axis one. If the command velocity of axis one is greater than 2.0, bring axis one to a halt.

```
WHILE (ERR2 < 50)
  IF (CVEL1 > 2.0)
    STOP (0x1)
  ENDIF
WEND
```

WHILE

FUNCTION Designates Beginning of WHILE - WEND Structure

EXECUTION 200 microseconds

SYNTAX WHILE (conditional expression)
 program code to execute while condition is True
 WEND

USAGE DSPL (PLC, Motion)

ARGUMENTS

conditional expression

The conditional expression must be boolean, equating to True or False. The conditional expression may consist of multiple boolean conditions ANDed or ORed together. The conditional expression operators are:

>	greater than
<	less than
>=	greater than or equal
<=	less than or equal
= =	equal
!=	not equal
AND	logical AND
OR	logical OR
&	bit-wise AND

See 'DSPL Variables' for the complete list of variables which may be used in conditional expressions.

The conditional expression is enclosed via sets of parentheses. Nested parentheses may be used when multiple boolean conditions are used or more complex conditional expressions are implemented.



Note: If nested parentheses are not used to indicate evaluation precedence in a conditional expression, the expression will be evaluated from left-to-right.

WHILE cont.

For example,

```
WHILE ( (VAR1 > 100) AND (POS2 > 100) AND
(ERR1 == 200) OR (IN_REG1 & 0x3) AND
(CVEL1 > 10 ) )
```

This line is interpreted in DSPL as:

```
WHILE ( { { { [ (VAR1 > 100) AND (POS2 > 100) ]
AND (ERR1 == 200) } OR
(IN_REG1 & 0x3) }AND ( (CVEL1 > 10) } )
```

DESCRIPTION

The `WHILE-WEND` structure allows for a repeating program loop based on a conditional expression. The program commands between the `WHILE` and `WEND` lines are executed while the conditional expression is `TRUE`. If the conditional expression evaluates `FALSE`, program execution jumps to the first command following the `WEND` command.

`WHILE-WEND` structures may be nested.

SEE ALSO

`WEND`

APPLICATION

See *Application Notes*

EXAMPLE

While the following error of axis two is less than 50 counts, monitor the velocity of axis one. If the command velocity of axis one is greater than 2.0, bring axis one to a halt.

```
WHILE (ERR2 < 50)
    IF (CVEL1 > 2.0)
        STOP (0x1)
    ENDIF
WEND
```

= **OPERATOR**

OPERATOR = (Assignment)

SYNTAX var = valu1
or
tablename = valu2

USAGE DSPL (PLC, Motion)

ARGUMENTS

- var DSPL variable (VAR1 through VAR128)
- valu1 A constant real number, variable (VAR1 through VAR64), state variable, ADC value, table value, function's return value, or the result of an operation
- tablename TABLE_P OR TABLE_V (including index)
- valu2 A constant real number or variable (VAR1 through VAR64)

DESCRIPTION

This operator (=) is used to set the value of a DSPL variable. The assignment operator can also be used to assign either a constant or variable value to a location in TABLE_P or TABLE_V.



Note: This operation must be used when invoking any of DSPL's basic arithmetic operators, elementary math functions, or trigonometric functions.

SEE ALSO +, -, *, /, ABS, ARCTAN, COS, FRAC, INT, SIGN, SIN, SQRT, TAN

= cont.**OPERATOR**

EXAMPLE

The first example stores a constant in VAR32:

```
VAR32 = -9001.42
```

The second example stores the value of the command velocity of axis4 into VAR9:

```
VAR9 = CVEL1
```

The third example stores the result of the given addition in VAR11:

```
VAR11 = VAR21 + 22.3
```

The fourth example assigns the value stored at index 2019 of TABLE_V to VAR25:

```
VAR25 = TABLE_V(2019)
```

The fifth example stores a constant in TABLE_P at the index value specified by the value stored in VAR4:

```
TABLE_P(VAR4) = 7743
```

+ **OPERATOR**

OPERATOR + (Addition)

EXECUTION 100 microseconds

SYNTAX valu1 + valu2

USAGE DSPL (PLC, Motion)

ARGUMENTS

valu1 A constant real number,
variable (VAR1 through VAR128),
state variable, or ADC value

valu2 A constant real number,
variable (VAR1 through VAR128),
state variable, or ADC value

DESCRIPTION

The addition operator (+) is used to add two values. If a value is a variable, the value stored in the variable can be negated before performing the addition by inserting a minus sign (-) immediately before the variable name.



Note: This operator can only be used with a variable assignment statement. For example:

`VAR15 = VAR2 + 12.5`



Note: No more than one of the basic arithmetic operators (+, -, *, /) can appear on a single line of DSPL code: The following are therefore **NOT** valid lines of DSPL code:

`VAR1 = VAR9 + VAR53 + 2.54`
`VAR2 = VAR9 + VAR3 * VAR4`

+ cont.**OPERATOR**

Note: No more than one of the values to be added can be a DSPL state variable or ADC value. The following is therefore **NOT** a valid line of DSPL code:

```
VAR15 = ERR3 + POS1
```

SEE ALSO -, *, /

EXAMPLE

The first example adds two numbers, -9001.42 and 633.7 and stores the result in VAR31:

```
VAR31 = -9001.42 + 633.7
```

The second example adds 57 to the value stored in VAR22. The result is stored in VAR51:

```
VAR51 = 57 + VAR22
```

The third example negates the value stored in VAR13, negates the value in VAR29, and adds the two values. The result is stored in VAR29:

```
VAR29 = -VAR13 + -VAR29
```

The fourth example adds the command position of axis 3 to the value stored in VAR41. The result is stored in VAR14:

```
VAR14 = CPOS3 + VAR41
```

- OPERATOR

OPERATOR - (Subtraction)
EXECUTION 100 microseconds
SYNTAX valu1 - valu2
USAGE DSPL (PLC, Motion)

ARGUMENTS

- valu1 A constant real number, variable (VAR1 through VAR128), state variable, or ADC value
- valu2 A constant real number, variable (VAR1 through VAR128), state variable, or ADC value

DESCRIPTION

The subtraction operator (-) is used to subtract one value from another. If a value is a variable, the value stored in the variable can be negated before performing the subtraction by inserting a minus sign (-) immediately before the variable name.



Note: This operator can only be used with a variable assignment statement. For example:

```
VAR25 = VAR52 - 99.2
```



Note: No more than one of the basic arithmetic operators (+, -, *, /) can appear on a single line of DSPL code: The following are therefore **NOT** valid lines of DSPL code:

```
VAR31 = VAR9 - VAR3 - 2.54
VAR27 = VAR9 + 132.3 - VAR4
```

- cont.**OPERATOR**

Note: No more than one of the values to be operated on can be a DSPL state variable or ADC value. The following is therefore **NOT** a valid line of DSPL code:

$$\text{VAR4} = \text{ERR2} - \text{CVEL4}$$

SEE ALSO +, *, /

EXAMPLE

The first example subtracts 1 from 0.041 and stores the result in VAR60

$$\text{VAR60} = 0.041 - 1$$

The second example subtracts the value stored in VAR2 from 44.4. The result is stored in VAR2:

$$\text{VAR2} = 44.4 - \text{VAR2}$$

The third example negates the value stored in VAR3, then subtracts the value in VAR12. The result is stored in VAR9:

$$\text{VAR9} = -\text{VAR3} - \text{VAR12}$$

The fourth example subtracts the command velocity of axis 1 from the value stored in VAR4. The result is stored in VAR49:

$$\text{VAR49} = \text{VAR4} - \text{CVEL1}$$

*

OPERATOR

OPERATOR * (Multiplication)

EXECUTION 100 microseconds

SYNTAX valu1 * valu2

USAGE DSPL (PLC, Motion)

ARGUMENTS

valu1 A constant real number,
variable (VAR1 through VAR128),
state variable, or ADC value

valu2 A constant real number,
variable (VAR1 through VAR128),
state variable, or ADC value

DESCRIPTION

The multiplication operator (*) is used to multiply one value by another. If a value is a variable, the value stored in the variable can be negated before performing the multiplication by inserting a minus sign (-) immediately before the variable name.



Note: This operator can only be used with a variable assignment statement. For example:

VAR4 = VAR25 * -8902



Note: No more than one of the basic arithmetic operators (+, -, *, /) can appear on a single line of DSPL code: The following are therefore **NOT** valid lines of DSPL code:

VAR12 = VAR59 * 22.86 * VAR5
VAR17 = 9 - VAR3 * VAR24

*** cont.****OPERATOR**

Note: No more than one of the values to be operated on can be a DSPL state variable or ADC value. The following is therefore **NOT** a valid line of DSPL code:

```
VAR11 = CPOS1 - ERR4
```

SEE ALSO +, -, /

EXAMPLE

The first example multiplies two numbers 0.1751 and 0.441 and stores the result in VAR64

```
VAR64 = 0.1751 * 0.441
```

The second example multiplies the value stored in VAR22 by -100. The result is stored in VAR2:

```
VAR2 = -100 * VAR22
```

The third example negates the value stored in VAR5, negates the value in VAR48, then multiplies the two resulting values. The result is stored in VAR39:

```
VAR39 = -VAR5 * -VAR48
```

The fourth example multiplies the actual velocity of axis 4 by the value stored in VAR7. The result is stored in VAR49:

```
VAR49 = VEL4 * VAR7
```

/

OPERATOR

OPERATOR / (Division)

EXECUTION 100 microseconds

SYNTAX valu1 / valu2

USAGE DSPL (PLC, Motion)

ARGUMENTS

valu1 A constant real number, variable (VAR1 through VAR128), state variable, or ADC value

valu2 A constant real number or variable (VAR1 through VAR128)

DESCRIPTION

The division operator (/) is used to divide one value by another. If a value is a variable, the value stored in the variable can be negated before performing the division by inserting a minus sign (-) immediately before the variable name.



Note: This operator can only be used with a variable assignment statement. For example:

VAR4 = VAR25 / -8902



Note: No more than one of the basic arithmetic operators (+, -, *, /) can appear on a single line of DSPL code: The following are therefore **NOT** valid lines of DSPL code:

VAR62 = VAR20 / 29 / 14.1
VAR1 = 9 + VAR10 / VAR2

/ cont.**OPERATOR**

Note: Only the numerator value (valu1) can be a DSPL state variable or ADC value. The following is therefore **NOT** a valid line of DSPL code:

```
VAR19 = VAR31 / CVEL4
```

SEE ALSO +, -, *

EXAMPLE

The first example divides -1.51 by 1111 and stores the result in VAR60

```
VAR60 = -1.51 / 1111
```

The second example divides the value stored in ADC3 by 22.91. The result is stored in VAR62:

```
VAR62 = ADC3 / 22.91
```

The third example negates the value stored in VAR55, then divides the resulting value by the value stored in VAR12. The result is stored in VAR3:

```
VAR3 = -VAR55 / VAR12
```

The fourth example divides the actual position of axis 2 by the value stored in VAR1. The result is stored in VAR9:

```
VAR9 = POS2 / VAR1
```

~ OPERATOR

OPERATOR ~ (Bitwise Complement)

EXECUTION 60 microseconds

SYNTAX ~i_reg

USAGE DSPL (PLC, Motion)

ARGUMENTS

i_reg One of the DSPL interrupt registers
(i.e. ESTOP_REG, FERR_REG, FERRH_REG,
INDEX_REG, MOTCP_REG, OFFSET_REG,
POSBRK_REG, or PROBE_REG)
or
One of the DSPL input registers
(i.e. INP1_REG or INP2_REG)

DESCRIPTION

The bitwise complement operator (~) is used to find the complement of the contents of one of the DSPL interrupt or input registers before it is used in a DSPL conditional expression.



Note: This operator can only be used in a DSPL conditional expression inside of a DSPL conditional structure (i.e. IF, WHILE, or WAIT_UNTIL). For example:

```
WAIT_UNTIL(~FERR_REG & 0x02)
```



Note: The bitwise complement operator can only be used with the DSPL registers, and will **NOT** work with DSPL variables, state variables, or table values.

SEE ALSO &, AND, OR, IF, WAIT_UNTIL, WHILE

~ cont.

OPERATOR

EXAMPLE

The conditional expression used in the `WAIT_UNTIL` statement below masks out all bits except bits 0 and 3 of the complemented index pulse interrupt register:

```
WAIT_UNTIL(~INDEX_REG & 0x09)
```

&

OPERATOR

OPERATOR	&(Bitwise AND)
EXECUTION	75 microseconds
SYNTAX	<code>i_reg & mask_val</code>
USAGE	DSPL (PLC, Motion)

ARGUMENTS

<code>i_reg</code>	One of the DSPL interrupt registers (i.e. <code>ESTOP_REG</code> , <code>FERR_REG</code> , <code>FERRH_REG</code> , <code>INDEX_REG</code> , <code>MOTCP_REG</code> , <code>OFFSET_REG</code> , <code>POSBRK_REG</code> , or <code>PROBE_REG</code>) or One of the DSPL input registers (i.e. <code>INP1_REG</code> or <code>INP2_REG</code>)
<code>mask_val</code>	A user defined bit mask that must be used in conjunction with the bitwise operator &. The mask follows the format <code>0x????</code> , where <code>????</code> is a 16-bit hexadecimal value. For example, a mask value of <code>0x0204</code> will mask out all bits except bits 2 and 9.

DESCRIPTION

The bitwise AND operator (&) is used to mask selected bits in a DSPL interrupt or input register before it is used in a DSPL conditional expression.



Note: This operator is only used in a DSPL conditional expression inside of a DSPL conditional structure (i.e. `IF`, `WHILE`, or `WAIT_UNTIL`). For example:

```
WAIT_UNTIL(PROBE_REG & 0x09)
```



Note: The bitwise AND operator can only be used with the DSPL registers, and will **NOT** work with DSPL variables, state variables, or table values.

& cont.

OPERATOR

SEE ALSO ~, AND, OR, IF, WAIT_UNTIL, WHILE

EXAMPLE

The conditional expression used in the IF statement below masks out all bits except bits 1 and 3 of input register 2:

```
IF(INP2_REG & 0x0A)
```

<, >, <=, >=, ==, != **OPERATOR**

OPERATORS < (Less than), > (Greater than), <= (Less than or equal to)
 >= (Greater than or equal to), = (Equal to), != (Not equal to)

SYNTAX valu1 OP valu2

USAGE DSPL (PLC, Motion)

ARGUMENTS

- valu1 A DSPL variable or state variable
- OP One of the following relational operators:
 <, >, <=, >=, ==, !=
- valu2 A DSPL variable, state variable or a constant real number.

DESCRIPTION

The relational operators are used to compare two values. A result of 1 is returned only if the specified relationship between the two values is true. otherwise a result of 0 is returned.



Note: These operators are only used in DSPL conditional statements inside of a DSPL conditional structure (i.e. IF, WHILE, or WAIT_UNTIL). For example:

```
WAIT_UNTIL(VAR1 >= 1000)
```



Note: No more than one of the two values to be compared can be a state variable. The following is therefore **NOT** a valid line of DSPL code

```
IF (POS1 <= POS4)
```

SEE ALSO ~, &, AND, OR, IF, WAIT_UNTIL, WHILE

<, >, <=, >=, ==, != cont.**OPERATOR****EXAMPLE**

In the first example, the `WAIT_UNTIL` statement below will stop the execution of the DSPL code as long as the actual position of axis 1 is equal to 1000:

```
WAIT_UNTIL(POS1 == 1000)
```

In the second example, the `WAIT_UNTIL` statement below will stop the execution of the DSPL code as long as the actual velocity of axis 3 is less than the value stored in `VAR25`:

```
WAIT_UNTIL(VEL3 < VAR25)
```

In the third example, the `WAIT_UNTIL` statement below will stop the execution of the DSPL code as long as the value in `VAR19` is greater than or equal to 225.7:

```
WAIT_UNTIL(VAR19 >= 225.7)
```

In the fourth example, the `WAIT_UNTIL` statement below will stop the execution of the DSPL code as long as the value stored in `VAR60` is less than or equal to the value stored in `VAR1`:

```
WAIT_UNTIL(VAR60 <= VAR1)
```

APPENDIX A:

DSPETHERCAT I/O MODULE PROCESSING

DSPEtherCAT supports Beckhoff EL1002 input modules (which have two inputs per module) and EL2002 output modules (which have two outputs per module). See Figure 1.

Input and output modules are installed in any order on Beckhoff EK1100 bus couplers, and EK1100 bus couplers are then connected to the EtherCAT bus at any position in the bus. Upon power up, the DSPEtherCAT card scans the EtherCAT bus starting at the node which is closest to the DSPEtherCAT, and assigns input and output modules to bits in DSPL input and output registers as it encounters the modules.

Modules attached to an EK1100 will be scanned in the order in which they are attached to the EK1100; that is, the module which is closest to the EK1100 will be scanned first. The application will scan all modules attached to an EK1100 before continuing to scan the EtherCAT bus for the next EK1100.

Input modules are assigned to input register INP1_REG first, and then to INP2_REG. Assignment of modules starts at the lowest bits of each register.

Output modules are assigned to the two 16-bit output arguments of DSPL commands OUTP_ON and OUTP_OFF, starting with the first (left-most) argument. Assignment starts at the lowest bits of each argument.

Since DSPL supports 32 inputs and 32 outputs, our application can support up to 16 EL1002 input modules and 16 EL2002 output modules.

Appendix A

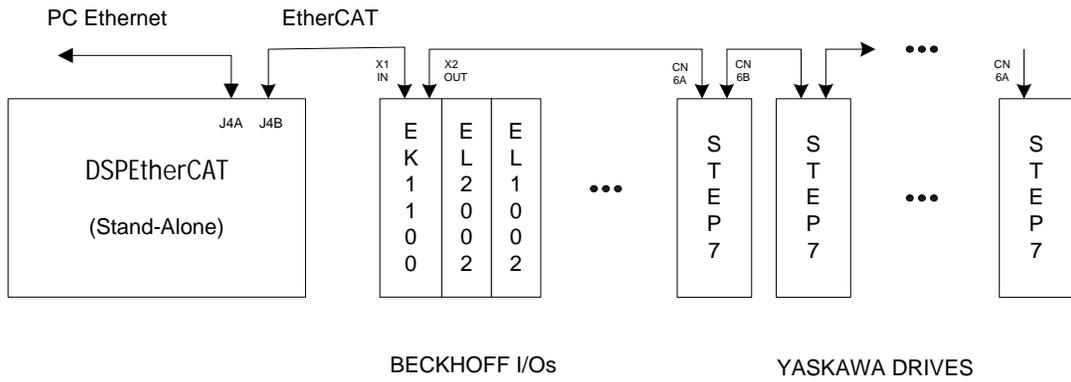


Figure 1: DSP EtherCAT Ethernet cable connections using Beckhoff EK1100 bus coupler and Yaskawa Step7 drives.

APPENDIX B:

DSPETHERCAT ESTOP I/O PROCESSING

In the following example, switching input 1 to on position will perform estop for motor 1.

```
plc_program:
```

```
    run_m_program (estop_test)
```

```
end
```

```
estop_test:
```

```
    estop_in(0x0001,0x0000)      ;choose any input for estop
```

```
    estop_acc(1,1);
```

```
    pos_preset(0x3,0,0)         ;set position of axis 1 to 0
```

```
    ctrl (0x3, 0, 2000, 1000, 1000,0, 2000, 1000, 1000)
```

```
    maxacc(1,1);
```

```
    velmode(1,200);
```

```
end
```